

WASTEWATER TREATMENT PLANT IMPROVEMENTS

CONWAY, SOUTH CAROLINA

3.2 MILLION GALLONS PER DAY WASTEWATER TREATMENT CAPACITY

PREPARED FOR
GRAND STRAND WATER AND SEWER AUTHORITY
PO BOX 1537
CONWAY, SOUTH CAROLINA 29526

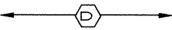
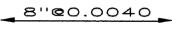
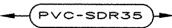
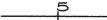
SRF PROJECT #
SRF 381-43

THESE DRAWINGS REFLECT AS-BUILT CONDITIONS	
REVIEWED BY: _____	DATE: _____
OPERATIONS & MAINTENANCE DEPT.	
REVIEWED BY: _____	DATE: _____
GRAND STRAND WATER AND SEWER AUTHORITY	

PREPARED BY
JOHN C. HAWKINS, P.E.
P.O. BOX 566
MURRELLS INLET, SOUTH CAROLINA 29576

ATTACH	ALUMINUM
APPROX	ATTACHMENT
BOTTOM	APPROXIMATE
BOT	BOTTOM
CHD	BREAK HORSE POWER
CAT	CATALOG
CU	CAST IRON
CON	CONSTRUCTION JOINT
CONLR	CENTERLINE
CON	CLEARANCE
CON	CLEANOUT
CON	CONCRETE
CON	CONTINUATION
CON	CHLORINE
DESIGN	DESIGNED
DET	DRAWN
DET	DETAIL
SCDHEC	DUTILE IRON
	SOUTH CAROLINA DEPARTMENT OF
	HEALTH AND ENVIRONMENTAL CONTROL
DIA	DIAMETER
DIM	DIMENSION
DIV	DIVISION
DR	DRAIN
EA	EACH
EELEC	ELECTRICITY
ELEV	ELEVATION
EW	EACH WAY
EXP	EXPANSION
FIG	FIGURE
FIN GR	FINISHED GRADE
FLG. END	FLANGE END
TG	FOOTING
T	FOOT, FEET
GND	GROUND
GA	GAGE
GALV	GALVANIZED
GPM	GALLONS PER MINUTE
GRIZ	HORIZONTAL
HYDSCR	HYDROSCREEN
IDIM	INSIDE DIMENSION
IDIM	INSIDE DIAMETER
IE	INVERT ELEVATION
INSTR	INSTRUMENT
INV, INVT	INVERT
IP	IRON PIPE
IPN	IRON PIPE, NEW
IP	IRON PIPE, OLD
JT	JOINT
MATL	MATERIAL
MAX	MAXIMUM
MB	MOUNTING BOLT
MFR	MANUFACTURER
MGD	MILLIONS GALLONS PER DAY
MIN	MINIMUM
MJ	MECHANICAL JOINT
MTD	MOUNTED
MIX	MIXERS
NO. S	NUMBERS
NO. T. S.	NOT TO SCALE
ON	ON CENTER
PE	OUTSIDE DIAMETER
PI	PERMANENT EASEMENT
PPL	POINT OF INTERSECTION
PLT	PROPERTY LINE
PLT	PLATE
PLT	PLANT EFFLUENT
T	POINT
VC	POLYVINYL CHLORIDE
R	RADIUS
RD	ROAD
REINF	REINFORCED
REQD	REQUIRED
QTY	QUANTITY
SS	DRAW SEWAGE
SCSHD	SOUTH CAROLINA STATE
	HIGHWAY DEPARTMENT
SDR	STANDARD DIMENSION
	STATION
SCFM	STANDARD CUBIC FT PER MINUTE
SE	SECONDARY EFFLUENT
SE, SHT	SHEET
SECT	SECTION
SEC	SPECIFIED, SPECIFICATIONS
SEC	SQUARE
SS	STAINLESS STEEL
STA	STATION
STRUC	STRUCTURE
TBM	TEMPORARY BENCH MARK
THK	THICK
TJB	TERMINAL JUNCTION BOX
TS	TUBULAR STEEL
TYP	TYPICAL
VERT	VERTICAL
VIB	VIBRATION
W	WITH
WFO	WATERPROOF












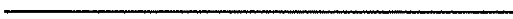



BYP	BYPASS
OGV	CHLORINE GAS VACUUM
TOG	CHLORINE SOLUTION
PLF	PLANT EFFLUENT
RAW	RAW SEWAGE
SAM	SAMPLE
SDFS	SULFUR DIOXIDE SOLUTION
SDFS	SULFUR DIOXIDE VACUUM
SEF	SECONDARY EFFLUENT
STP	SEPTAGE PUMP DISCHARGE
EMR	EMERGENCY OVERFLOW
WSS	SUPERNATE RETURN
MLS	WASTESLUDGE
NZOC	MIXED LIQUOR SOLIDS
1&2	NITRIFICATION CELL
TOG	SETTLING CELL
ST	EQUALIZATION CELL
RO	POLISHING
MLSS	SLUDGE TREATMENT
	RAINWATER OVERFLOW
	MIXED LIQUOR SUSPENDED SOLIDS

	PROPERTY LINE / RIGHT-OF-WAY
	FENCE
	GRAVEL OR COQUINA SURFACE
	DRAINAGE DITCH
	EXISTING GRADE SPOT ELEV
	FINISH GRADE SPOT ELEV
	EXISTING CONTOUR
	NEW CONTOUR
	SURVEY CONTROL POINT
	NEW EMBANKMENT - SLOPE AS INDICATED
	BACKFILL CLASSIFICATION
	SIZE AND SLOPE OF PIPE (8" PIPE AT 0.0040 FT/FT)
	PIPE MATERIAL DESIGNATION
	I.P.O. IRON PIN (OLD)
	I.P.N. IRON (NEW)
	STATIONING (IN 100'S OF FEET)
	GATE VALVE
	BALL VALVE
	BALL CHECK VALVE
	NON-FREEZE HOSE VALVE WITH HOSE RACK (V-X) X-NO. IN SPECIFICATIONS
	ECCENTRIC PLUG VALVE
	BORING LOCATION
	CHECK VALVE
	DUCKBILL CHECK VALVE

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NOTE: LEGEND APPLIES TO THIS PAGE ONLY

LEGEND

- | | | |
|---|--|-----------------------|
| | X 12.2 | SPOT ELEVATION |
| |  | IRON PIN (OLD OR NEW) |
| |  | LIGHT POLE |
| |  | SEWER MANHOLE |
| |  | WATER VALVE |
| |  | WATER METER |
| | WM  | CATCH BASIN |
| TV.P. |  | TEL. PEDESTAL |
| | E.T.  | ELEC. TRANSFORMER |
| |  | TV PEDESTAL |
| | WM  | WATER VALVE MARKER |
| |  | POWER POLE |
|  | | DIKE |
|  | | EDGE OF WATER |
|  | | 6" PVC |
|  | | WOOD FENCE |

12.5 PROPOSED ELEVATION

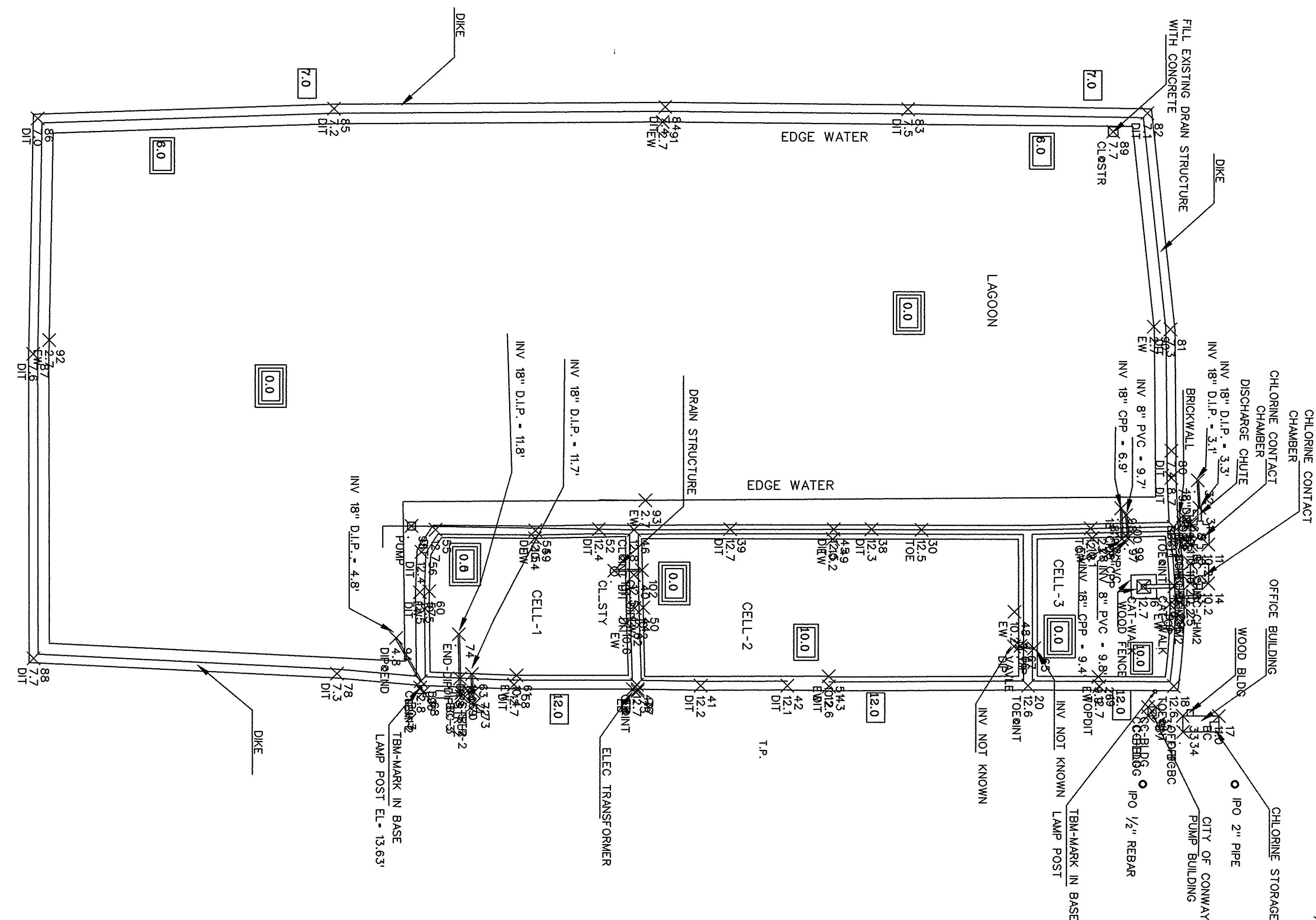
12.0 PROPOSED TOP BANK

10.0 PROPOSED WATER LEVEL

0.0 PROPOSED BOTTOM

NOTES

1. DATE OF FIELD SURVEY WAS JULY 20, 1995.
2. REFERENCE MAP: "A PARTIAL ASBUILT SURVEY"
OF CONWAY WASTE TREATMENT PLANT PREPARED
BY ETS, PAWLEYS ISLAND, S.C. FOR
GRAND STRAND WATER & SEWER AUTHORITY DATED JULY 24, 1995
3. LARGER SCALE COPY AVAILABLE FOR CLARITY.
4. FINISHED ELEVATIONS ESTABLISHED AT THE SAME DEGREE
OF ACCURACY AS FIELD WORK.



THESE DRAWINGS REFLECT AS-BUILT CONDITIONS	
REVIEWED BY: _____ OPERATIONS & MAINTENANCE DEPT.	DATE _____
REVIEWED BY: _____	DATE _____
GRAND STRAND WATER AND SEWER AUTHORITY	

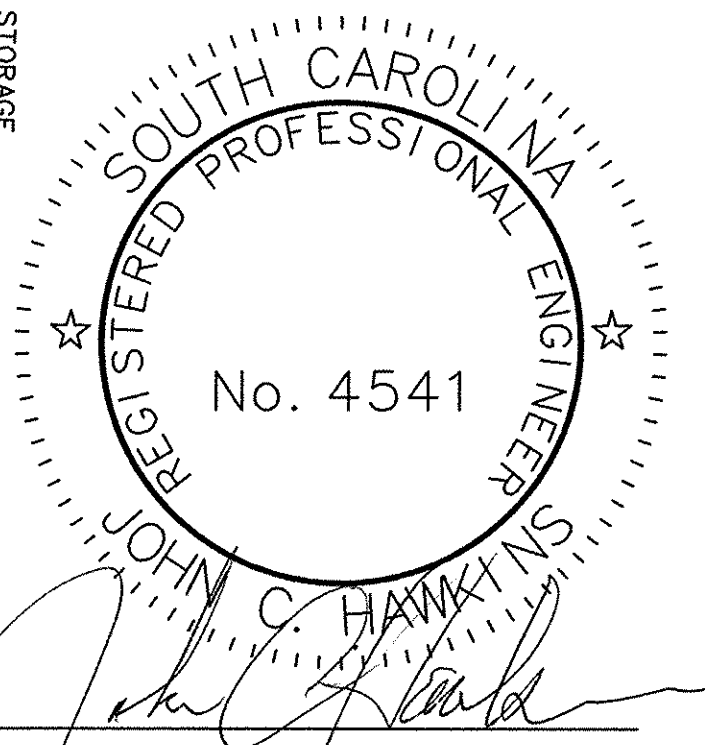
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REVIEWED BY: _____ DATE _____

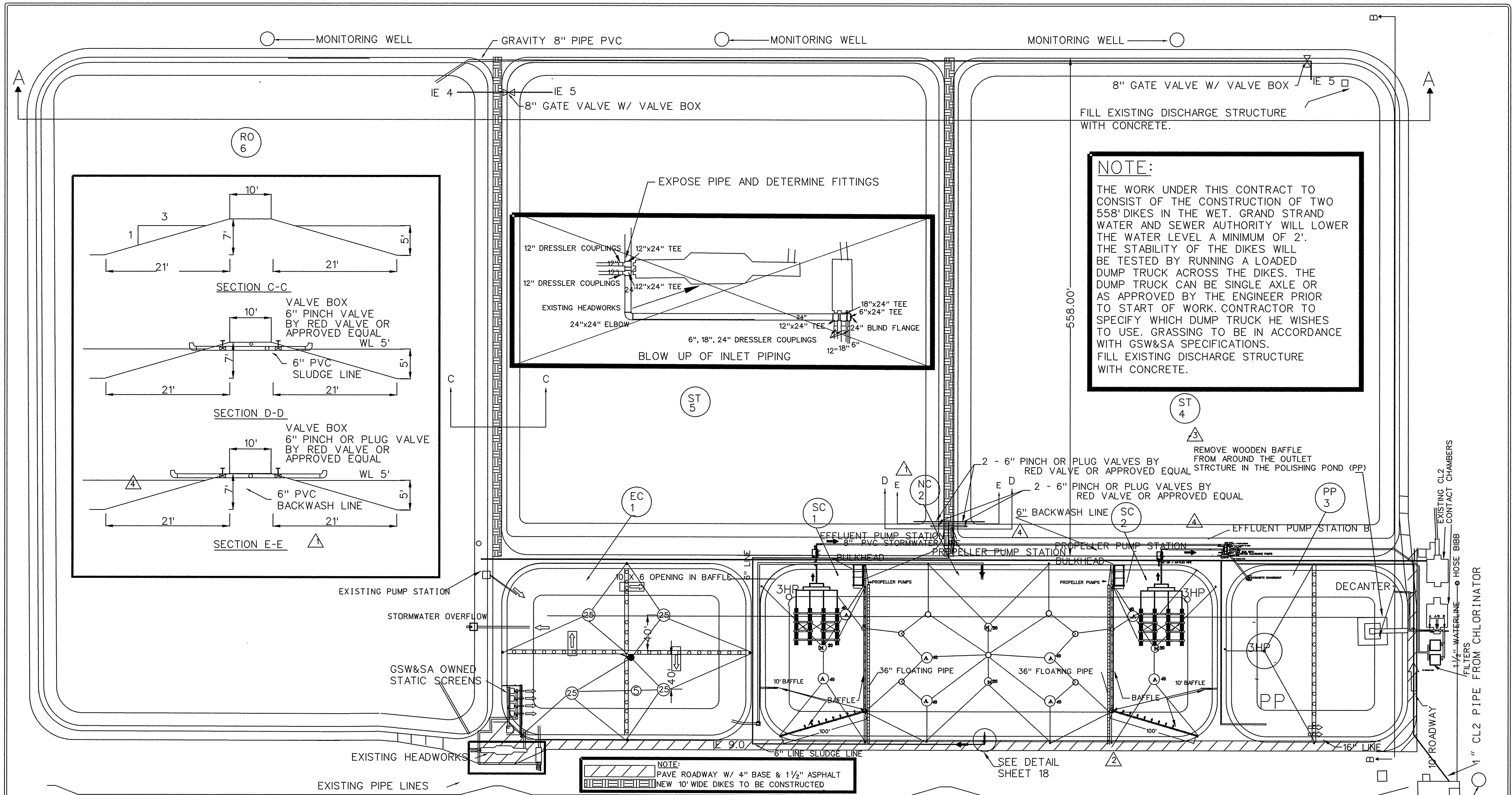
FOR INFORMATION REGARDING THIS
PROJECT, PLEASE CONTACT CLIF HAWKINS
AT 803-651-5163.

DES. BY JCH
DRN. BY EGH

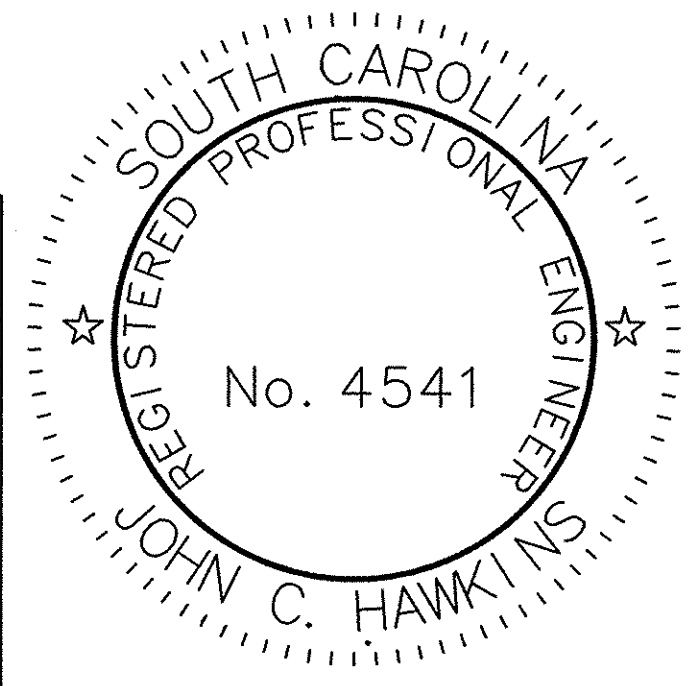
DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT		
02/20/97	ASBUILTS		JOHN C. HAWKINS, PE		
			STAKING & GRADING PLAN		
			DATE: 10/10/95	SCALE: N.T.S.	SHEET 3 OF 20



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CELL	EC 1	NC 2	PP 3	ST 4,5	RO 6
VOLUME	2,858,856	5,624,362	1,948,839	10,236,342	8,878,969
LENGTH	210'	444'	133'	490.5'	522'
WIDTH	128'	128'	128'	558'	758'
DEPTH	10-11'(VARIES)	10-11'(VARIES)	10-11'(VARIES)	5'	3 - 6' LEVEL STORAGE



FOR INFORMATION REGARDING THIS PROJECT, PLEASE CONTACT CLIF HAWKINS AT 803-237-8607.

DES. BY JCH
DRN. BY EGH

THESE DRAWINGS REFLECT AS-BUILT CONDITIONS

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REVIEWED BY: GRAND STRAND WATER AND SEWER AUTHORITY DATE: _____

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John C. Hawkins

DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT		
01/04/96	1 ADDED SECTION E-E	JCH	JOHN C. HAWKINS, PE		
02/07/96	2 ADDED PAVING	JCH	PLAN SHEET-MECHANICAL AIR		
02/07/96	3 ADDED NOTES	JCH			
05/22/96	4 BACKWASH	JCH			
			DATE: 02/12/96	SCALE: N.T.S.	SHEET 4 OF 20

02/20/97 ASBUILTS

WASTEWATER FLOW, gpd

3.2 MILLION GALLONS DAY

WASTEWATER CHARACTERISTICS, MG/I

WASTEWATER CHARACTERISTICS

BOD5
TSS
VSS
TKN
NH3-N
TOTAL P

200
250
180
40
30
15

DESIGN LOADINGS, lbs/day

DESIGN LOADINGS, lbs/day

BOD - ULT (1.5) 3.2 MGD (200 MG/I) 8.34
TSS 250 MG/I x 3.2 MGD x 8.34
VSS 180 MG/I x 3.2 MGD x 8.34
TKN 4.57 (40 MG/L) 3.2 MGD X 8.34

8006.4
6672
4803.8
4878.6

AERATED LAGOONS FLOW EQUALIZATION & NITRIFICATION

EA CELLS (EQUALIZATION)

NUMBER
BOTTOM DIMENSIONS (LxW), ft.
SIDE WATER DEPTH, ft.
FREEBOARD, ft.
INSIDE SLOPE
VOLUME, gal.
DETENTION, hrs.

4 (BAFFLED)
210 x 128
10
2
3:1
2,858,856
21.44

EQUALIZATION CELL

OXYGEN REQUIREMENT, lbs/lb BOD5
AERATOR TYPE
NUMBER
ASSUMED FTR, lbs/hp-hr
POWER REQUIREMENT, hp
POWER FURNISHED, hp
MIXING INTENSITY, hp/MG

1.0
MECHANICAL, HIGH SPEED, FLOAT
4 - 25 hp, 1 - 5 hp
2
94.52 ULT (THEORETICAL)
105 UTL (1.11% THEORETICAL)
36.8

NITRICATION CELL (NC)

NC CELL
NUMBER
BOTTOM BASIN DIMENSIONS (LxW), ft.
BASIN DIMENSIONS @ HWL (LxW), ft.
SIDE WATER DEPTH, ft.
FREEBOARD, ft.
INSIDE SLOPE
OVERALL VOLUME, gal.
OVERALL DETENTION, hrs.
CELL BAFFLING

1
444 x 128
504 x 188
10
2
3:1
5,624,362
42.2
YES (AS SHOWN ON PLANS)

POLISHING POND (PP)

PP CELL
NUMBER
BOTTOM BASIN DIMENSIONS (LxW), ft.
BASIN DIMENSIONS @ HWL (LxW), ft.
SIDE WATER DEPTH, ft.
FREEBOARD, ft.
INSIDE SLOPE
OVERALL VOLUME, gal.
OVERALL DETENTION, hrs.
CELL BAFFLING
SUPPLEMENTAL CHLORINE TO PP

1
133 x 128
193 x 188
10
2
3:1
1,948,839
14.6
YES (AS SHOWN ON PLANS)
1" FEED LINE

CHLORINATION / DECHLORINATION

DETENTION TIME = 15 MINUTES AT PEAK FLOW

CHLORINATORS / SULFONATORS

NUMBER
DESIGN DOSAGE , mg/I
SOLUTION WATER

2 (1 STANDBY)
10
POTABLE SUPPLY

CHEMICAL STORAGE

CHEMICAL STORAGE

TYPE
NUMBER

ONE TON CYLINDER
2 CHLORINE
150 LB SULFUR DIOXIDE
YES
YES
YES

SCALES
HEATED / VENTILLATED ENCLOSURE
CHLORINE DETECTOR / ALARM

EFFLUENT FLOW MEASUREMENT

TYPE
NUMBER

"PARSHALL" FLUME
1

INFLUENT / EFFLUENT SAMPLERS

TYPE

ISCO

SLUDGE DISGESTION

2 - 7.05 ACRES EACH / MAX. DEPTH IS 5 FEET
VOLUME = 7.05 x 5 = 35.25 AC FT EACH

FLOW EQUATION WET WEATHER FLOW

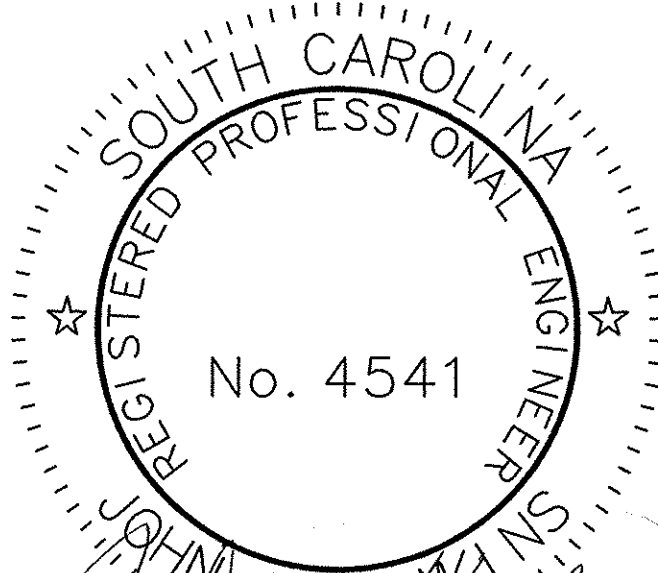
3 FEET OF STORAGE
OPERATING LEVEL 6 FEET = 8,029,073 GAL.

THESE DRAWINGS REFLECT
AS-BUILT
CONDITIONS

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OPERATIONS & MAINTENANCE DEPT.

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GRAND STRAND WATER AND SEWER AUTHORITY

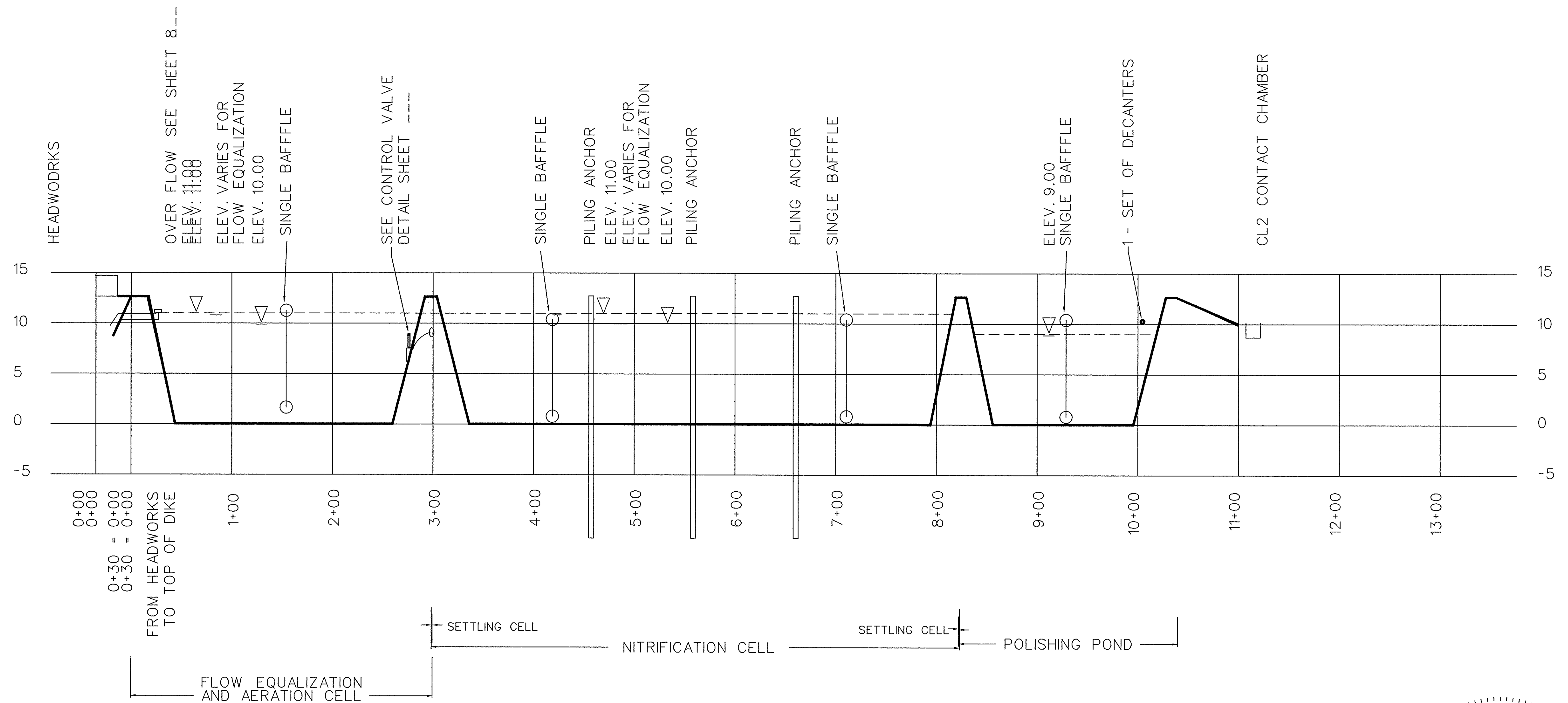
FOR INFORMATION REGARDING THIS
PROJECT, PLEASE CONTACT CLIF HAWKINS
AT 803-651-5163.



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DES. BY JCH
DRN. BY EGH

DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT		
02/20/97	ASBUILTS		JOHN C. HAWKINS, PE		
			DESIGN CRITERIA SUMMARY		
			DATE: 10/10/95	SCALE: N.T.S.	SHEET 5 OF 20



PROFILE SHEET

SCALE = 100 FEET
= 10 FEET

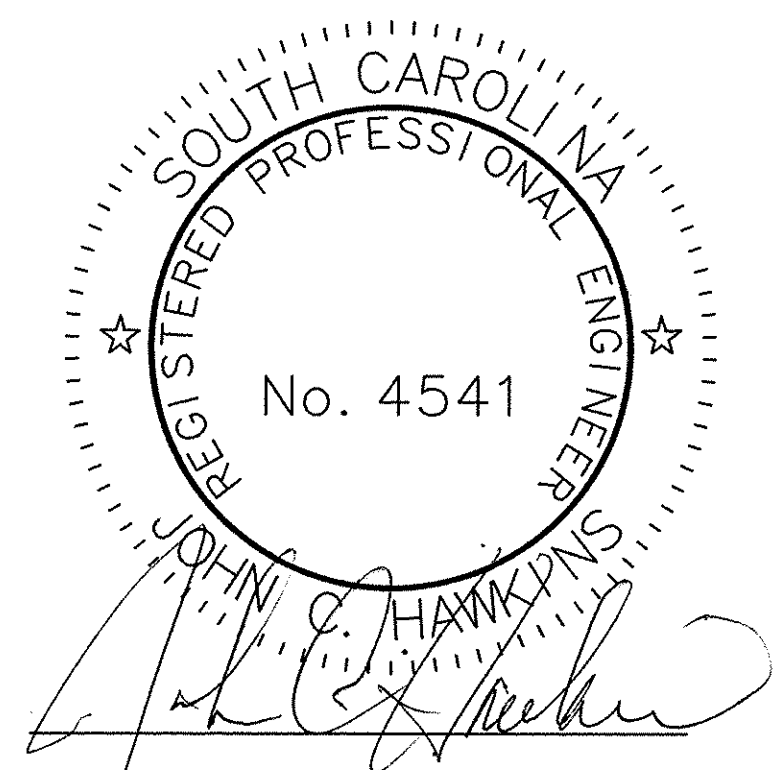
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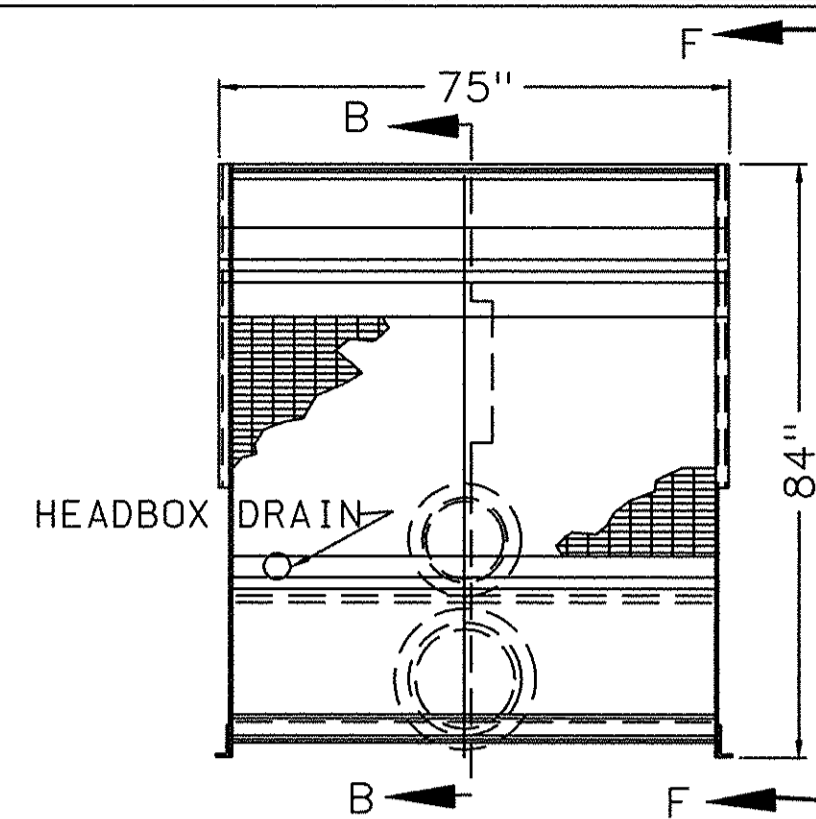
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DRN. BY EGH

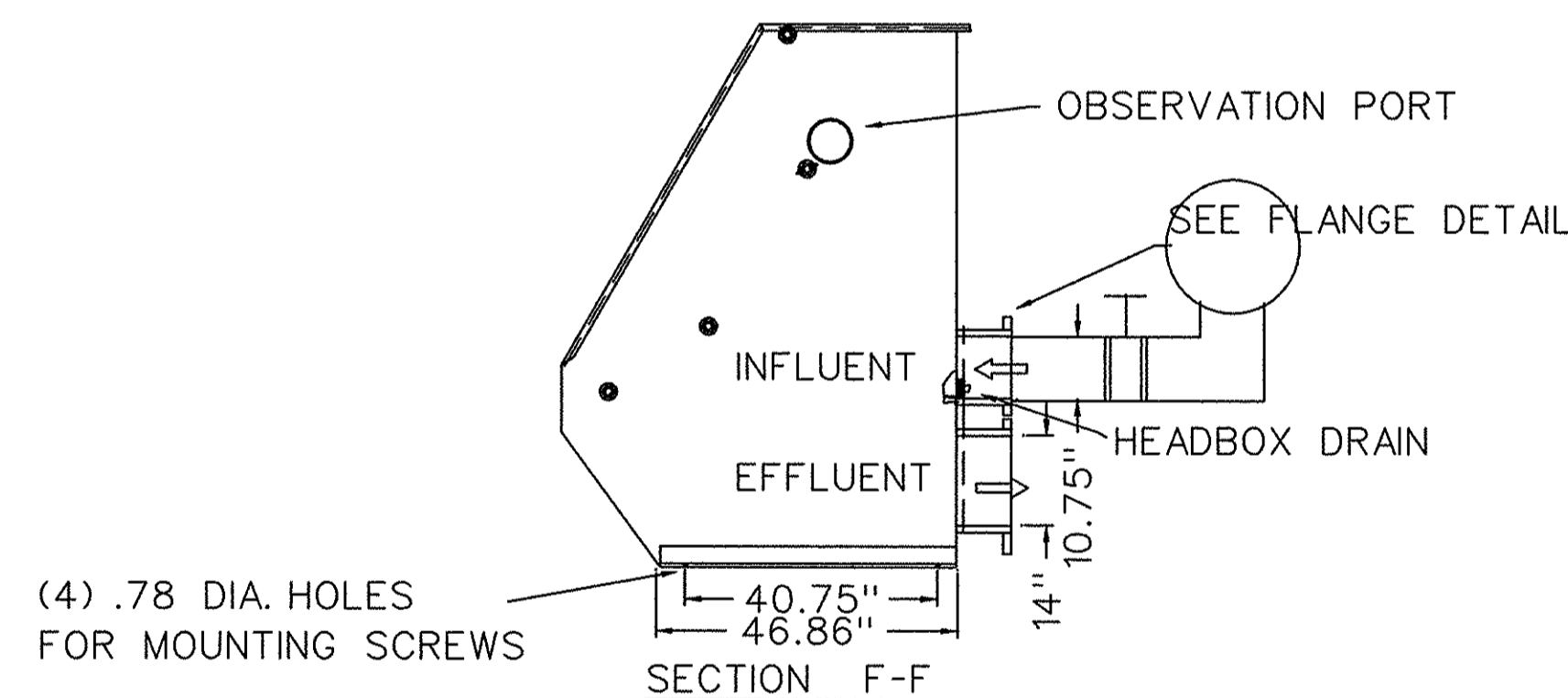
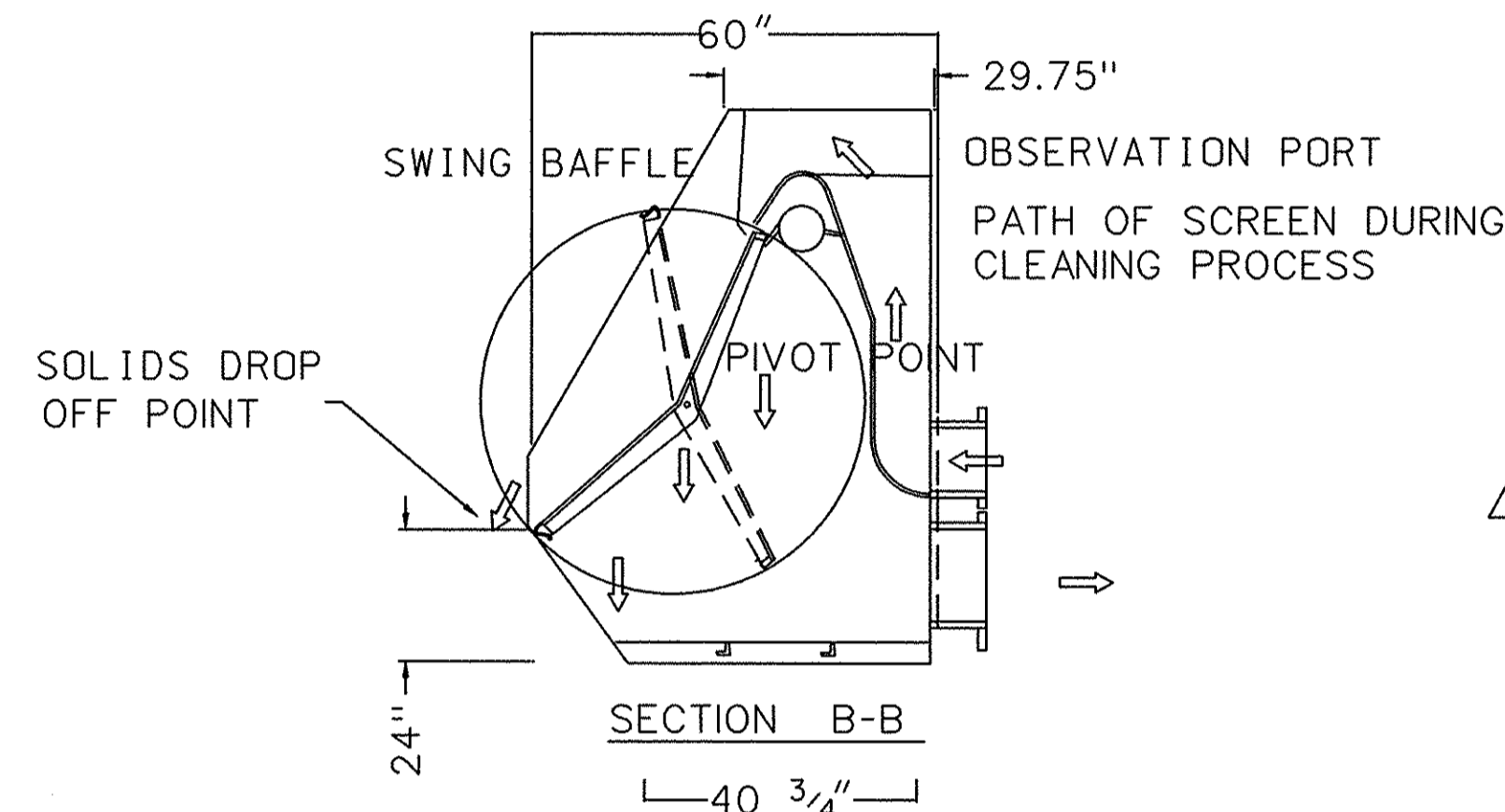


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DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT
02/20/97	ASBUILTS		JOHN C. HAWKINS, PE
			MECH. AIR PROFILE
			DATE: 10/10/95 SCALE: N.T.S. SHEET 6 OF 20

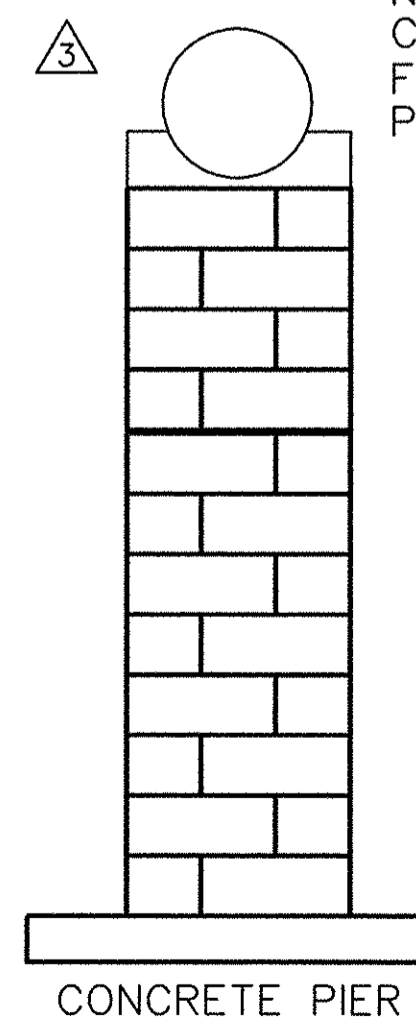


FRONT ELEV. STATIC SCREEN

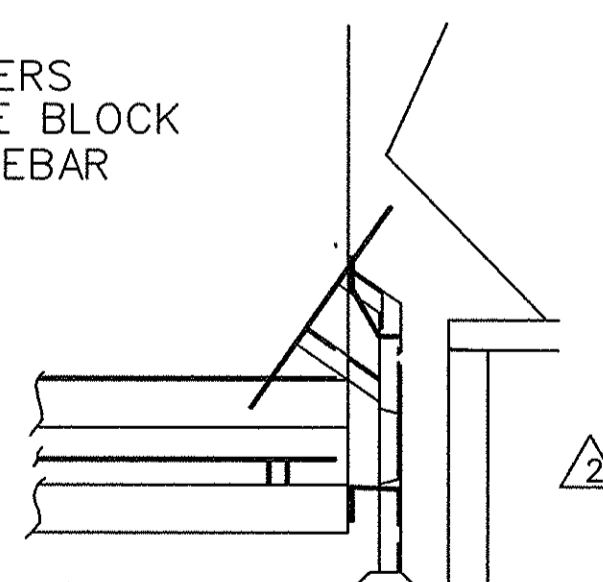


(4) .78 DIA. HOLES FOR MOUNTING SCREWS

NOTE: PUT THE 24" PIPE ON PIERS
CONSTRUCT PIERS OF CONCRETE BLOCK
FILL VOIDS WITH GROUT & #5 REBAR
PLACE ON CONCRETE FOOTINGS



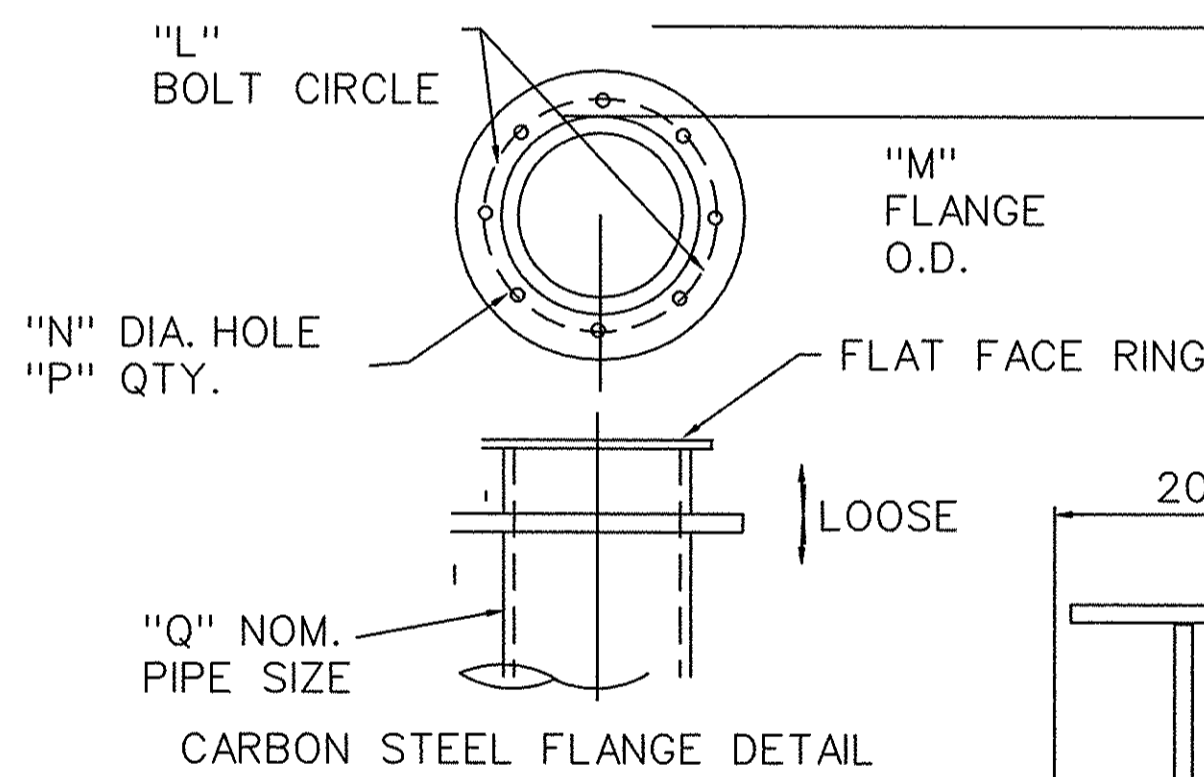
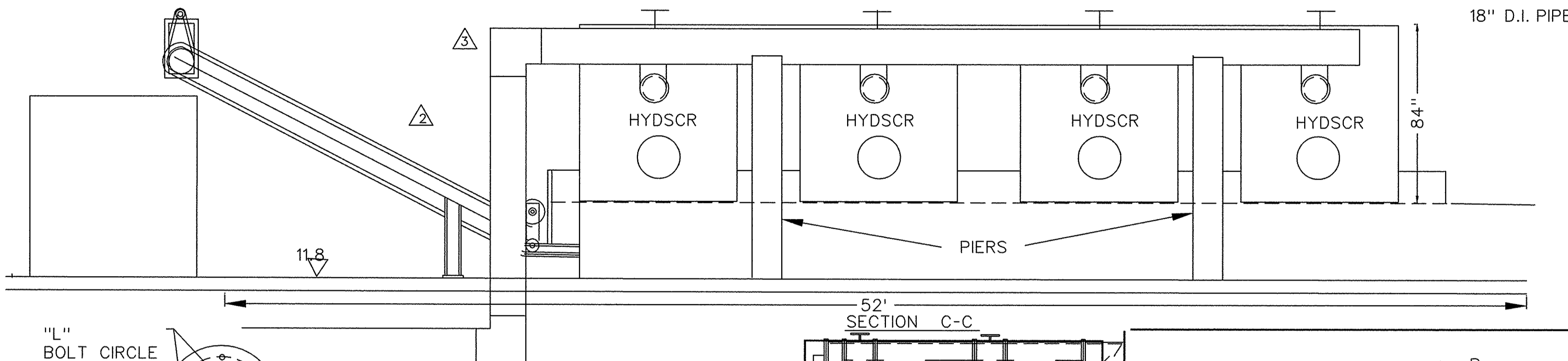
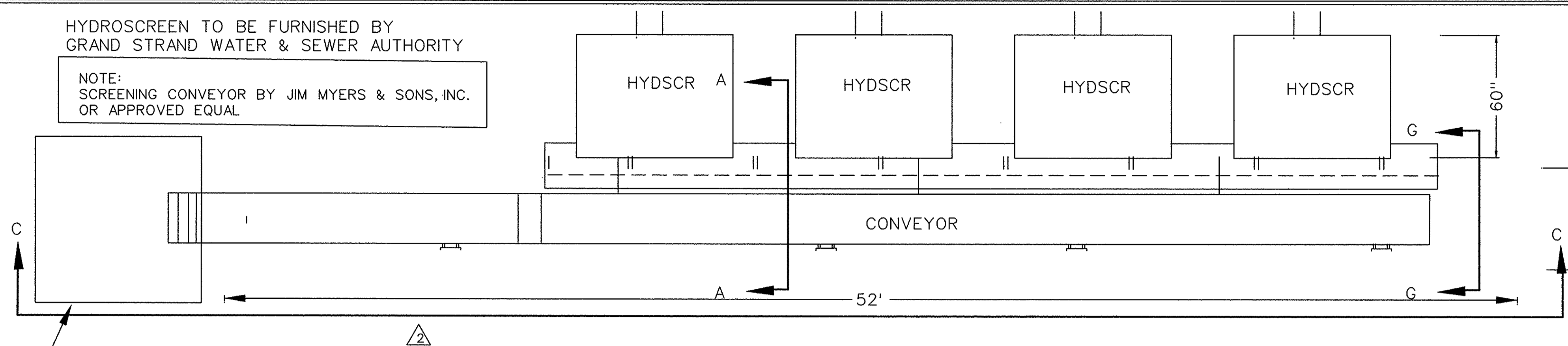
CONCRETE PIER



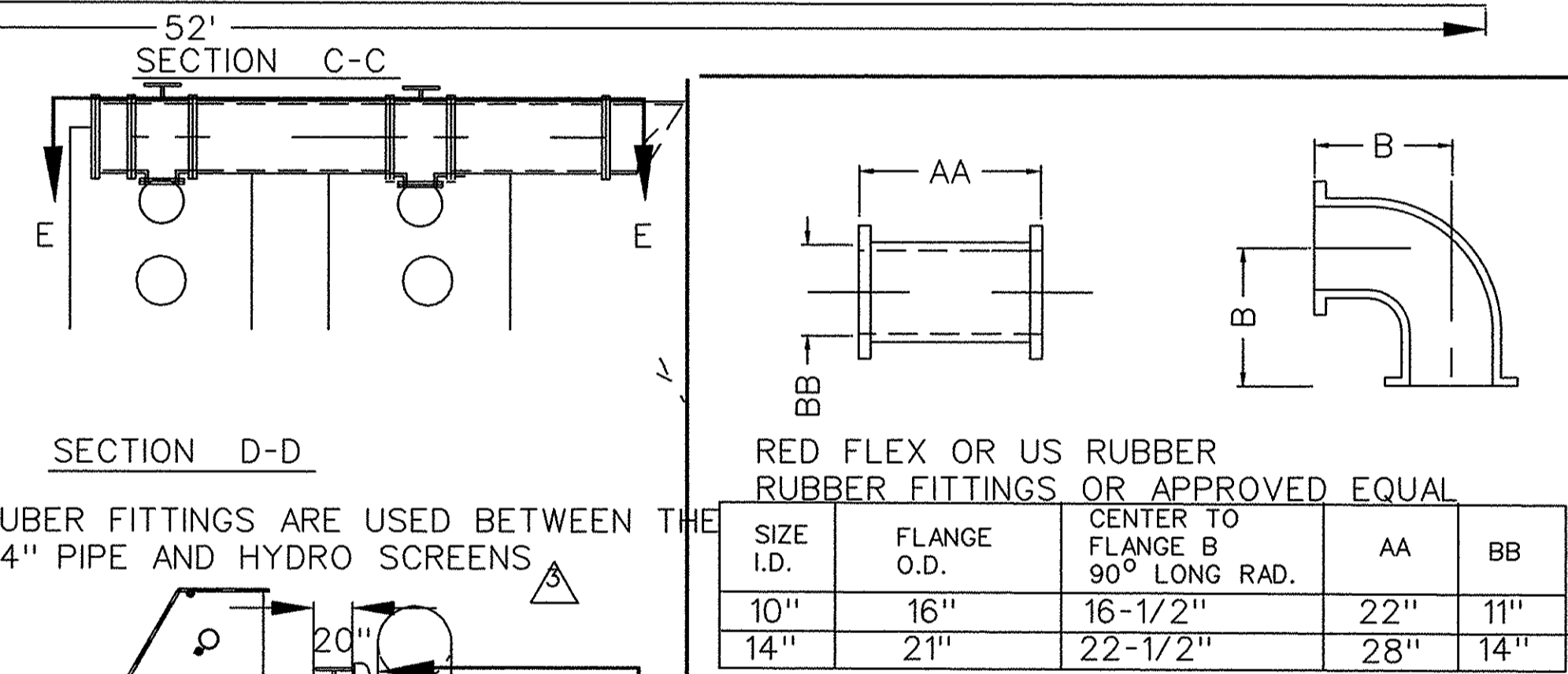
SECTION G-G

HYDROSCREEN TO BE FURNISHED BY
GRAND STRAND WATER & SEWER AUTHORITY

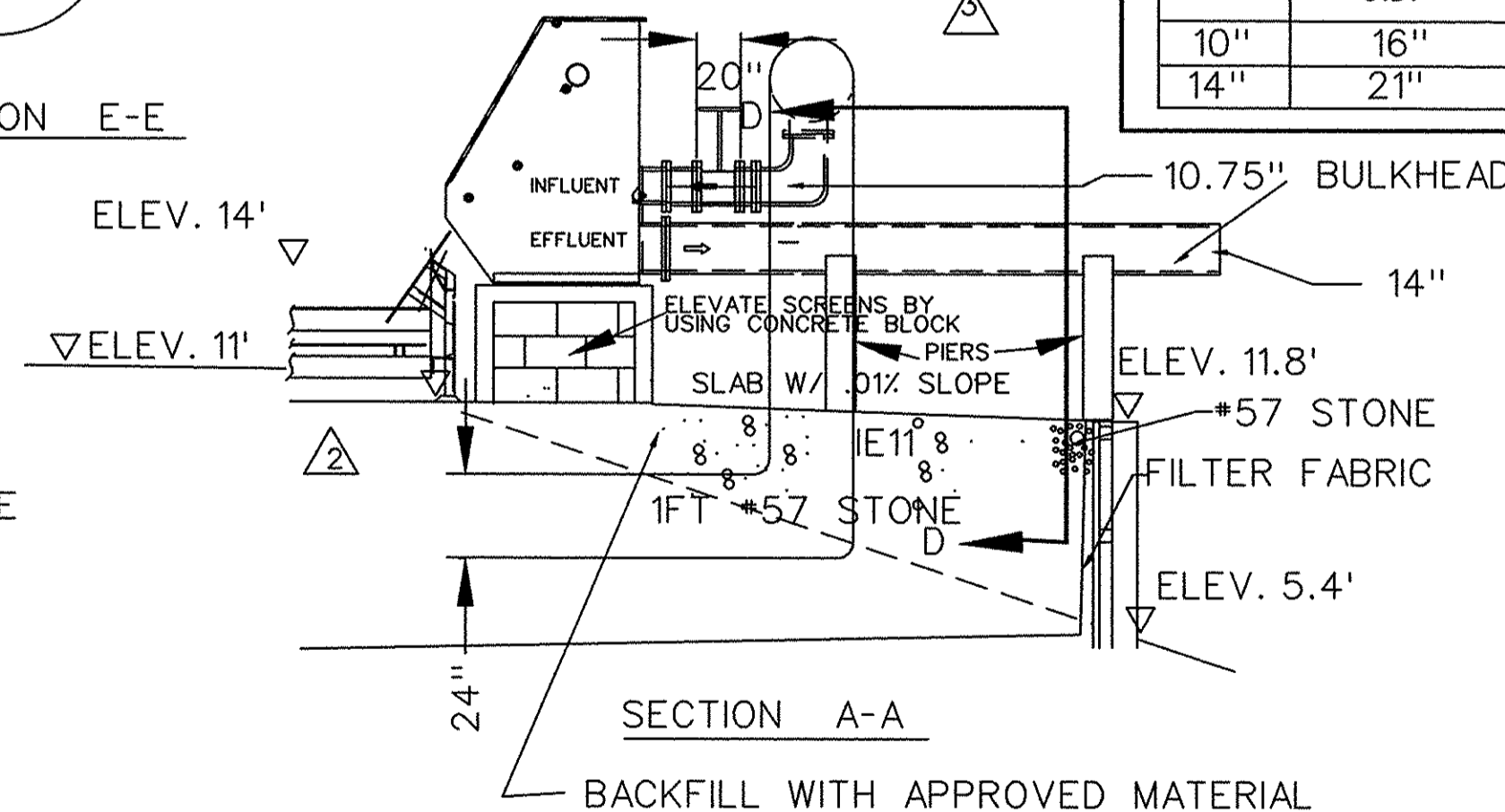
NOTE:
SCREENING CONVEYOR BY JIM MYERS & SONS, INC.
OR APPROVED EQUAL



SERIES 70 PINCH VALVE OR PLUG VALVE
WITH ANSI CLASS 125 FLANGE
BY RED VALVE OR
APPROVED EQUAL

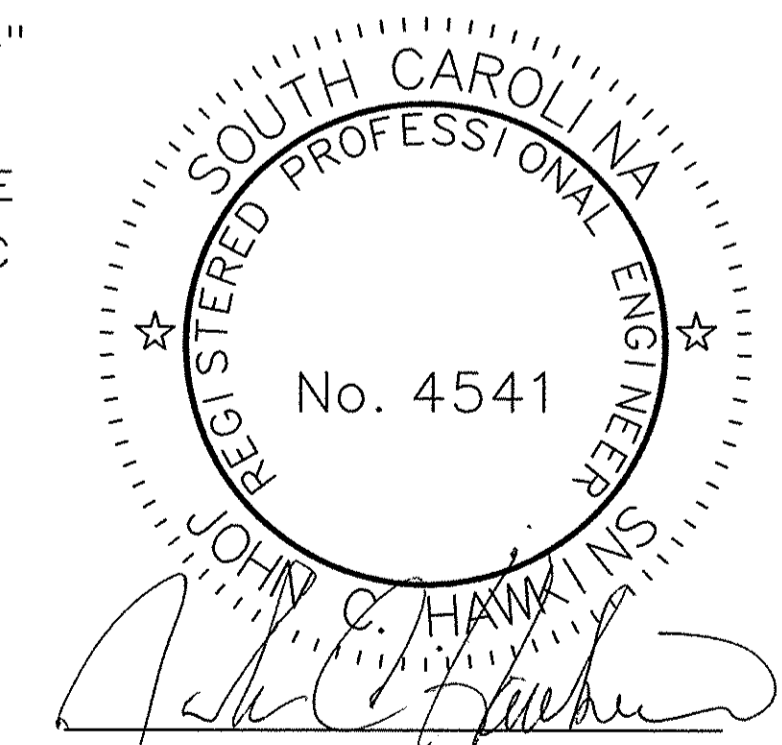


RUBER FITTINGS ARE USED BETWEEN THE
24" PIPE AND HYDRO SCREENS



BACKFILL WITH APPROVED MATERIAL

FOR INFORMATION REGARDING THIS
PROJECT, PLEASE CONTACT CLIF HAWKINS
AT 803-237-8607.



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AS-BUILT
CONDITIONS

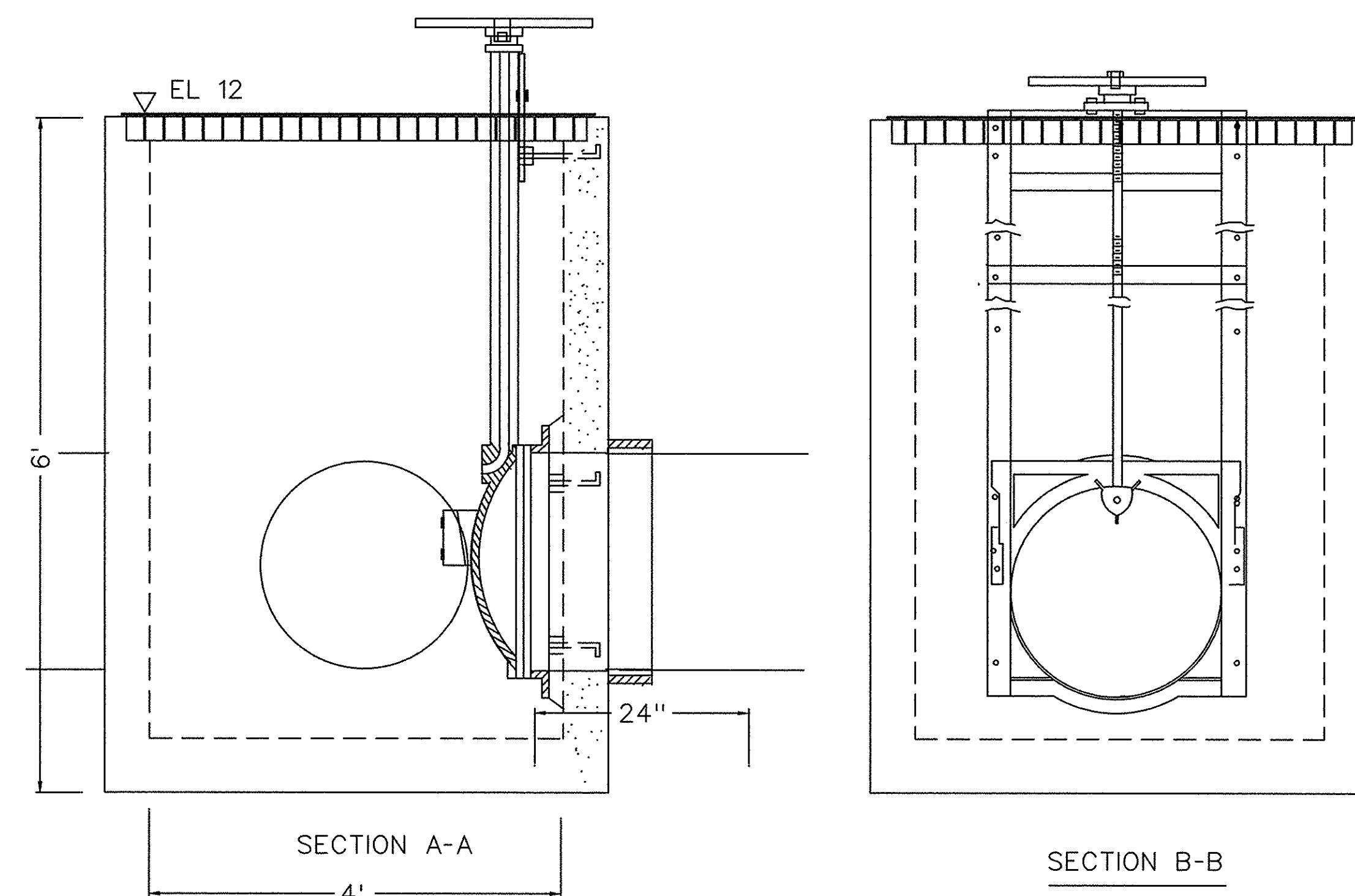
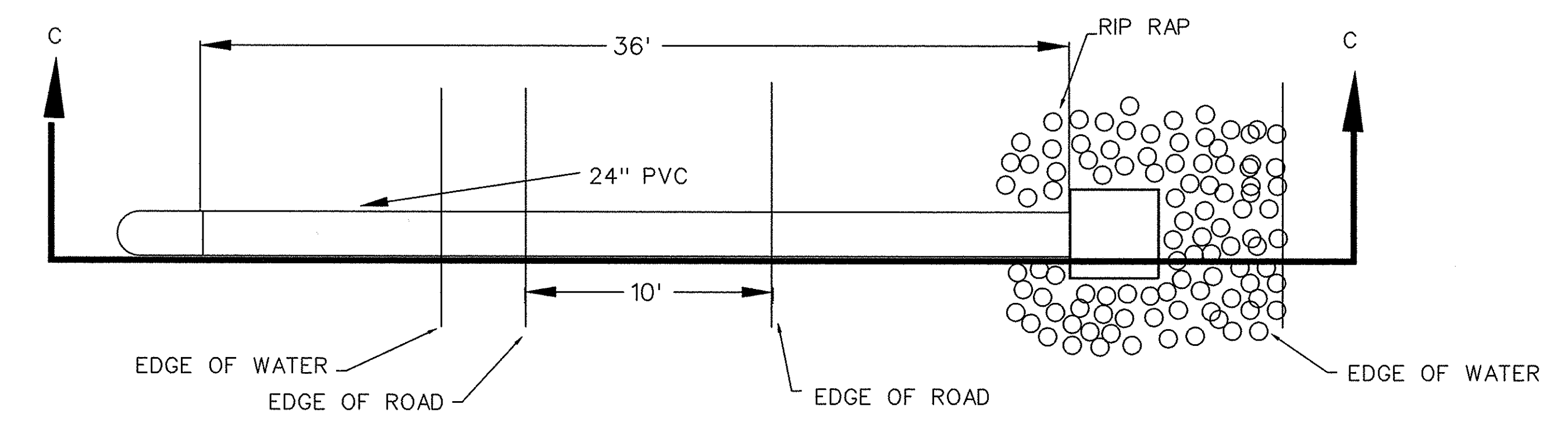
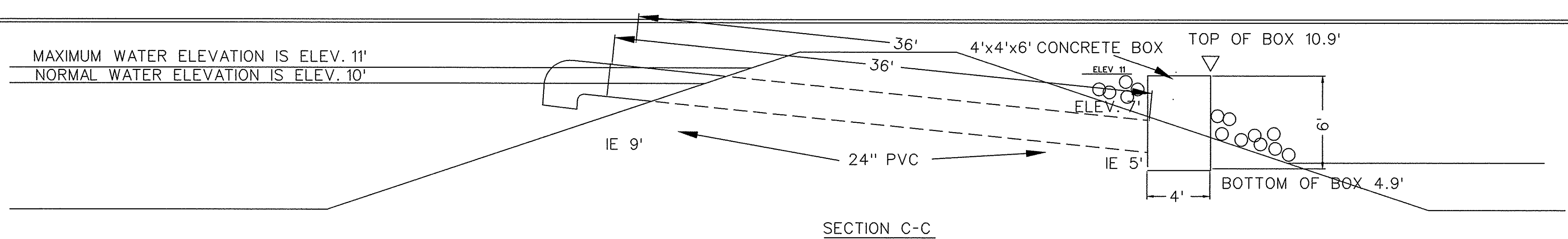
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REVIEWED BY: DATE

GRAND STRAND WATER AND SEWER AUTHORITY

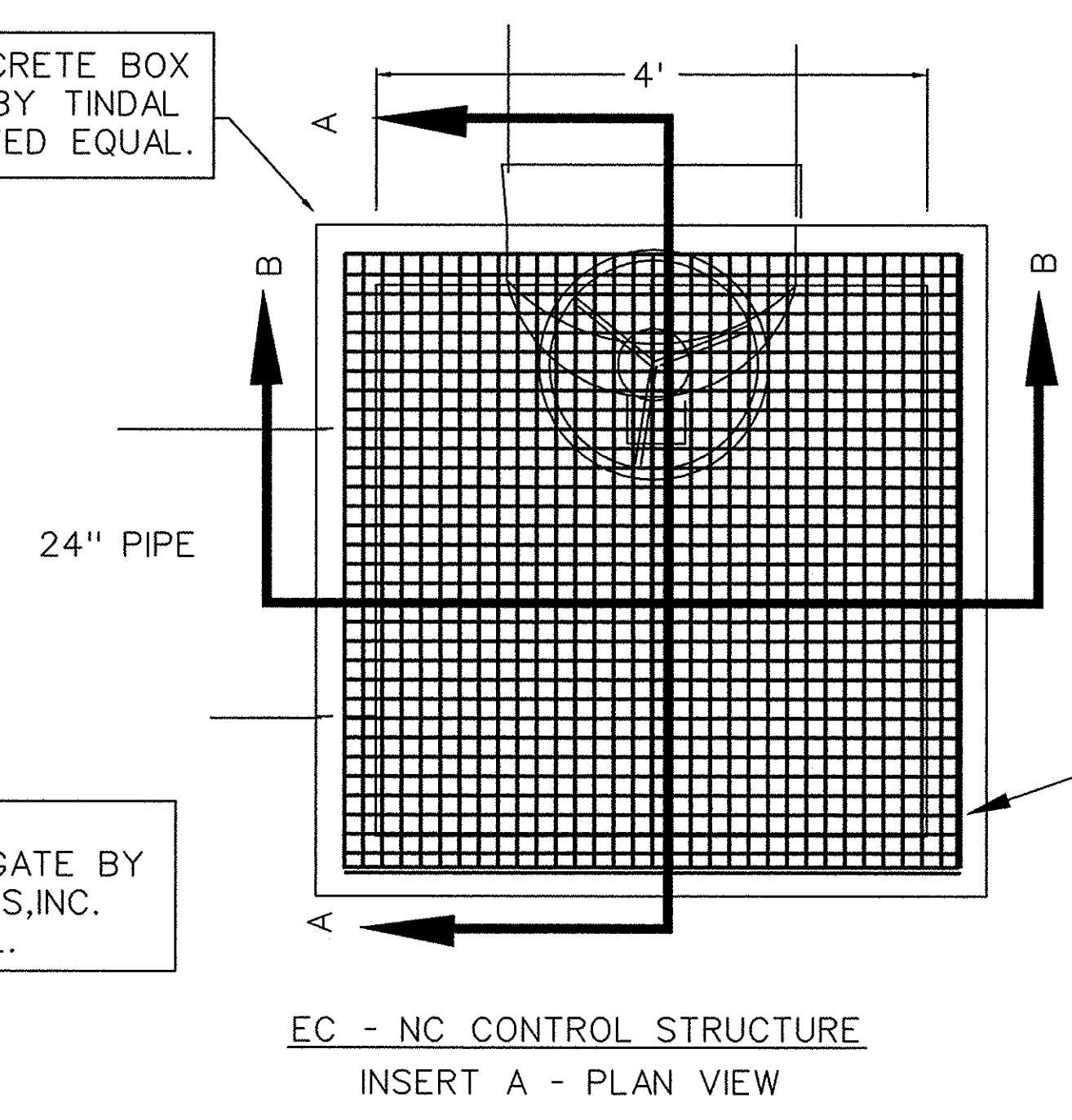
DES. BY JCH
DRN. BY EGH

DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT		
01/04/96	1 REVISED SLAB	JCH	JOHN C. HAWKINS, PE		
05/21/96	2 REVISED CONVEYER	JCH	HEADWORKS		
05/21/96	3 REVISED PIPING	JCH			
02/20/97	ASBUILTS				
			DATE: 10/10/95	SCALE: N.T.S.	SHEET 7 OF 20



4'x4'x6'PRECAST CONCRETE BOX
WITH 24" PIPE BOOT BY TINDAL
CONCRETE OR APPROVED EQUAL.

MODEL C-10 CANAL GATE BY
WATERMAN INDUSTRIES,INC.
OR APPROVED EQUAL.



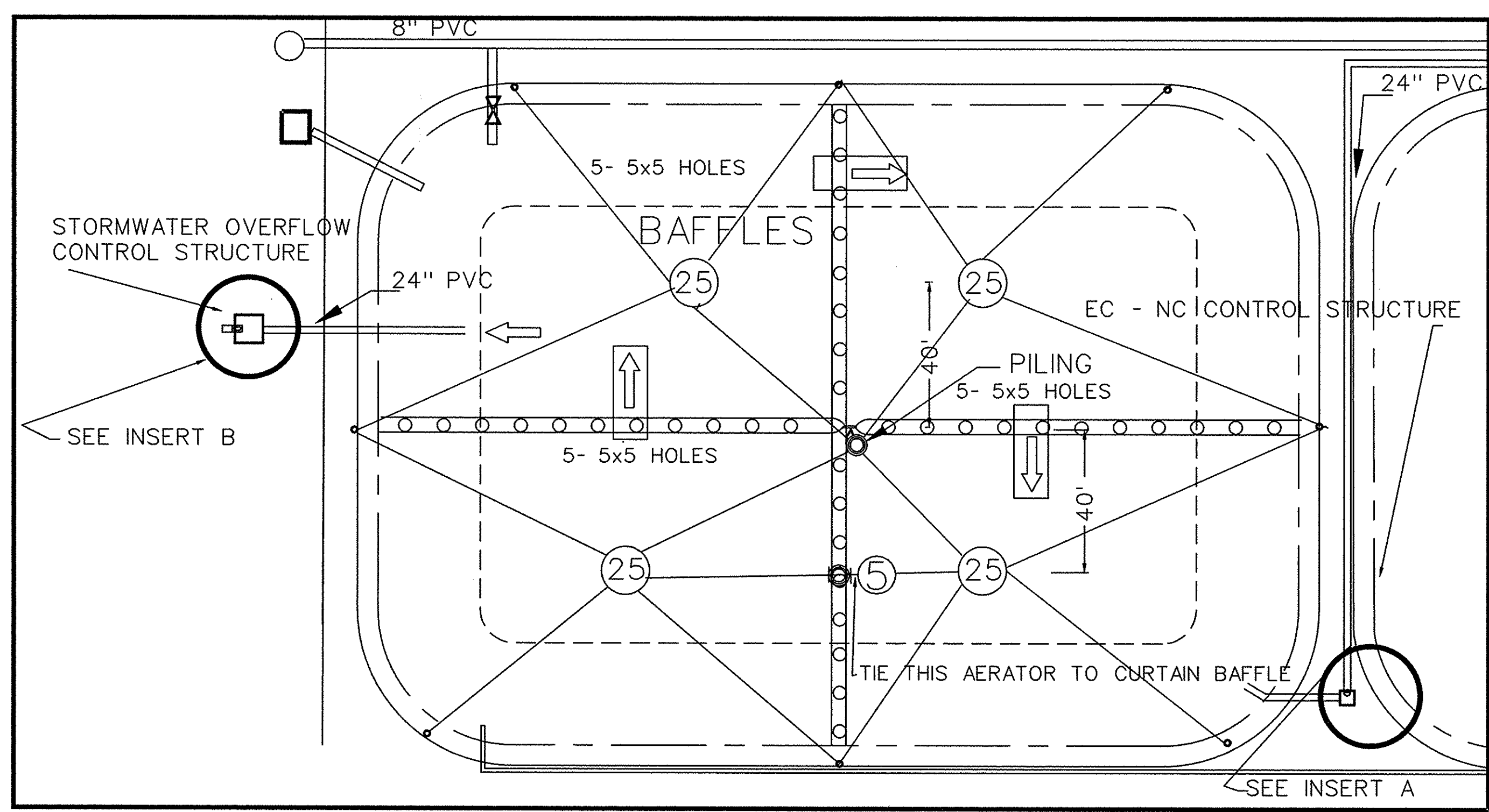
52" X 52" ALUMINUM GRATE
BY BILCO OR APPROVED EQUAL

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AS-BUILT
CONDITIONS

REVIEWED BY: OPERATIONS & MAINTENANCE DEPT. DATE

REVIEWED BY: GRAND STRAND WATER AND SEWER AUTHORITY DATE

- 3 - EXISTING 25HP AERATORS
- 1 - NEW 25HP AERATOR
- 1 - EXISTING 5HP AERATORS

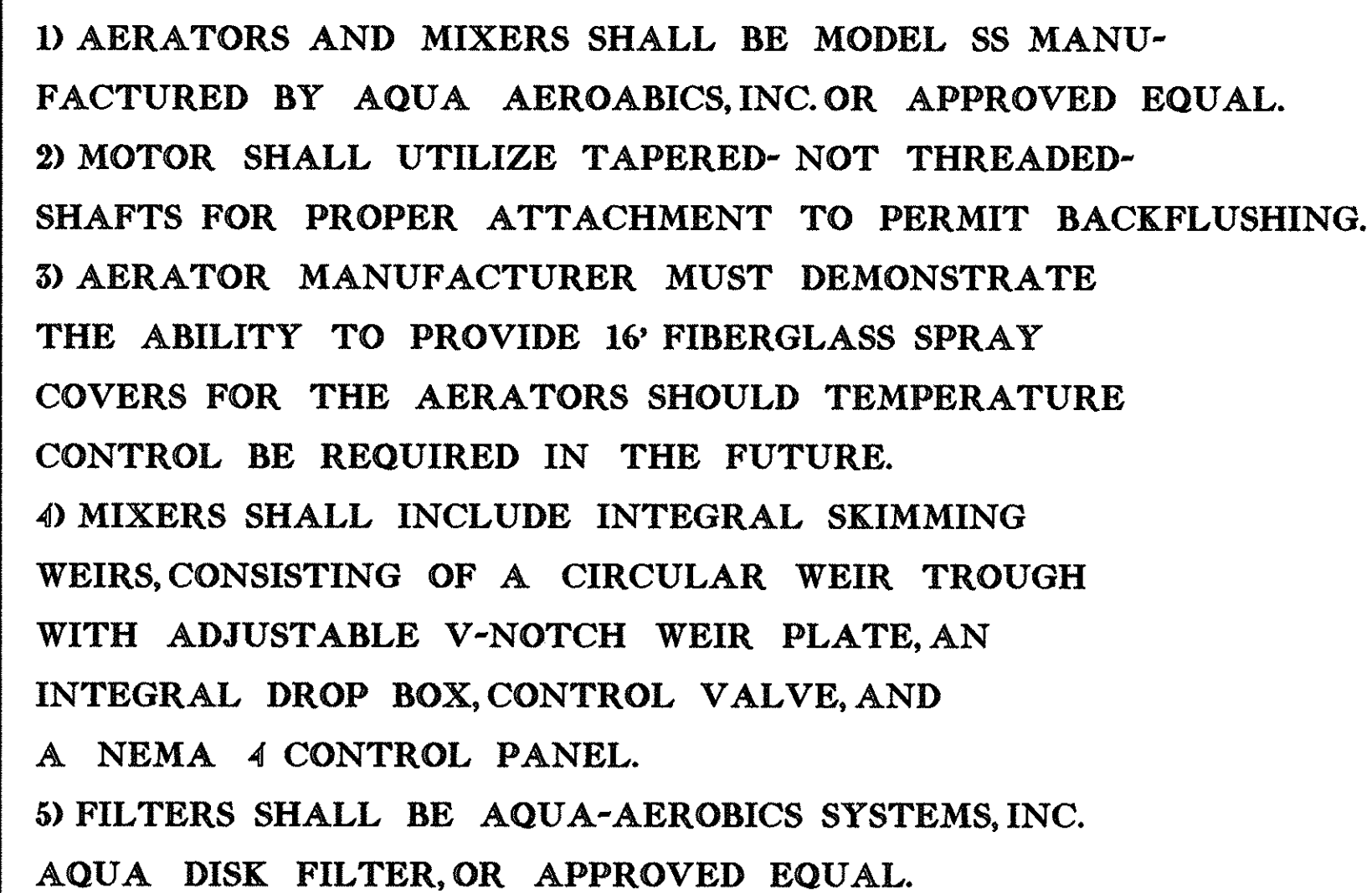


SOUTH CAROLINA
REGISTERED PROFESSIONAL ENGINEER
No. 4541
JOHN C. HAWKINS

FOR INFORMATION REGARDING THIS
PROJECT, PLEASE CONTACT CLIF HAWKINS
AT 803-651-5163.

DES. BY JCH
DRN. BY EGH

DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT		
02/20/97	ASBUILTS		JOHN C. HAWKINS, PE		
			MECH. AIR CONTROL STRUCTURES		
			DATE: 10/10/95	SCALE: N.T.S.	SHEET 8 OF 20



- 8 - 40HP AERATORS - NEW
- 4 - 20HP MIXERS - NEW
- 12 TOTAL

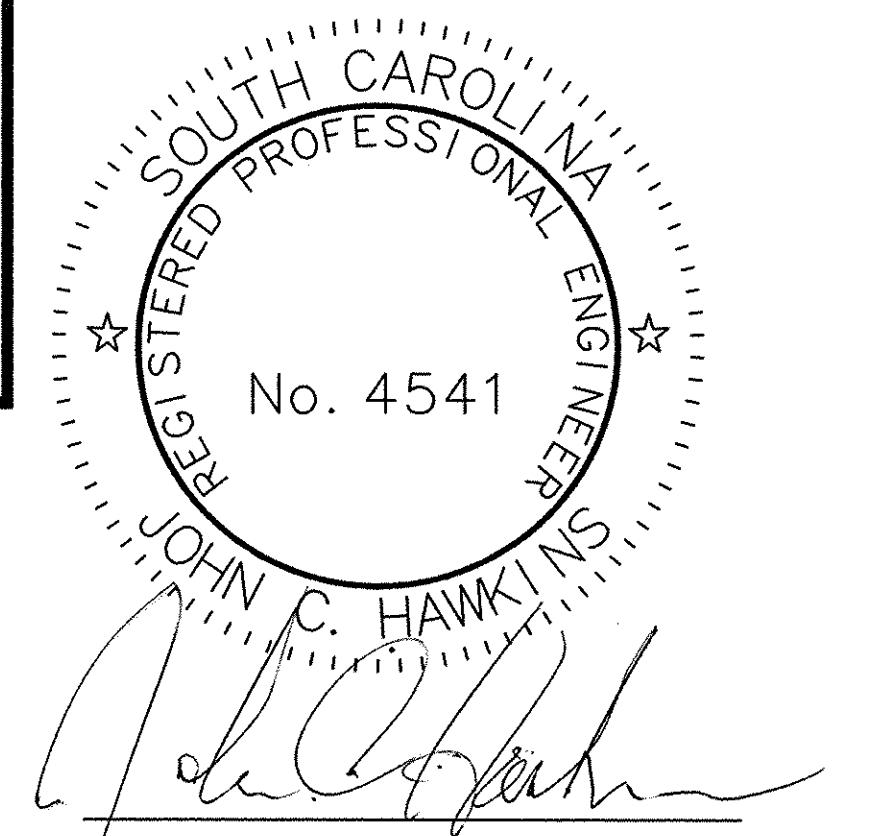
- 1 - EXISTING 3HP AERATORS
- 1 TOTAL

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AS-BUILT
CONDITIONS

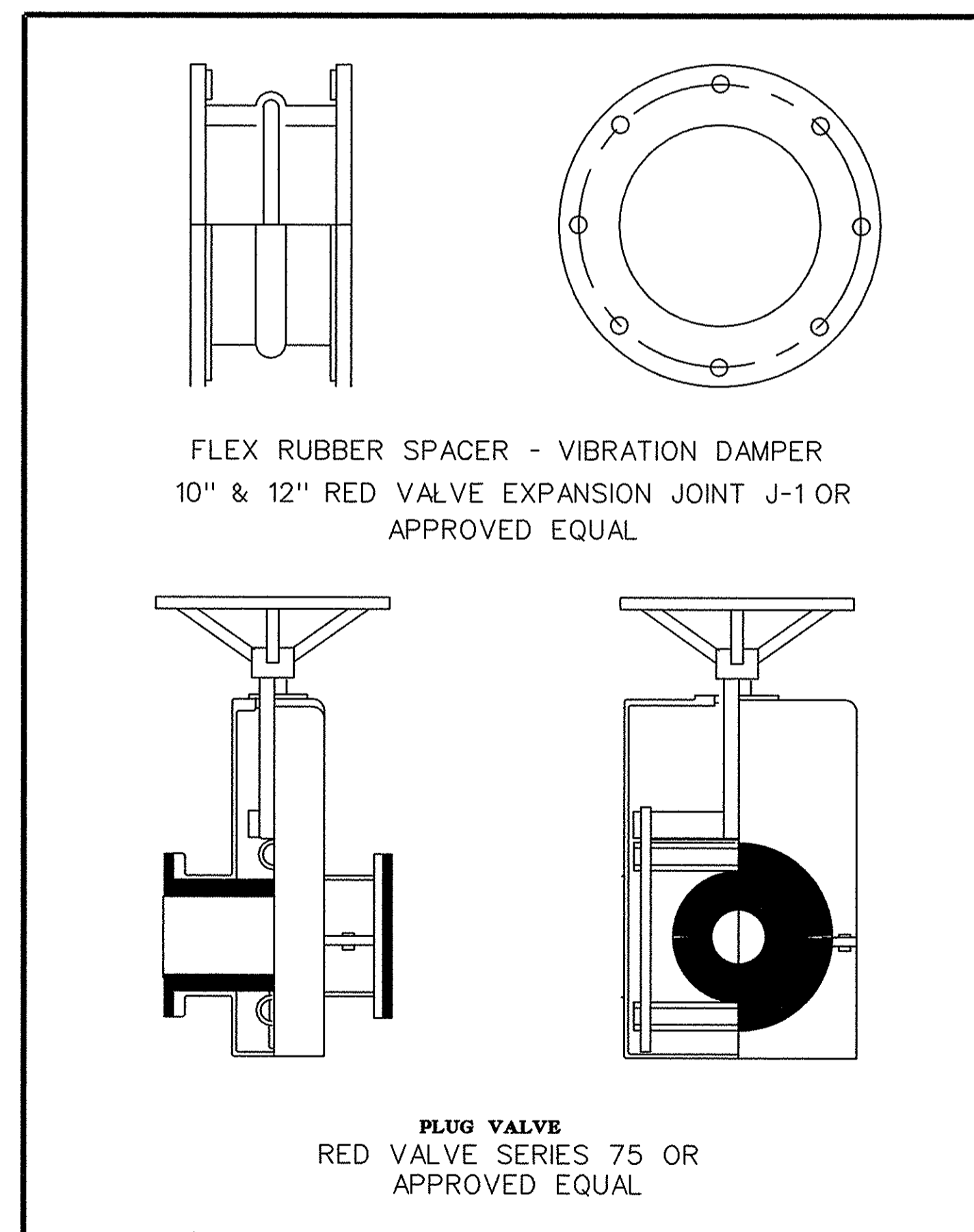
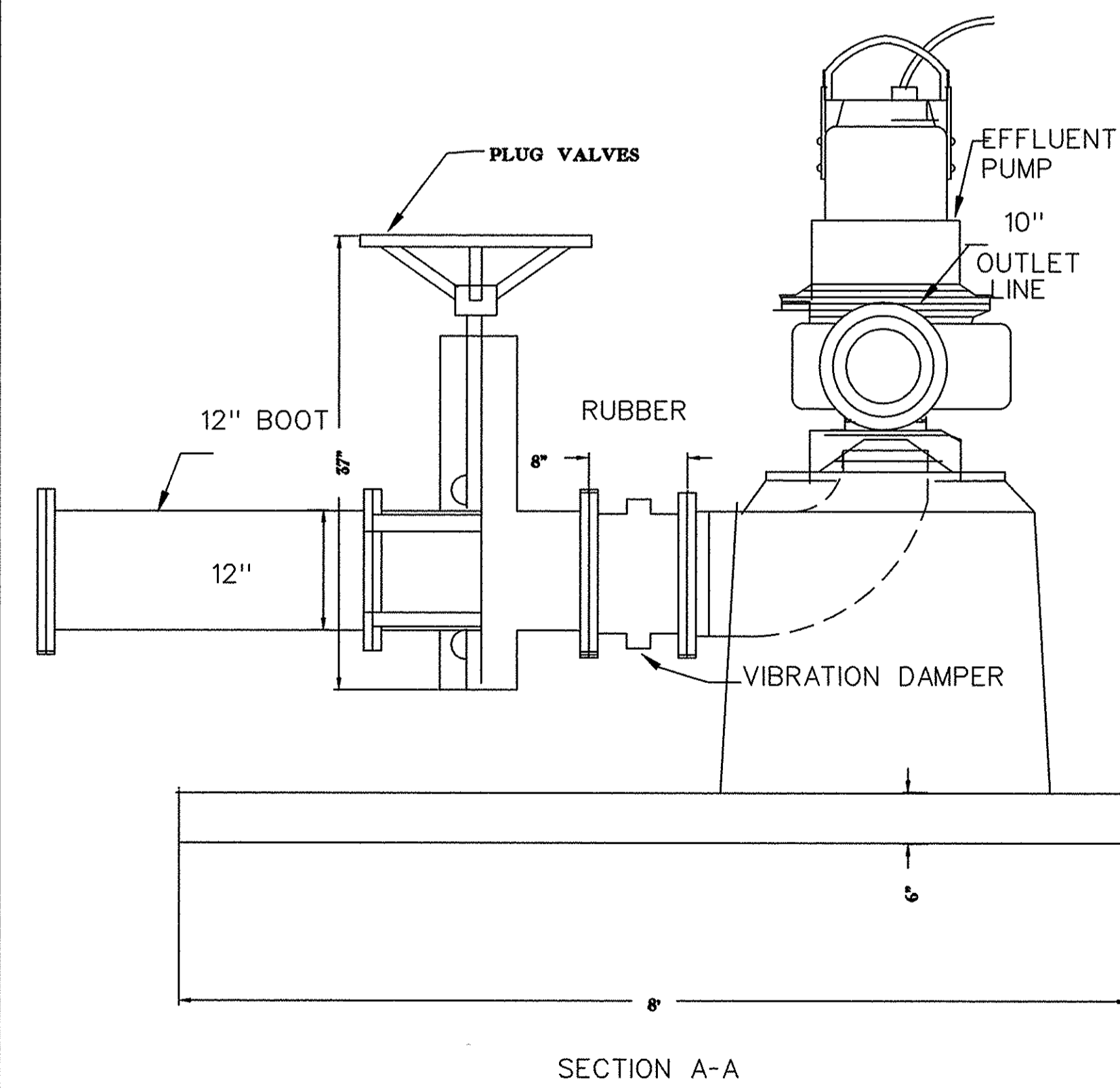
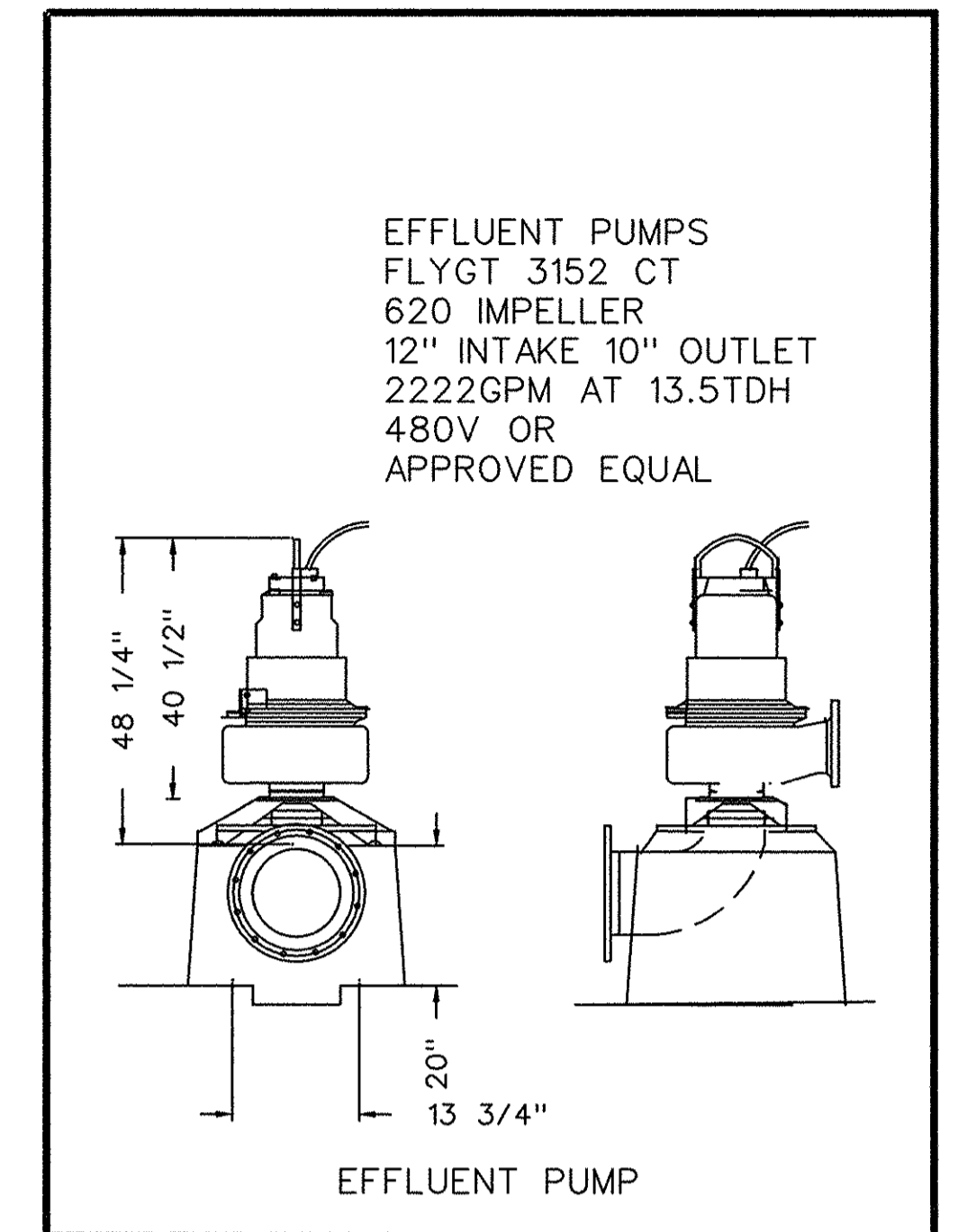
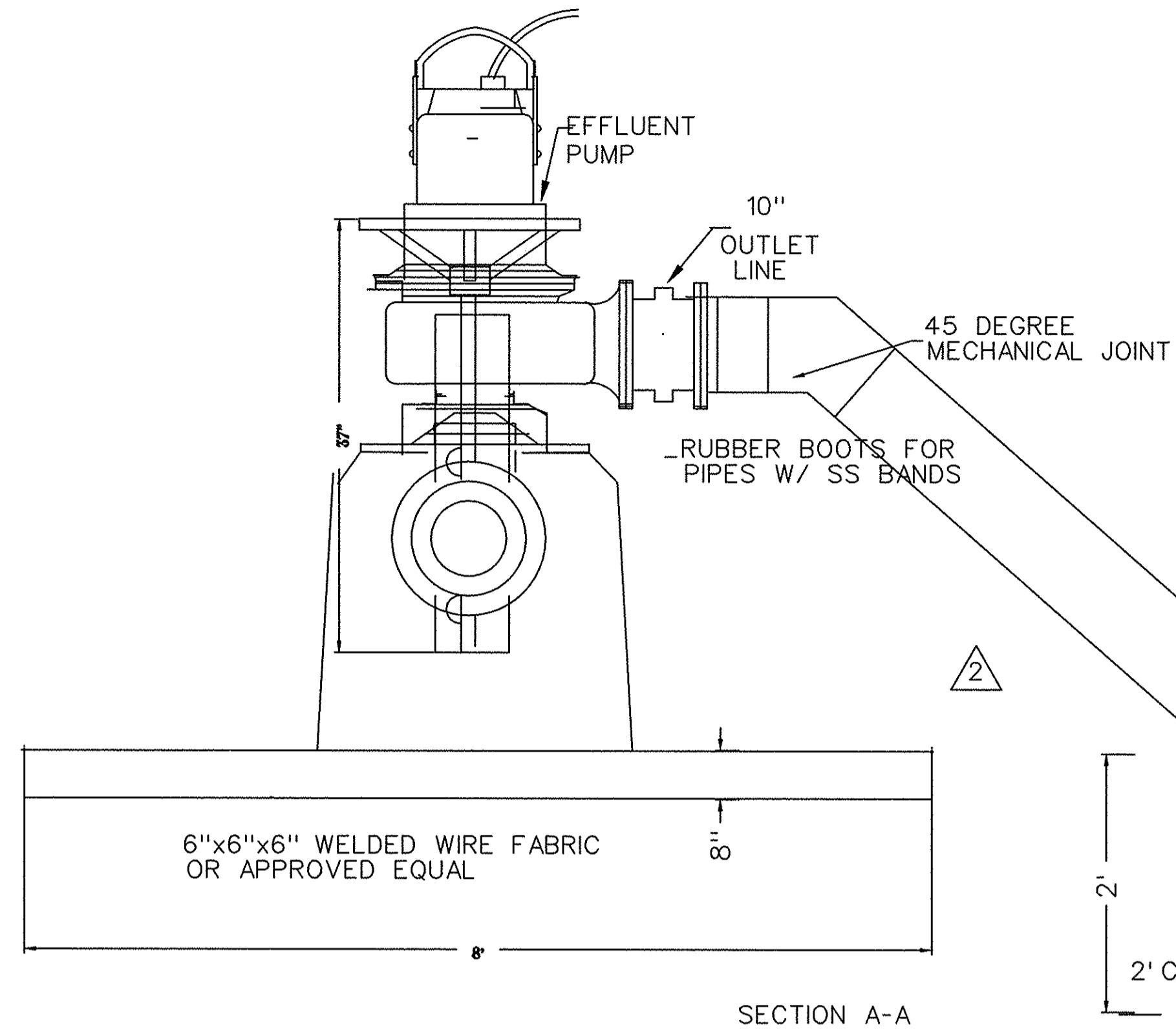
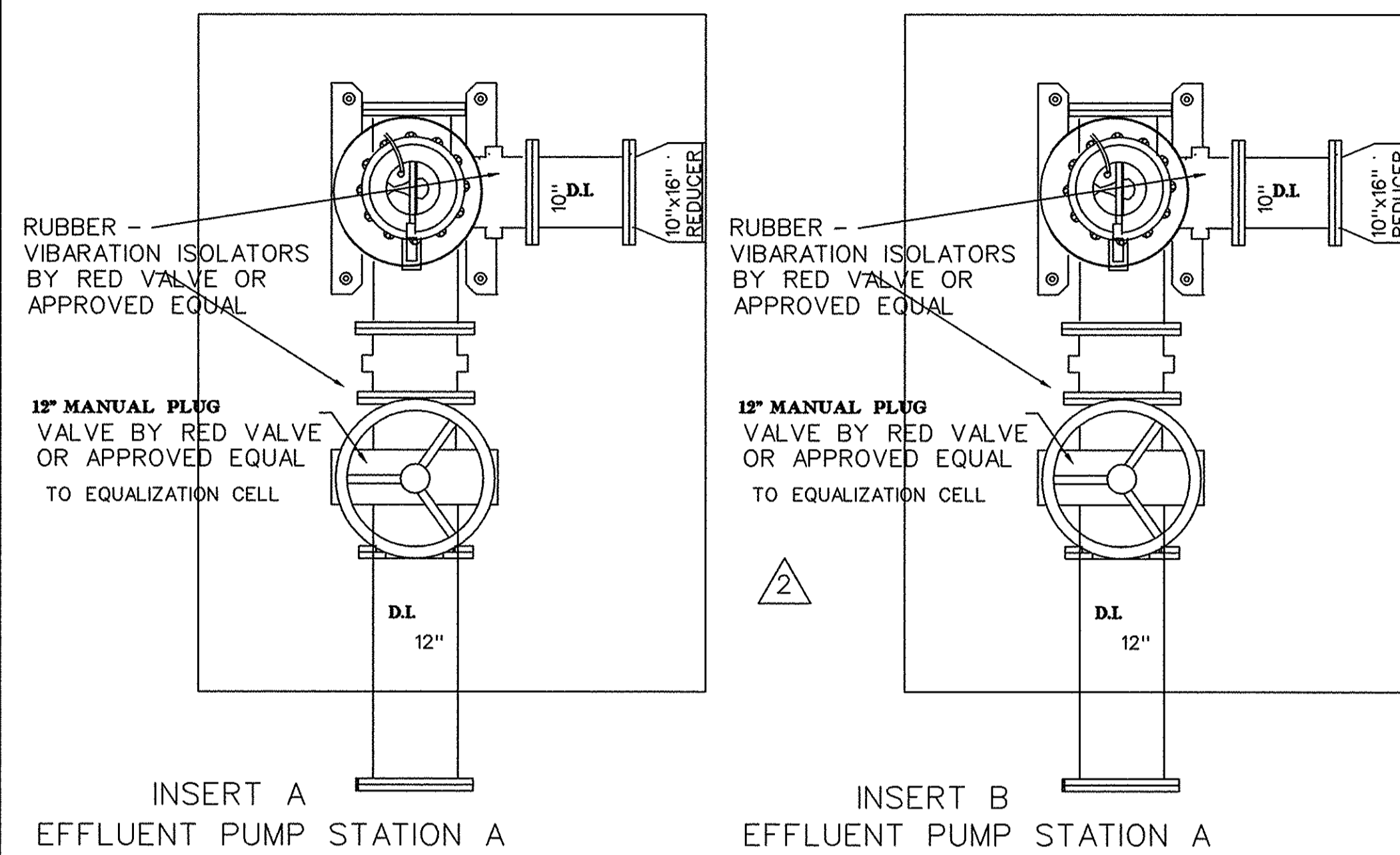
REVIEWED BY: _____ DATE: _____
OPERATIONS & MAINTENANCE DEPT.

REVIEWED BY: _____ DATE: _____
GRAND STRAND WATER AND SEWER AUTHORITY

DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT		
01/04/96	1 MOVED EFF. PUMP TO SHEET 10	JCH	JOHN C. HAWKINS, PE		
01/04/96	2 ADDED MONITORING WELL				
05/21/96	3 MOVED EFF. PUMP OUTSIDE POND		AERATION & PIPING PLAN		
02/20/97	ASBUILT		DATE: 10/10/95	SCALE: N.T.S.	SHEET 9 OF 20



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AN EXTRA EFFLUENT PUMP TO BE INCLUDED IN THE CONSTRUCTION CONTRACT COST, WHICH WILL BE MAINTAINED ON SITE FOR EMERGENCY REPLACEMENT.

6'x8'x7' CONCRETE BOX BY TINDAL CONCRETE PRODUCTS OR APPROVED EQUAL EQUIPMENT CAN BE ASSEMBLED AT TINDAL IN SPARTANBURG, SC

THESE DRAWINGS REFLECT AS-BUILT CONDITIONS

REVIEWED BY: OPERATIONS & MAINTENANCE DEPT. DATE

REVIEWED BY: GRAND STRAND WATER AND SEWER AUTHORITY DATE

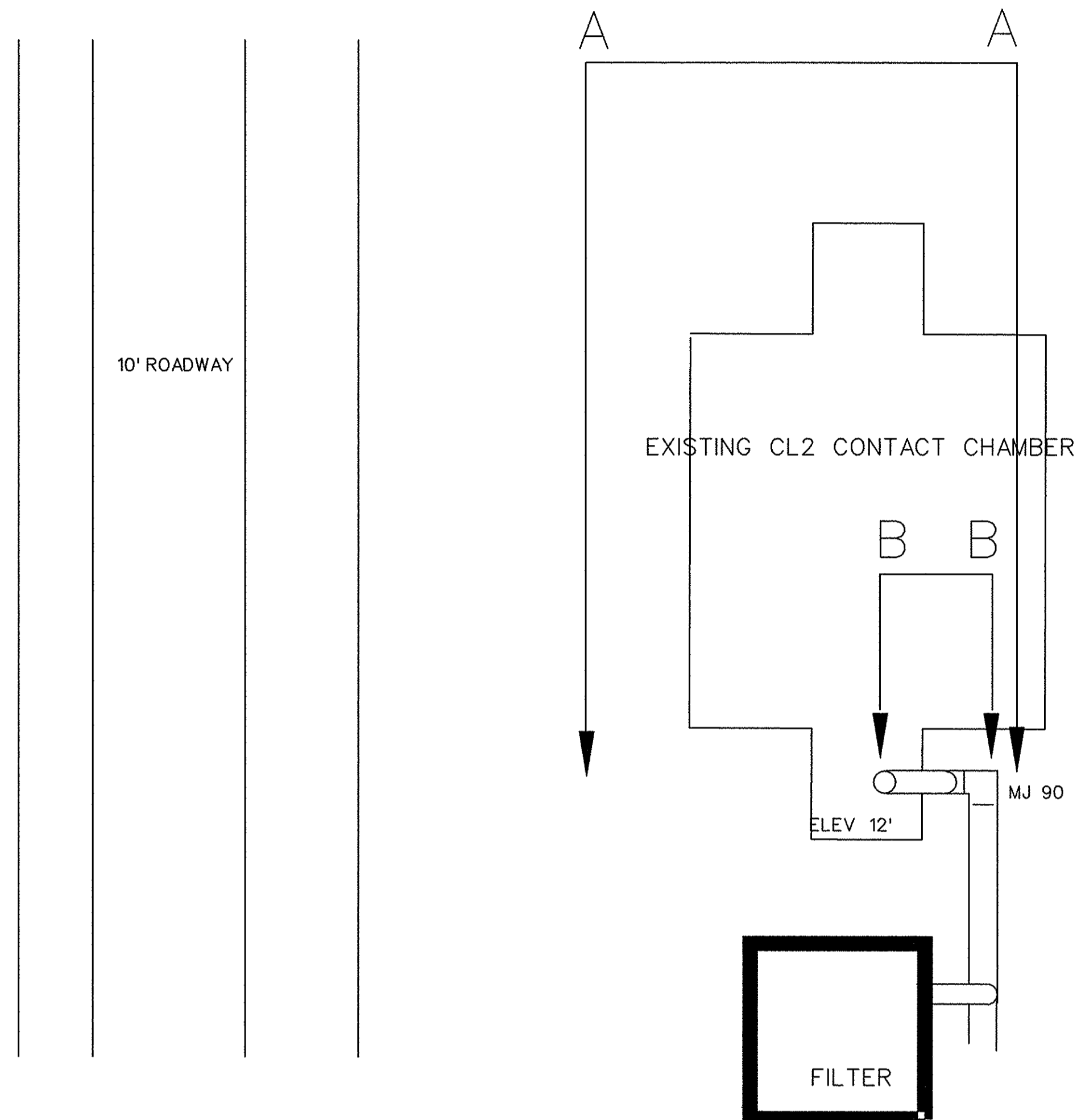
FOR INFORMATION REGARDING THIS PROJECT, PLEASE CONTACT CLIF HAWKINS AT 803-237-8607.

DES. BY JCH
DRN. BY EGH

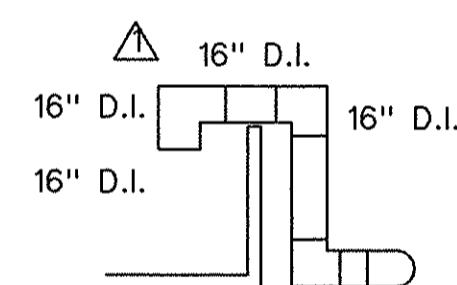


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DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT		
01/04/96	1 ADDED THIS SHEET MOVED EFF. PUMP HERE	JCH	JOHN C. HAWKINS, PE		
05/21/96	2 REVISED AND MOVED EFF. PUMP STATIONS	JCH	EFFLUENT PUMP STATIONS		
02/20/97	ASBUILTS				
			DATE: 10/10/95	SCALE: N.T.S.	SHEET 10 OF 20

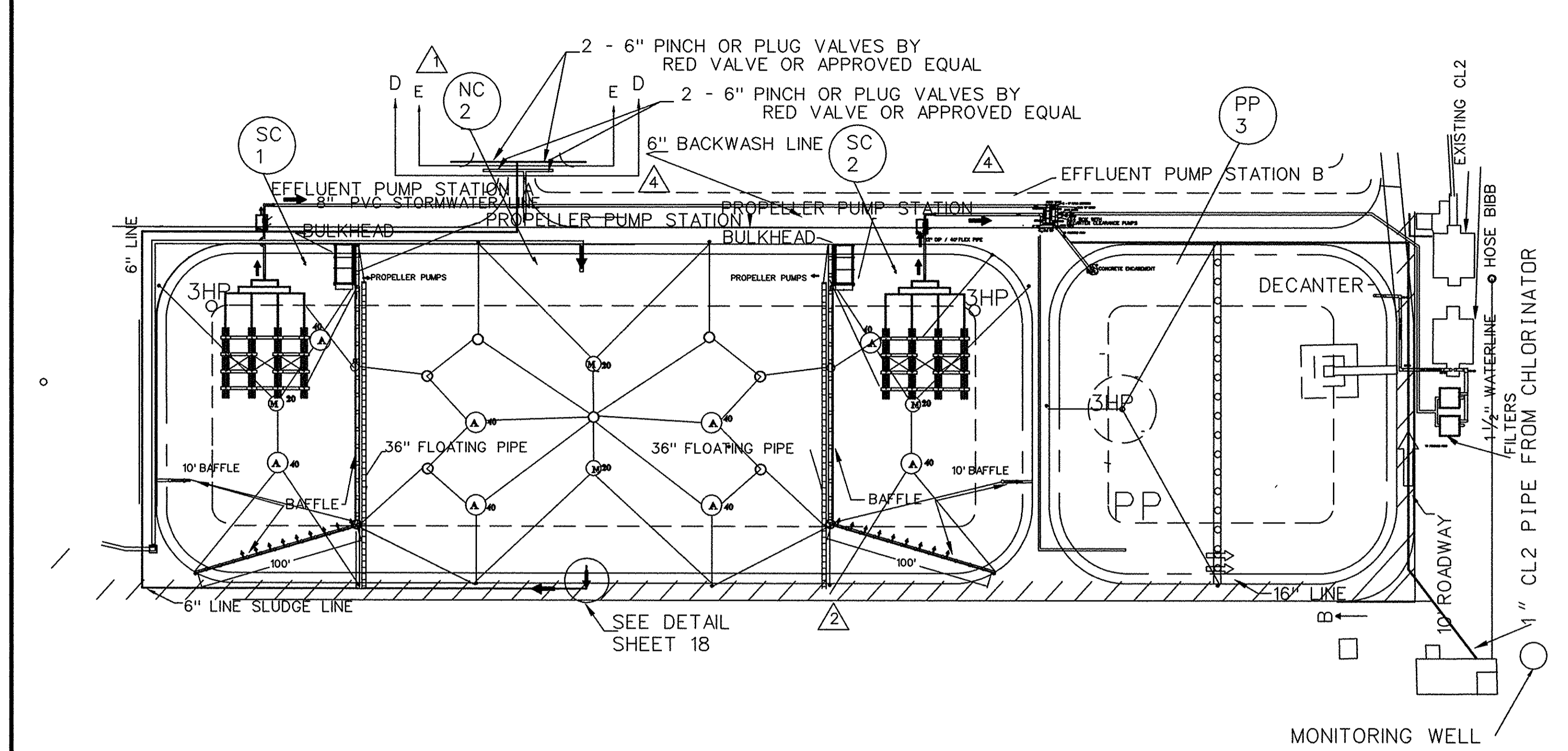


ALL UNDERGROUND PIPING CAN BE PVC.
TRANSITION TO D.I. FOR ABOVE GROUND PIPING

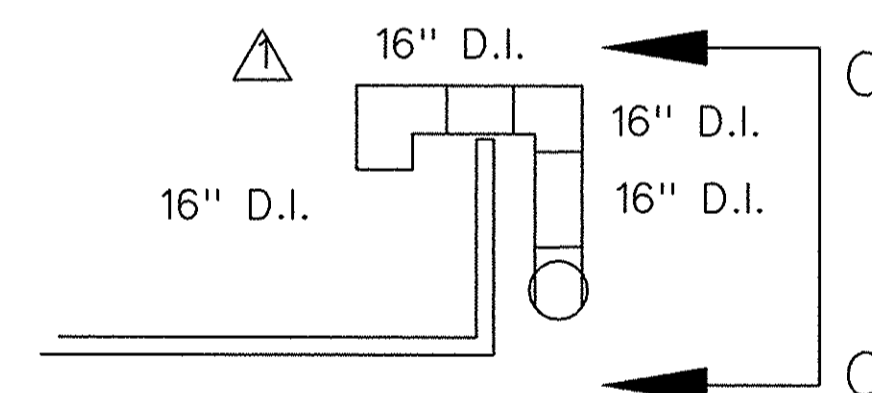


SECTION A - A

EXISTING CL2 CONTACT CHAMBER



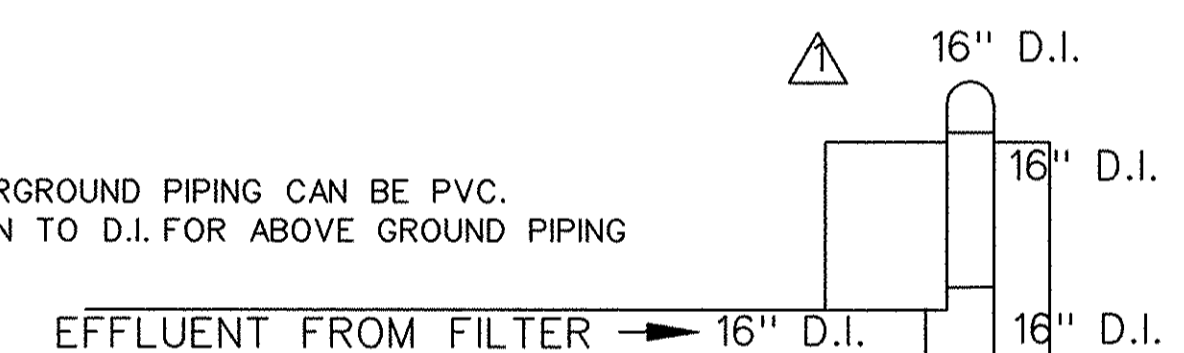
EXISTING CL2 CONTACT CHAMBER



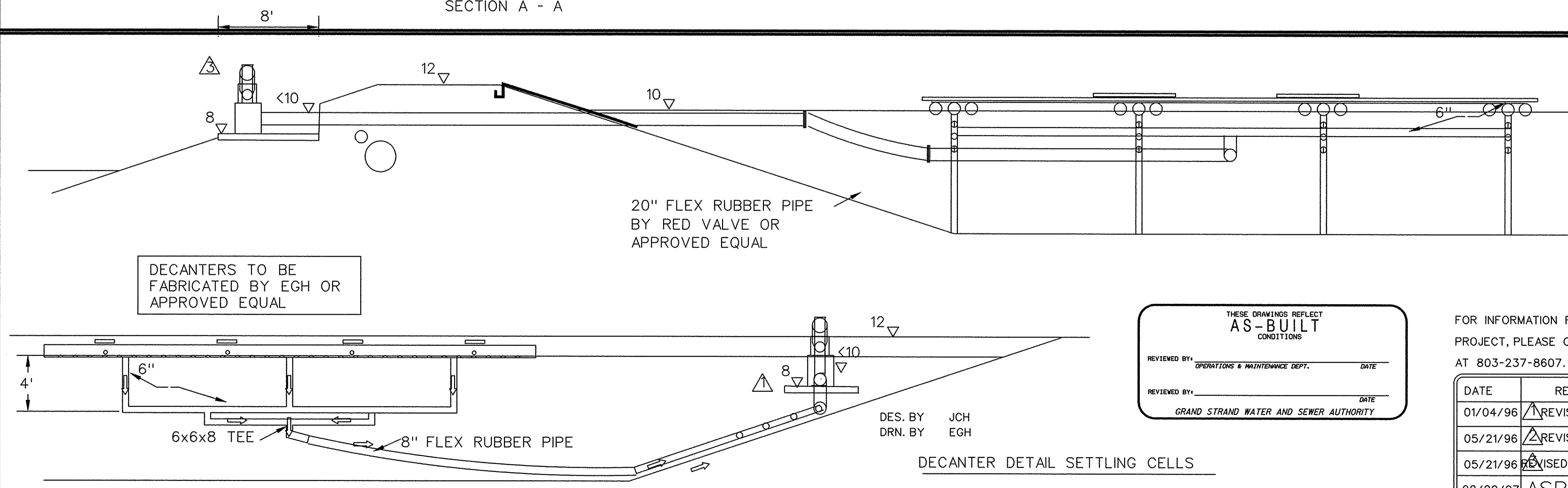
SECTION B - B

EXISTING CL2 CONTACT CHAMBER

ALL UNDERGROUND PIPING CAN BE PVC.
TRANSITION TO D.I. FOR ABOVE GROUND PIPING



SECTION C - C



DES. BY JCH
DRN. BY EGH

DECANTER DETAIL SETTLING CELLS

THESE DRAWINGS REFLECT
AS-BUILT
CONDITIONS

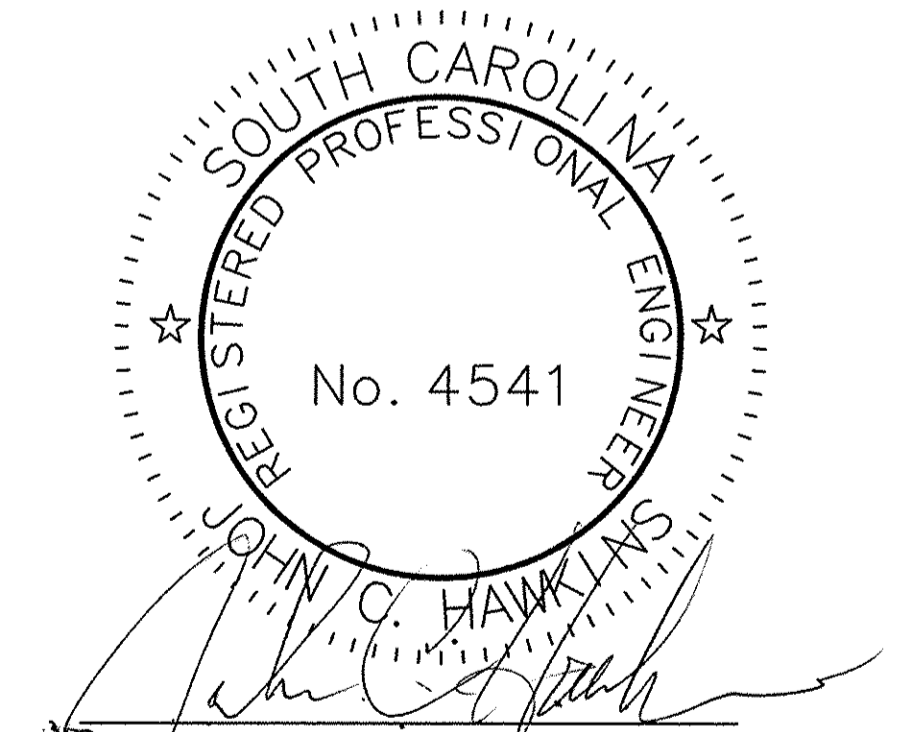
REVIEWED BY: OPERATIONS & MAINTENANCE DEPT. DATE: _____

REVIEWED BY: _____ DATE: _____

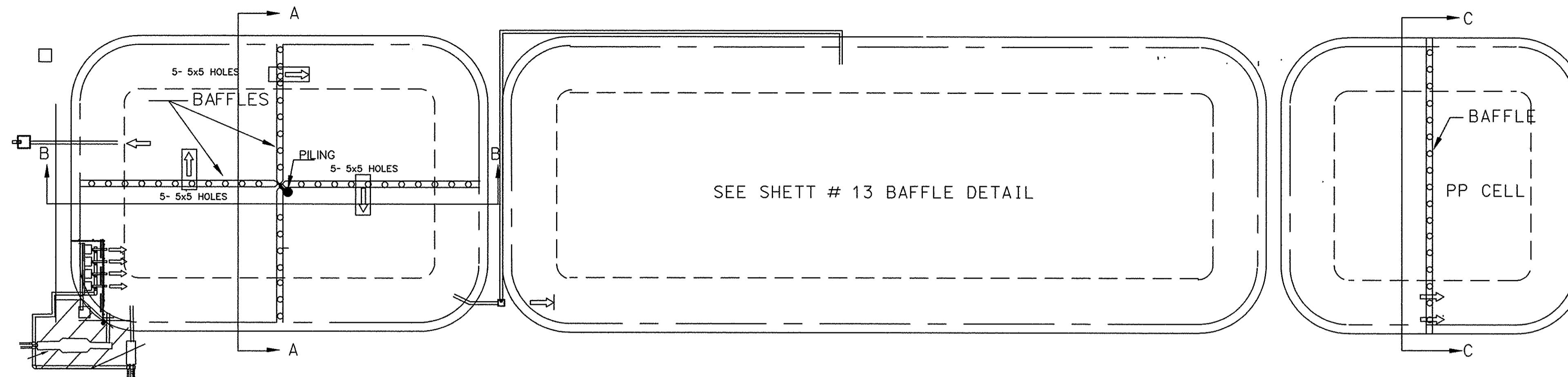
GRAND STRAND WATER AND SEWER AUTHORITY

FOR INFORMATION REGARDING THIS
PROJECT, PLEASE CONTACT CLIF HAWKINS
AT 803-237-8607.

DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT		
01/04/96	REVISED DECAN. PIPE	JCH	JOHN C. HAWKINS, PE MECH. AIR - DECANTER DETAILS		
05/21/96	REVISED DECAN. PIPE				
05/21/96	REVISED DECAN. PUMP LOC.				
02/20/97	ASBUILTS		DATE: 10/10/95	SCALE: N.T.S.	SHEET 11 OF 20

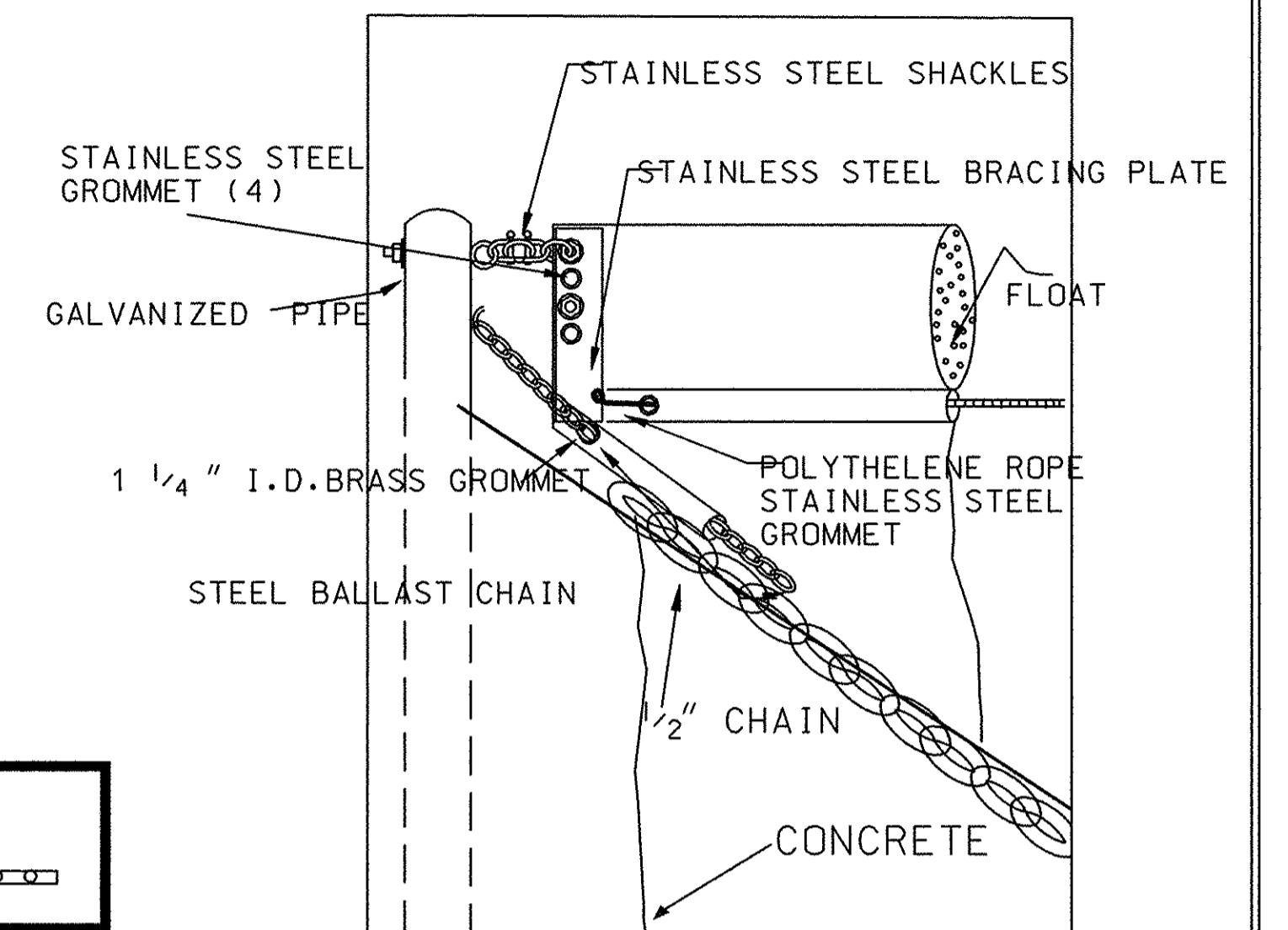
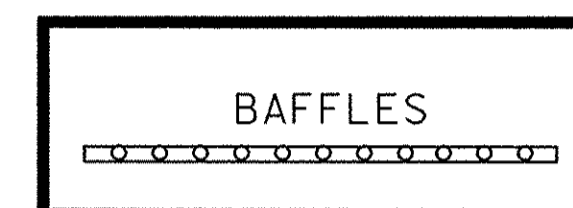


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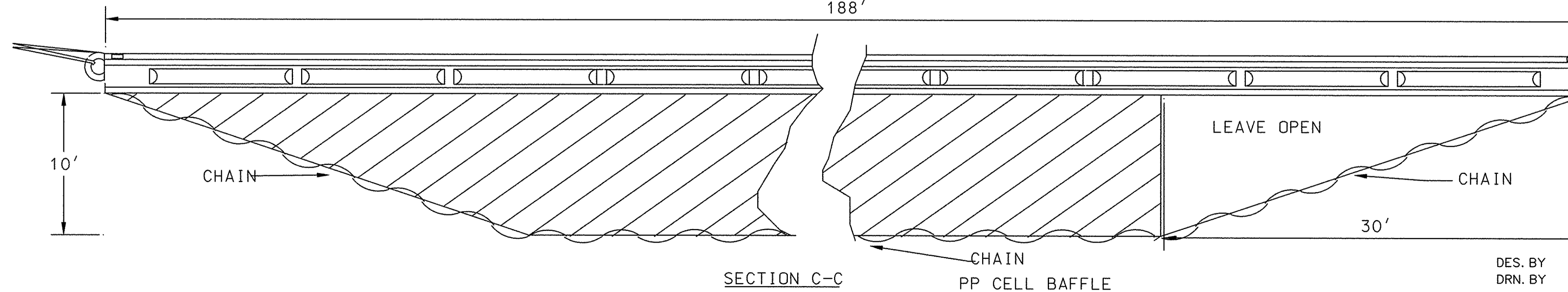
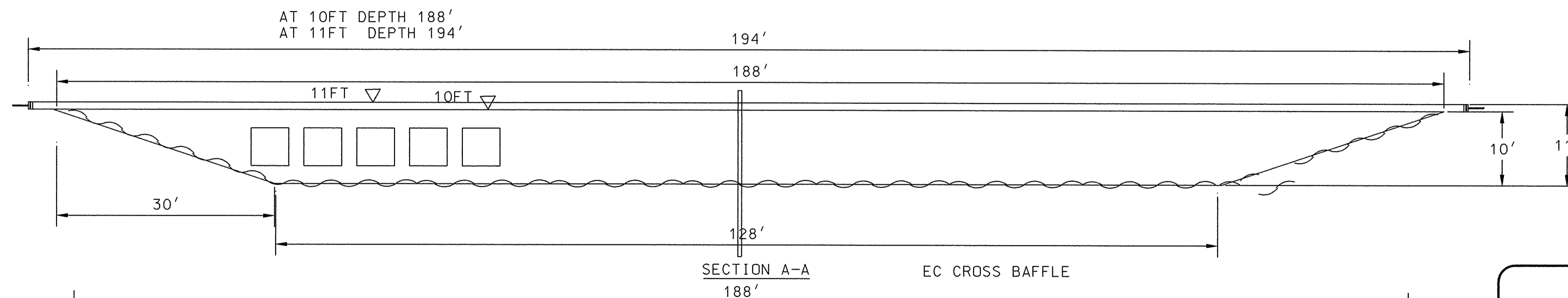
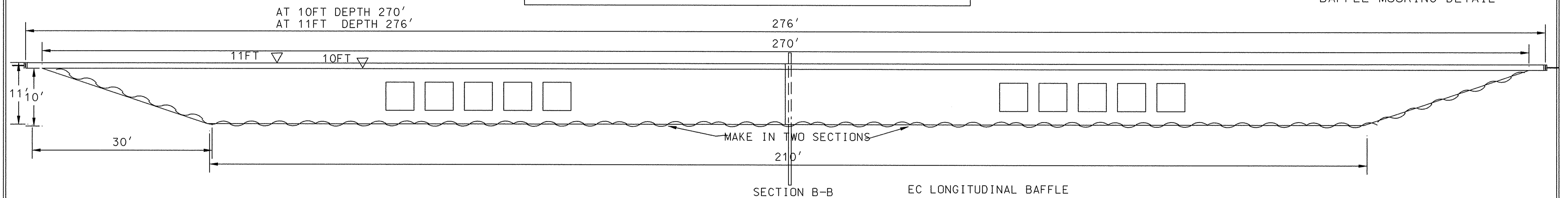
SEE SHEET # 13 BAFFLE DETAIL

NOTE:
CURTAIN SUPPLIER TO TAKE ACTUAL MEASUREMENTS OF THE LAGOON,
INCLUDING SOUNDINGS FOR DEPTH TO DETERMINE BAFFLE SIZE.
LET CURTAIN RISE AND FALL 1FT
PUT 5' 5' X 5' HOLES IN THE CURTAIN



BAFFLE MOORING DETAIL

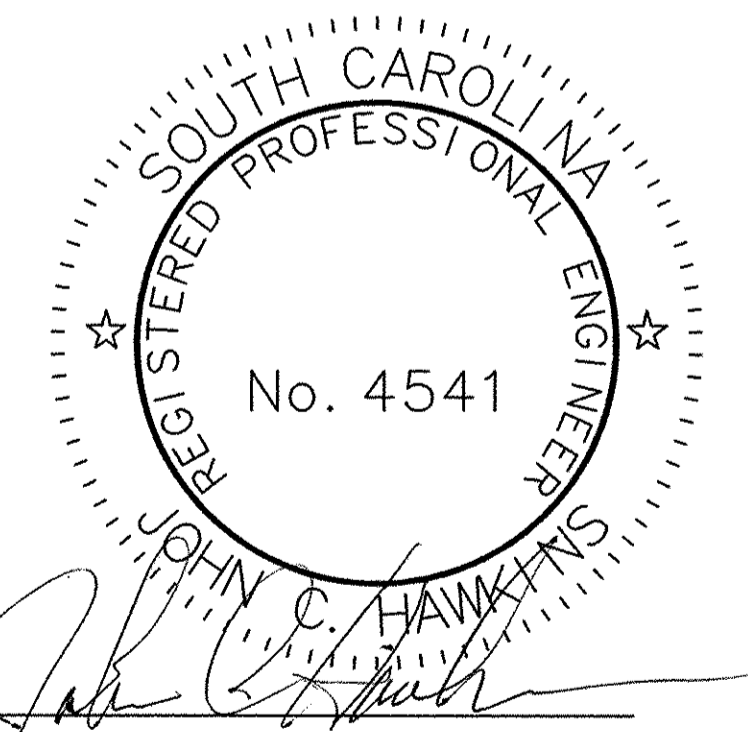
THE CROSS BAFFLE IS TO BE ONE PIECE.
THE LONGITUDINAL BAFFLE TO BE MADE IN TWO SECTIONS.



THESE DRAWINGS REFLECT
AS-BUILT
CONDITIONS

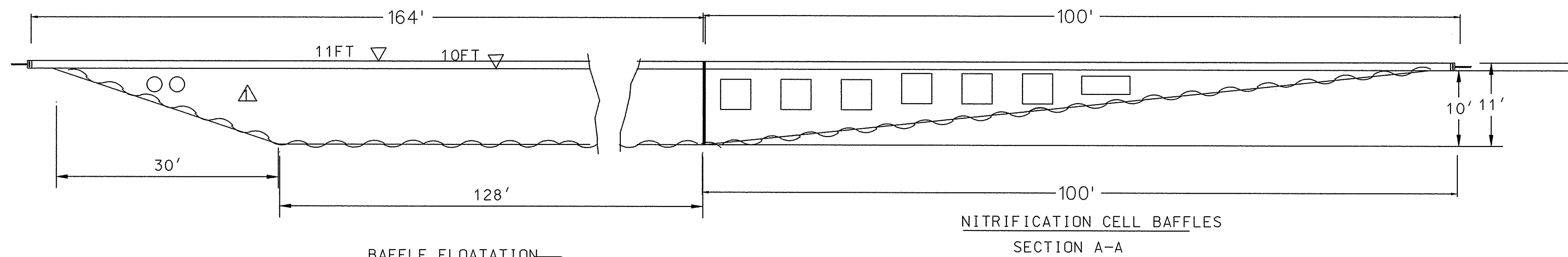
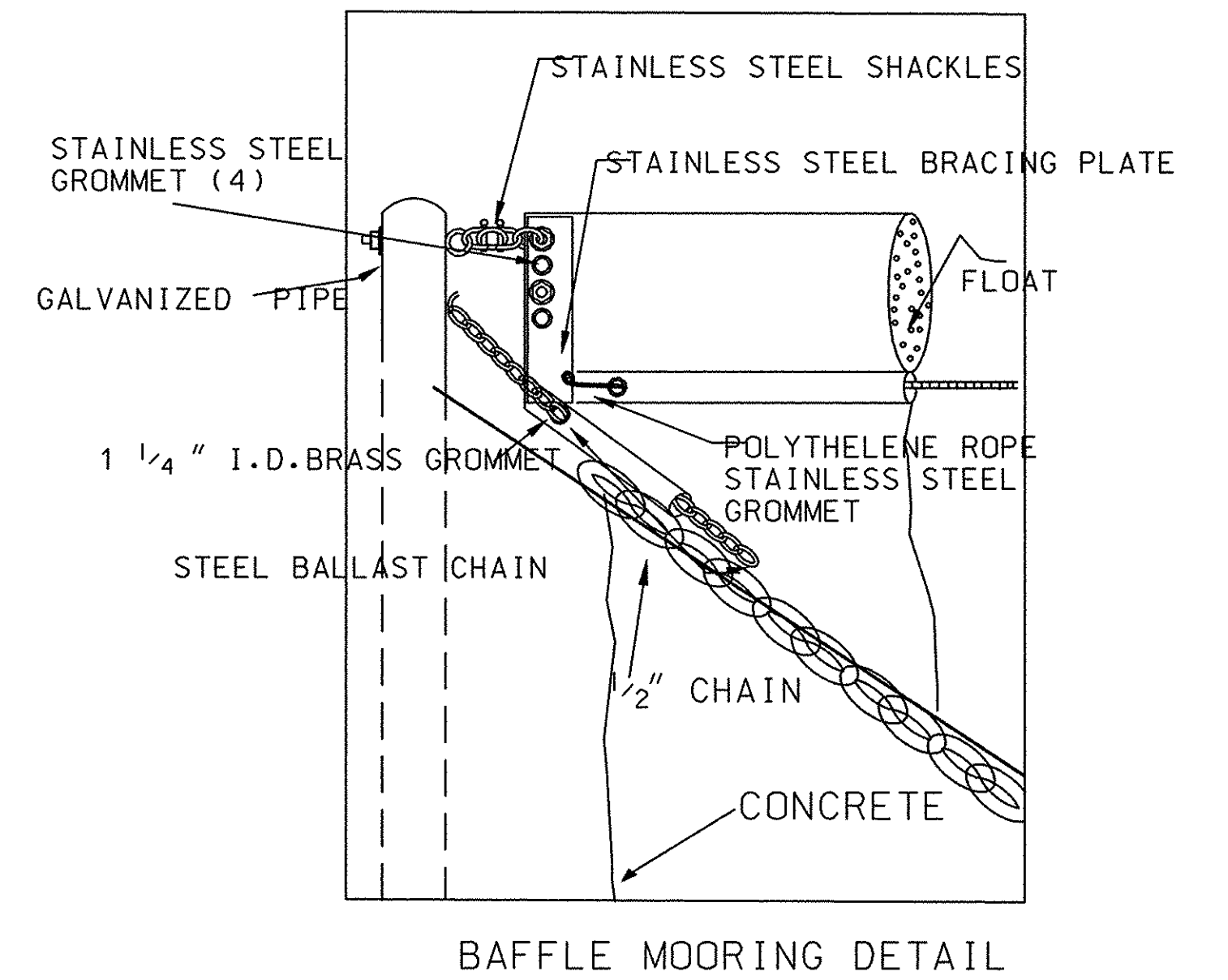
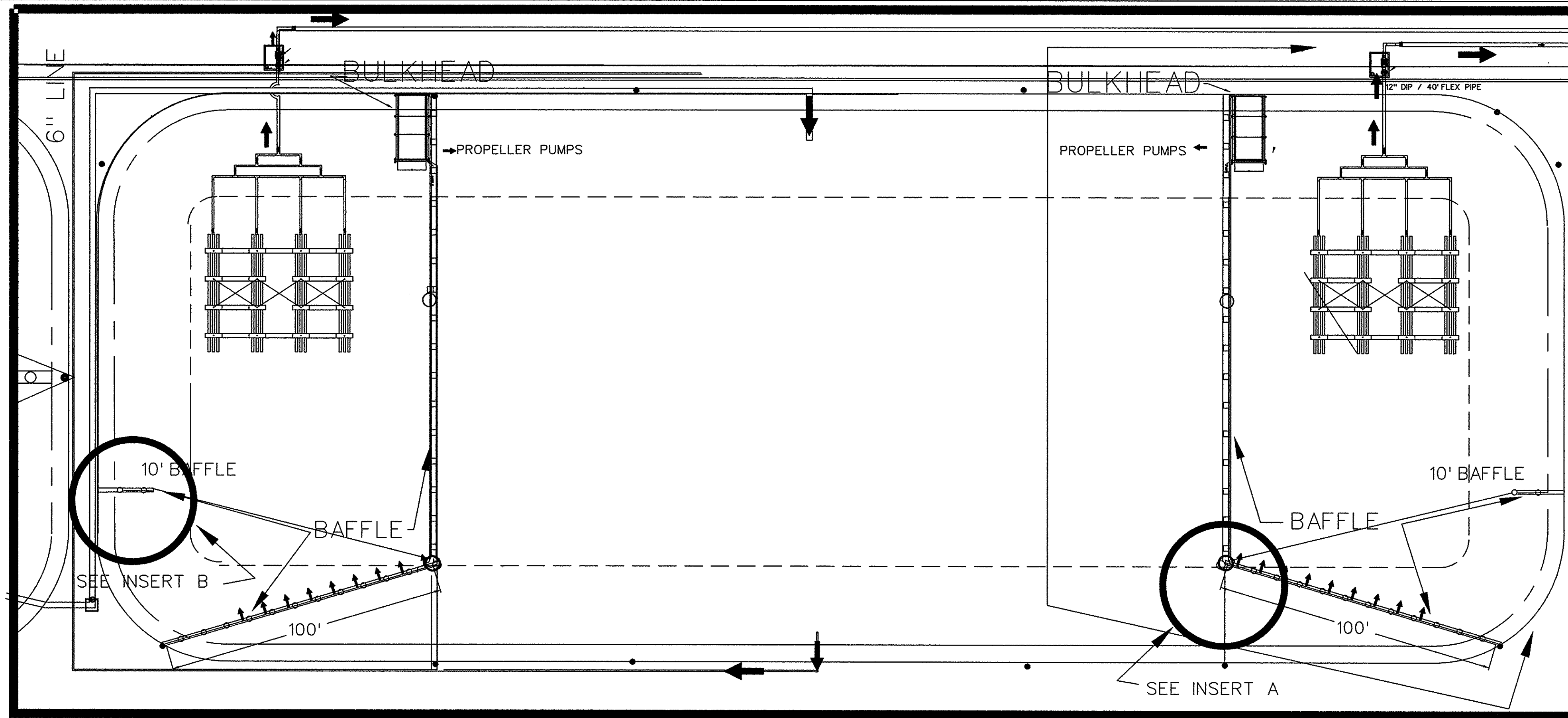
REVIEWED BY: OPERATIONS & MAINTENANCE DEPT. DATE

REVIEWED BY: GRAND STRAND WATER AND SEWER AUTHORITY DATE

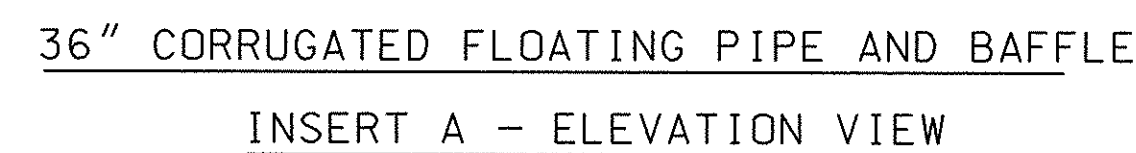
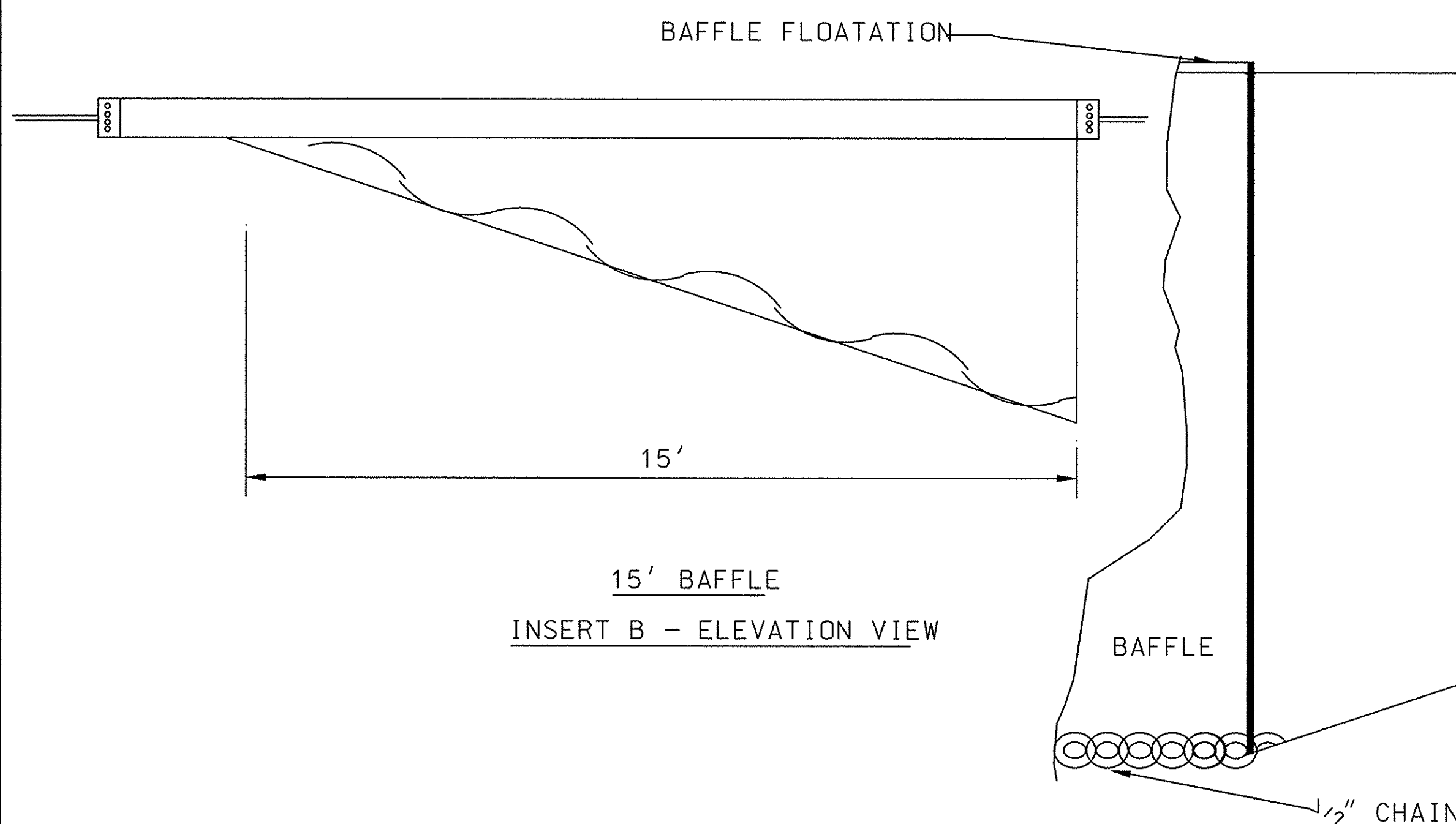


FOR INFORMATION REGARDING THIS
PROJECT, PLEASE CONTACT CLIF HAWKINS
AT 803-651-5163.

DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT		
05/24/96	ONLY ONE OPENING IN BAFFLE	JCH	JOHN C. HAWKINS, PE		
02/20/97	ASBUILTS		MECH. AIR - BAFFLES EC & PP		
			DATE: 10/10/95	SCALE: N.T.S.	SHEET 12 OF 20



NOTE:
CURTAIN SUPPLIER TO TAKE ACTUAL MEASUREMENTS OF THE LAGOON,
INCLUDING SOUNDINGS FOR DEPTH TO DETERMINE BAFFLE SIZE,
AND SUBMIT SHOP DRAWINGS FOR APPROVAL.
LET CURTAIN RISE AND FALL 1FT
PUT 6- 5' X 5' & 1- 3' X 8' HOLES IN THE CURTAIN



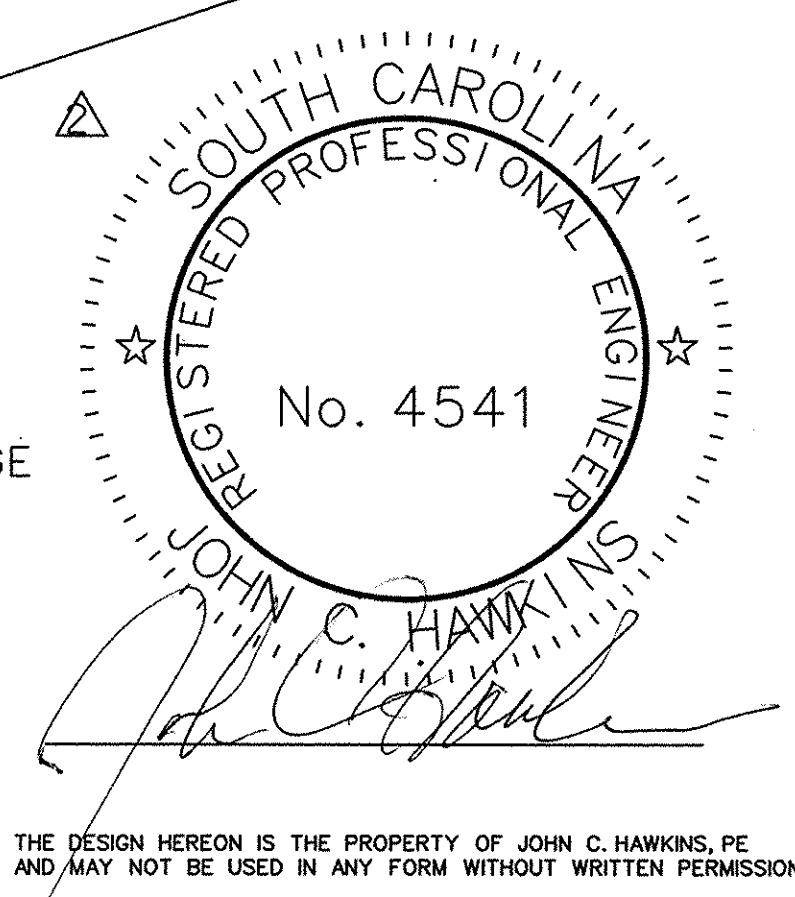
THESE DRAWINGS REFLECT
AS-BUILT
CONDITIONS

REVIEWED BY: _____ DATE _____
OPERATIONS & MAINTENANCE DEPT.

REVIEWED BY: _____ DATE _____
GRAND STRAND WATER AND SEWER AUTHORITY

DES. BY JCH
DRN. BY EGH

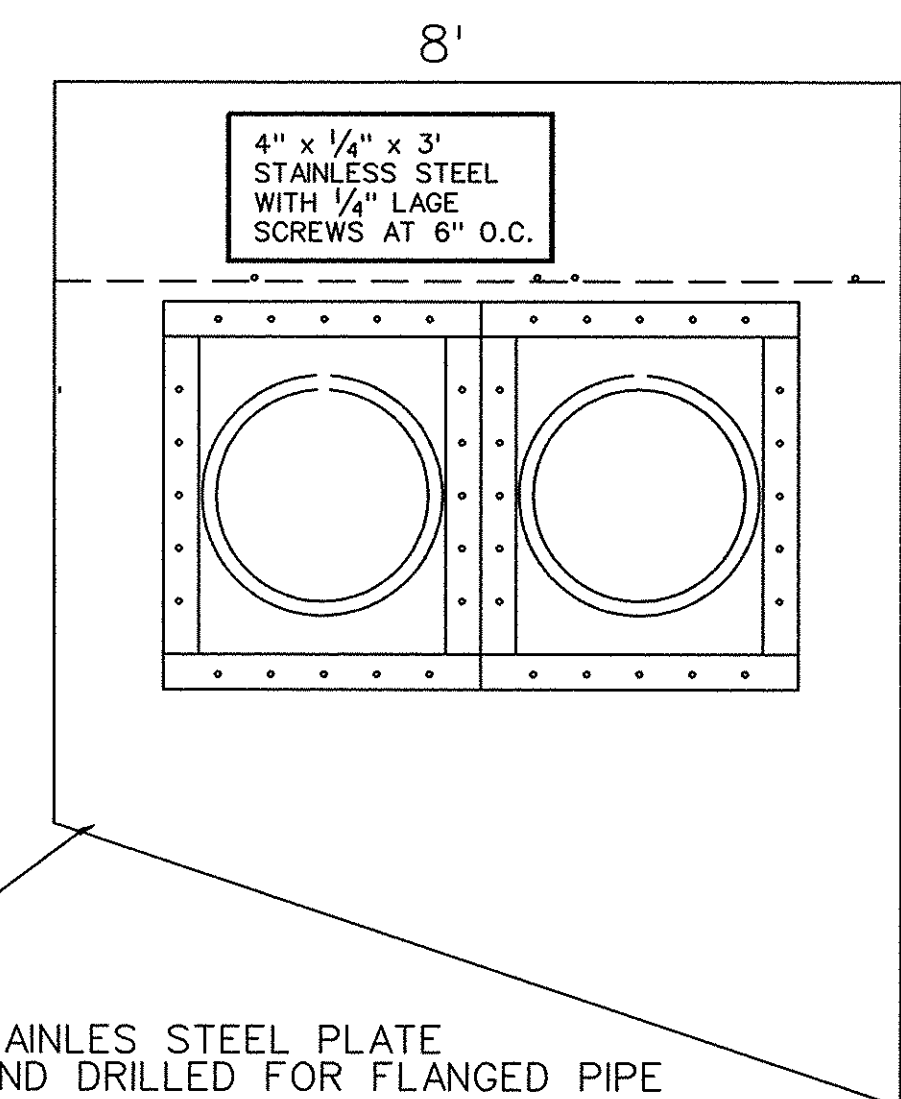
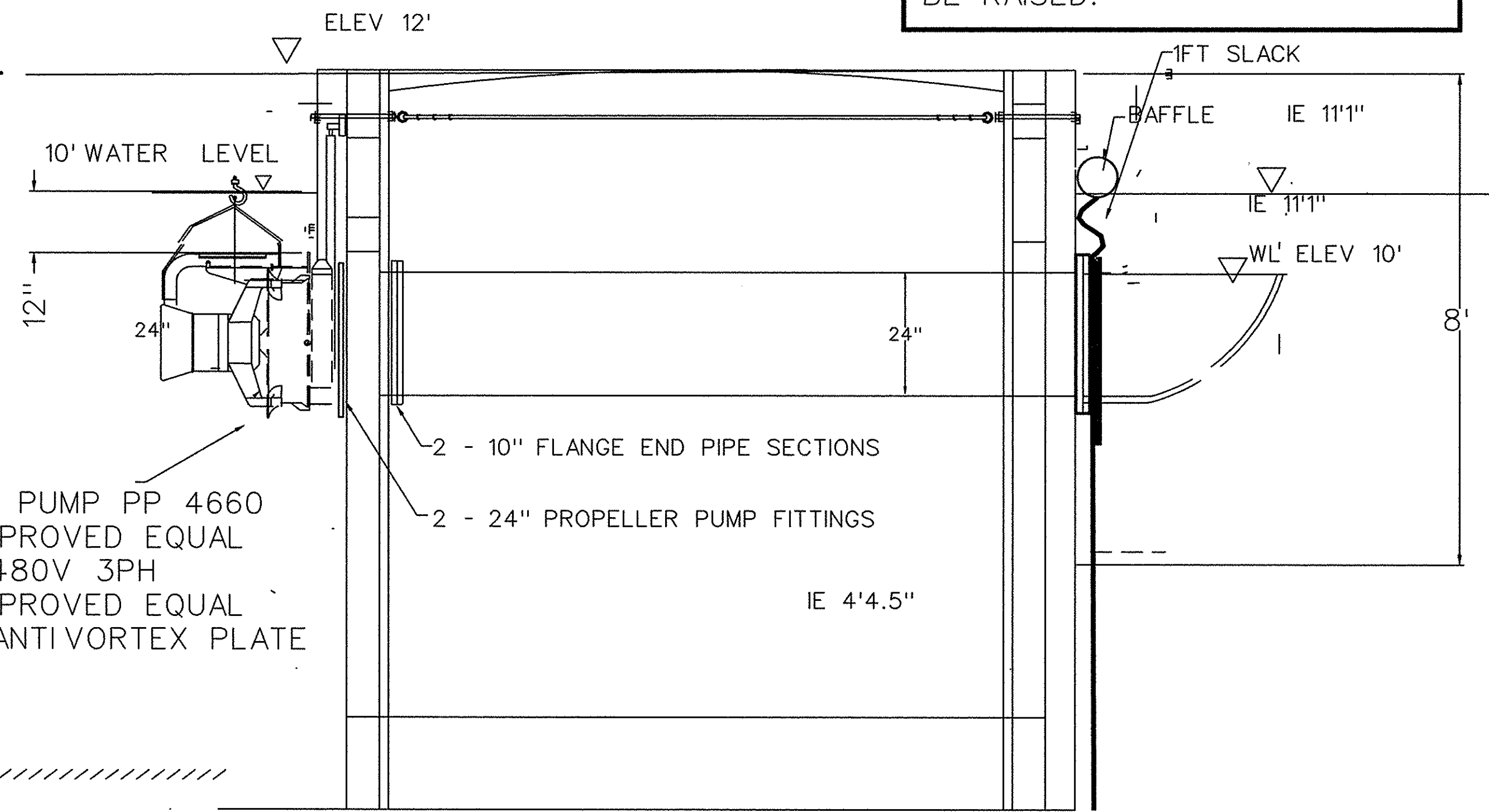
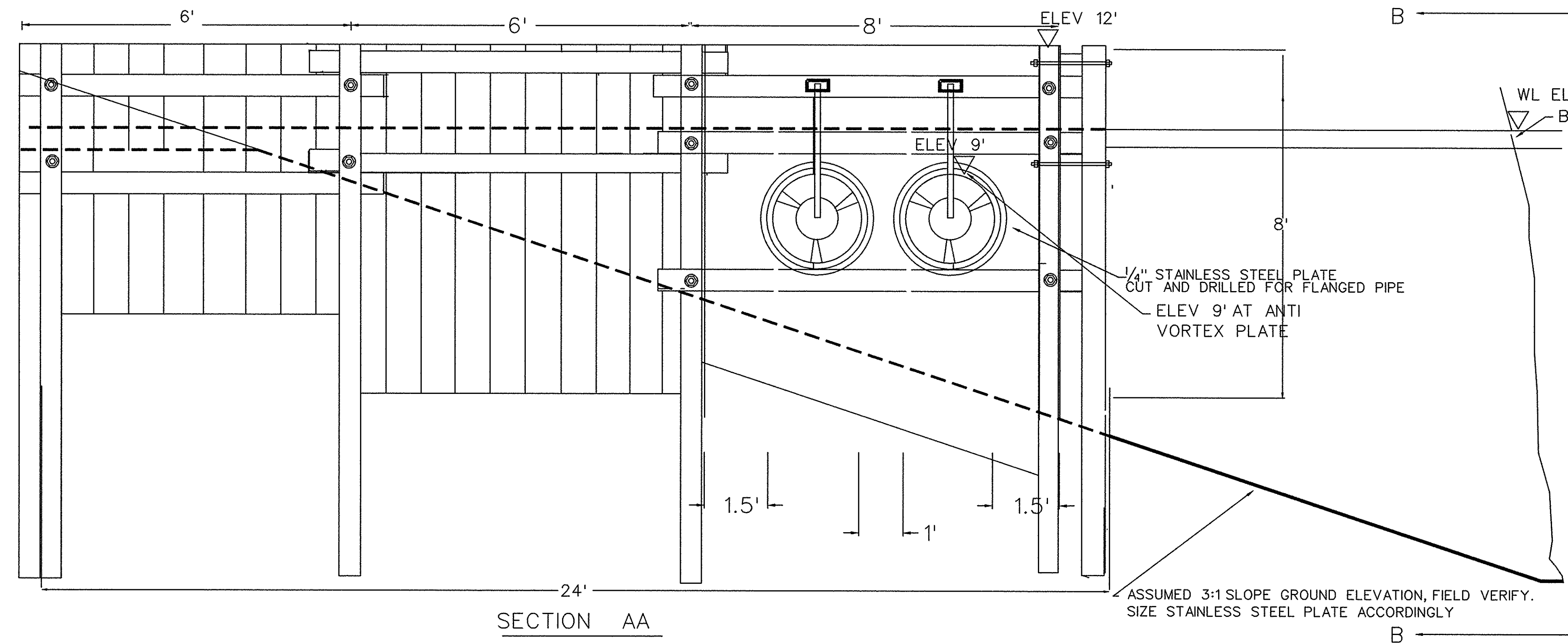
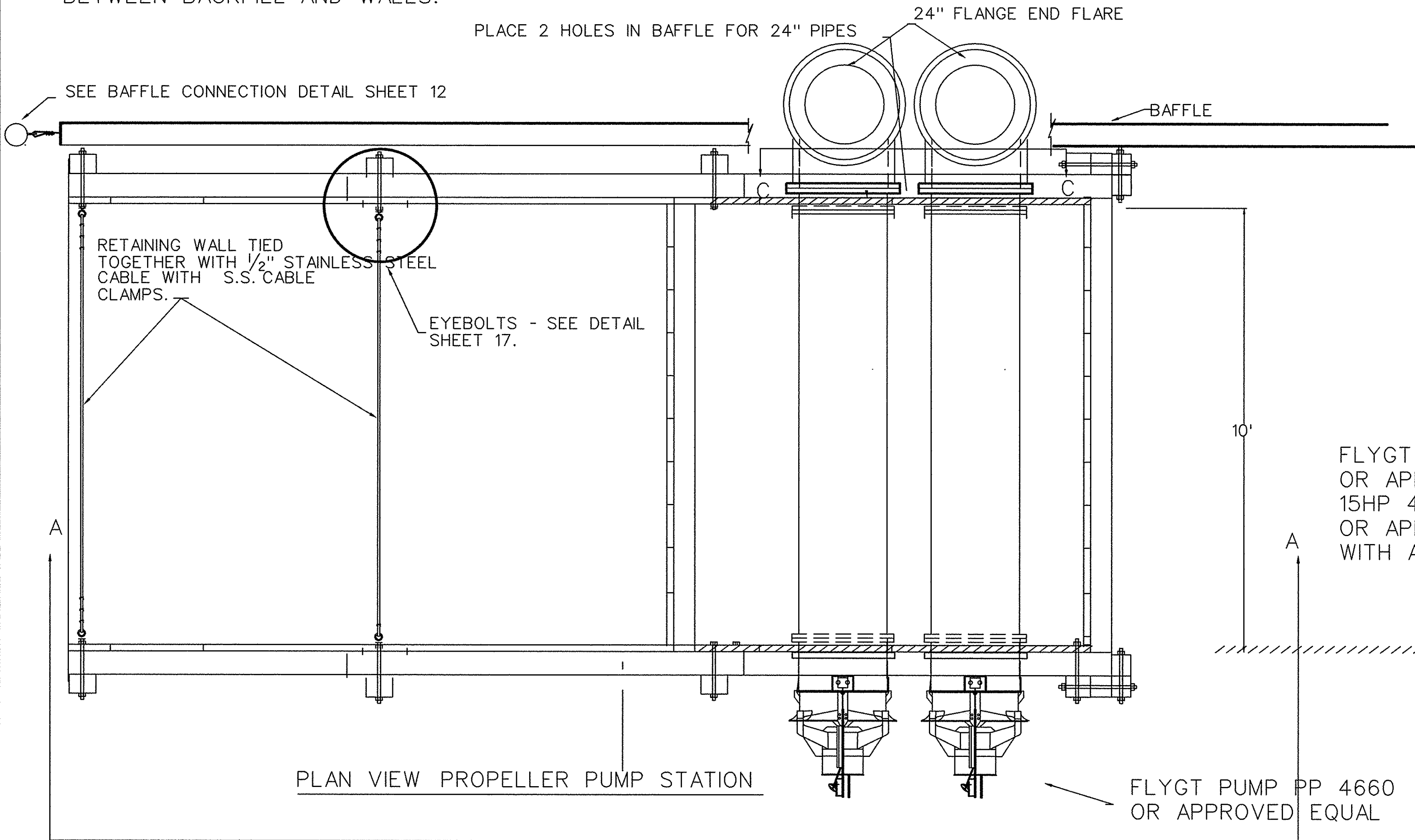
FOR INFORMATION REGARDING THIS
PROJECT, PLEASE CONTACT CLIF HAWKINS
AT 803-651-5163.



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DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT		
01/04/96	△ REVISED HOLE/PP	JCH	JOHN C. HAWKINS, PE		
01/04/96	△ REVISED BAFFLE	JCH	MECHANICAL AIRATION BAFFLE DETAIL		
02/20/97	ASBUILTS				
			DATE: 10/10/95	SCALE: N.T.S.	SHEET 13 OF 20

NOTE:
 BACKFILL WITH SELECTED MATERIAL.
 PLACE FILTER FABRIC BY MIRATH- 140 N
 BETWEEN BACKFILL AND WALLS.



BAFFLE TO BE ABLE TO RISE
 1 FT TO ELEV. 11.0 FT.
 HOLES IN BAFFLE FOR PIPES
 ARE TO ALLOW 1.0 FT OF
 SLACK SO THE LEVEL CAN
 BE RAISED.

A-30308 24" SHORT RADIUS FLANGED
 FLAR END BY AMERICAN DUCTILE IRON PIPE



THESE DRAWINGS REFLECT
AS-BUILT
 CONDITIONS

REVIEWED BY: OPERATIONS & MAINTENANCE DEPT. DATE: _____

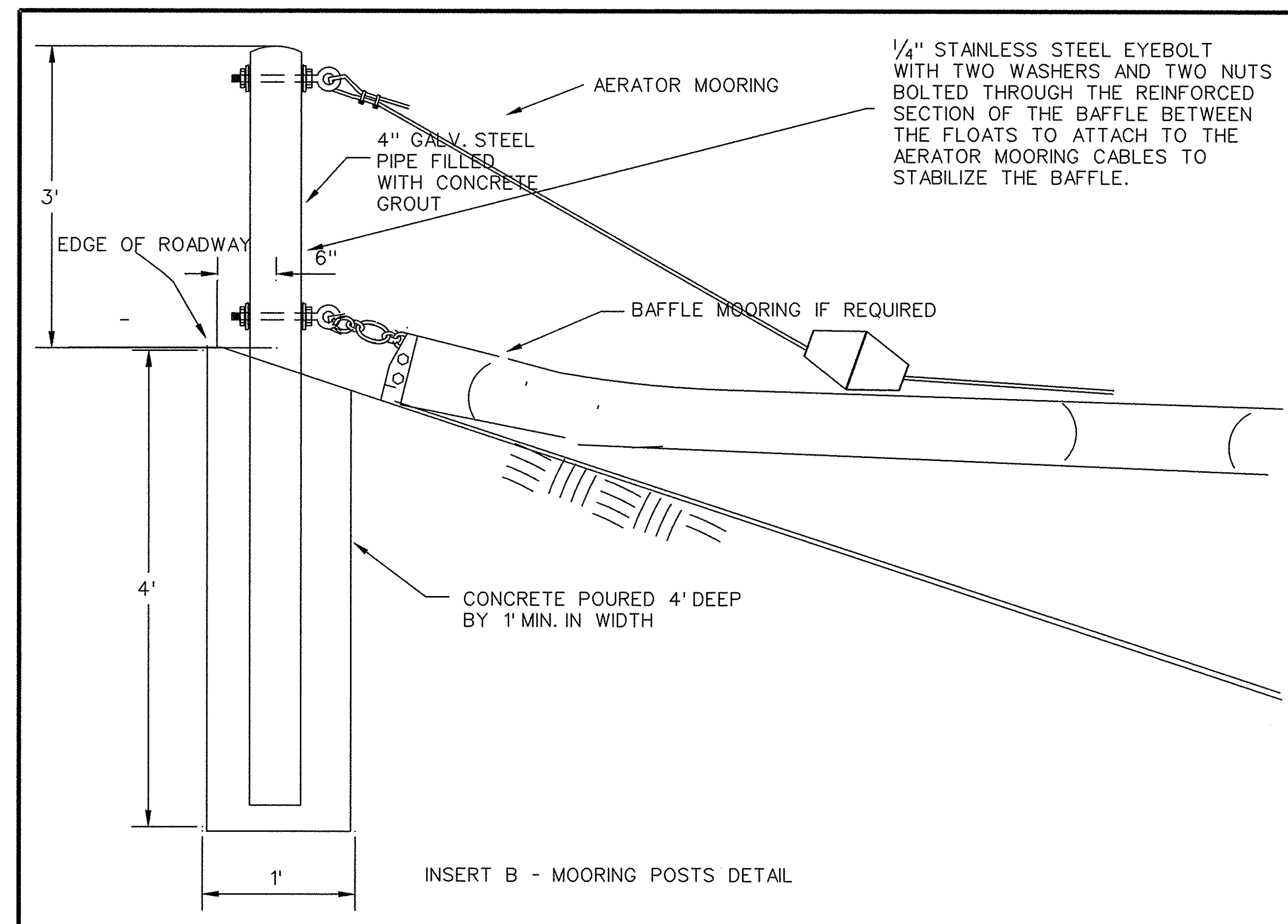
REVIEWED BY: GRAND STRAND WATER AND SEWER AUTHORITY DATE: _____

THE DESIGN HEREON IS THE PROPERTY OF JOHN C. HAWKINS, PE
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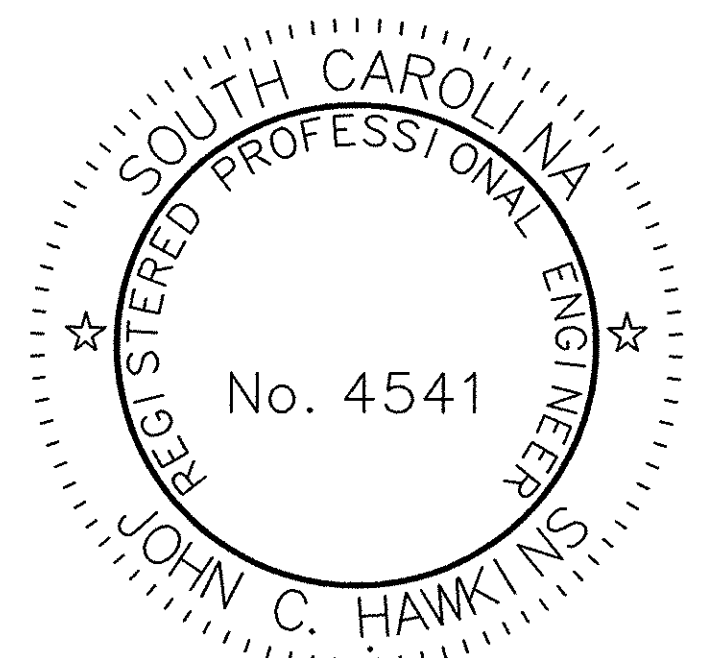
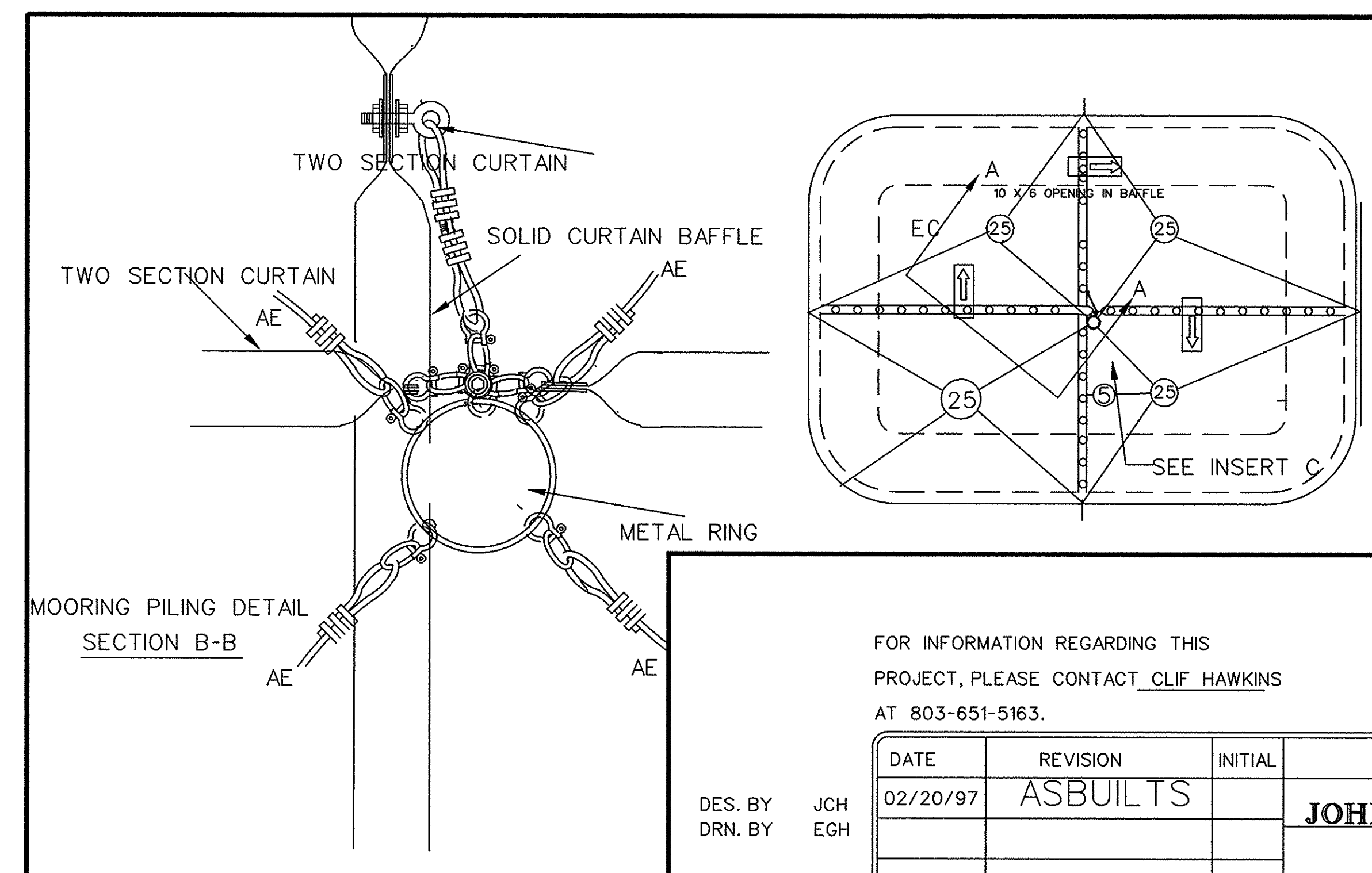
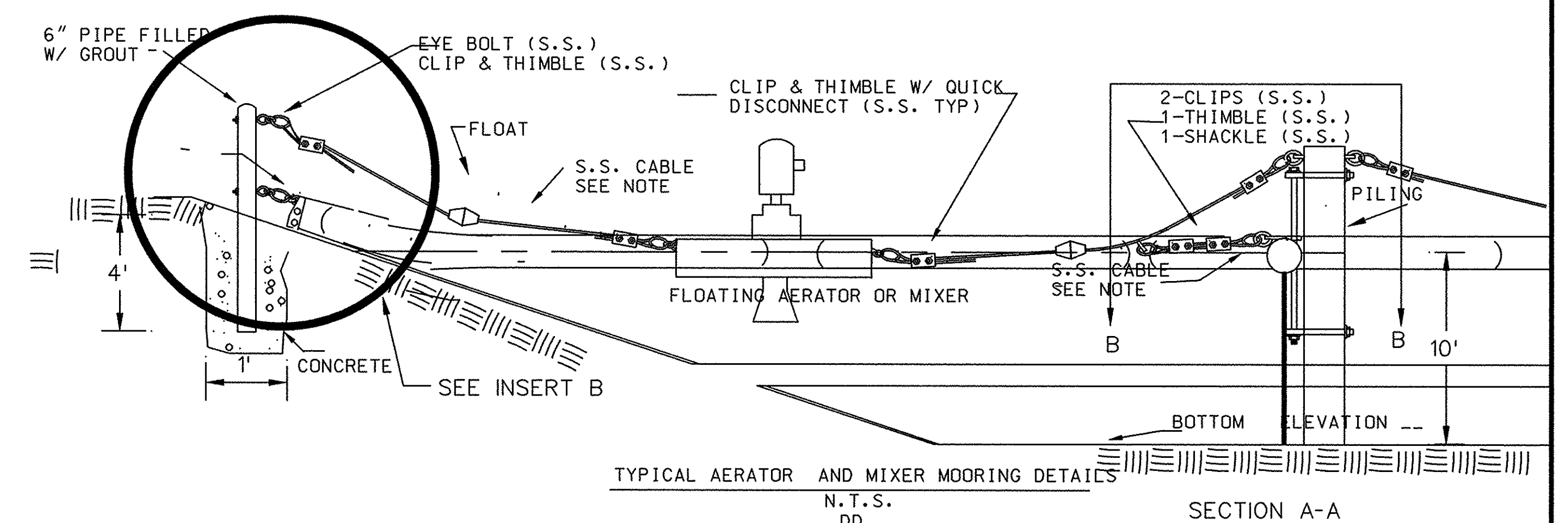
FOR INFORMATION REGARDING THIS
 PROJECT, PLEASE CONTACT CLIF HAWKINS
 AT 803-651-5163.

DES. BY JCH
 DRN. BY EGH

DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT		
01/04/96	ADDED SECOND PROPELLER PUMP	JCH	JOHN C. HAWKINS, PE		
02/20/97	ASBUILTS		PROPELLER PUMP STATION		
			DATE: 10/10/95	SCALE: N.T.S.	SHEET 14 OF 20



NOTE:
EXISTING STAINLESS STEEL CABLE TO BE USED
ONE CABLE PER AERATOR TO BE DESIGNED
TO SUPPORT ELECTRICAL CABLE.



THESE DRAWINGS REFLECT
AS-BUILT
CONDITIONS

REVIEWED BY: _____ DATE _____
OPERATIONS & MAINTENANCE DEPT.

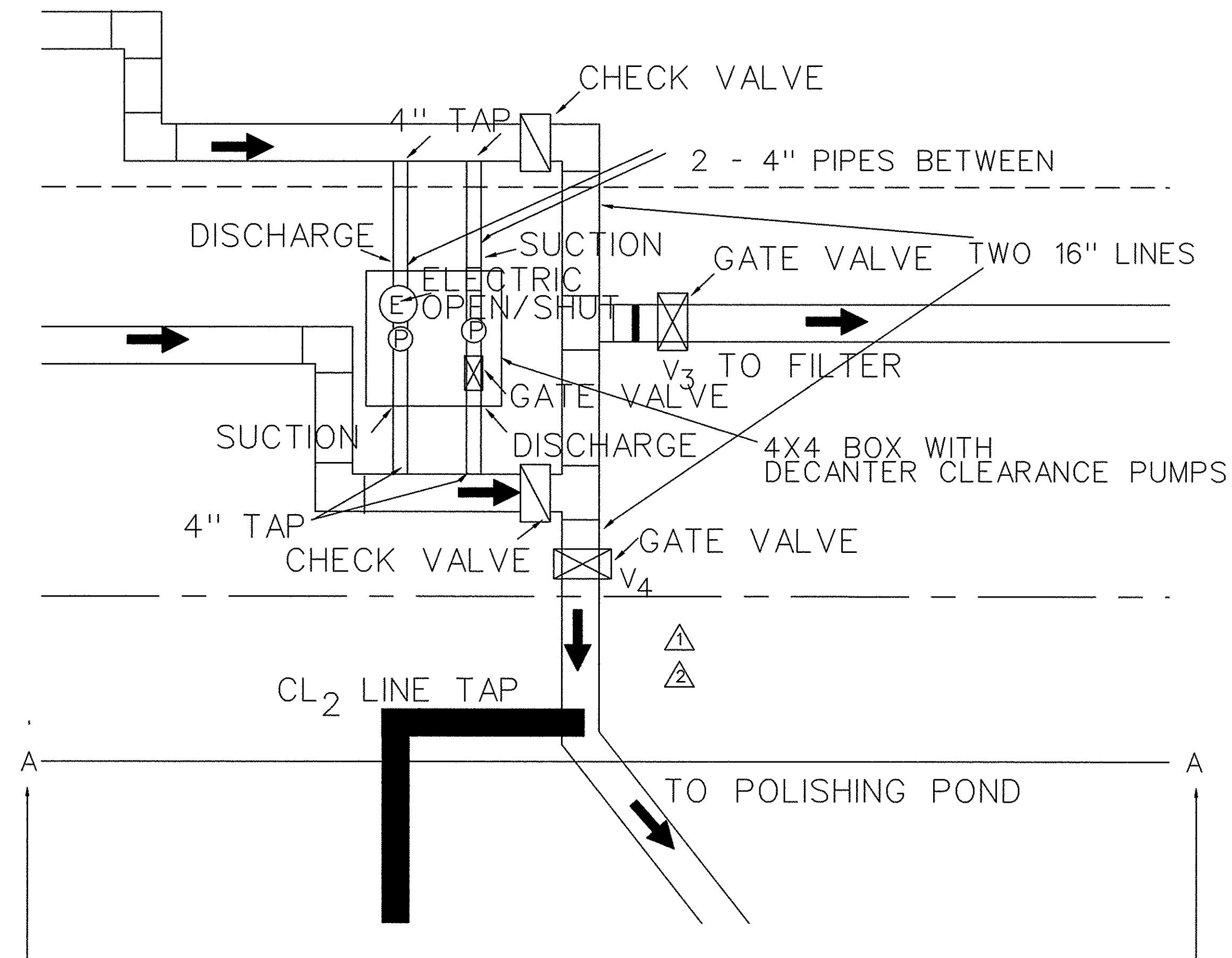
REVIEWED BY: _____ DATE _____

GRAND STRAND WATER AND SEWER AUTHORITY

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PROJECT, PLEASE CONTACT CLIF HAWKINS
AT 803-651-5163.

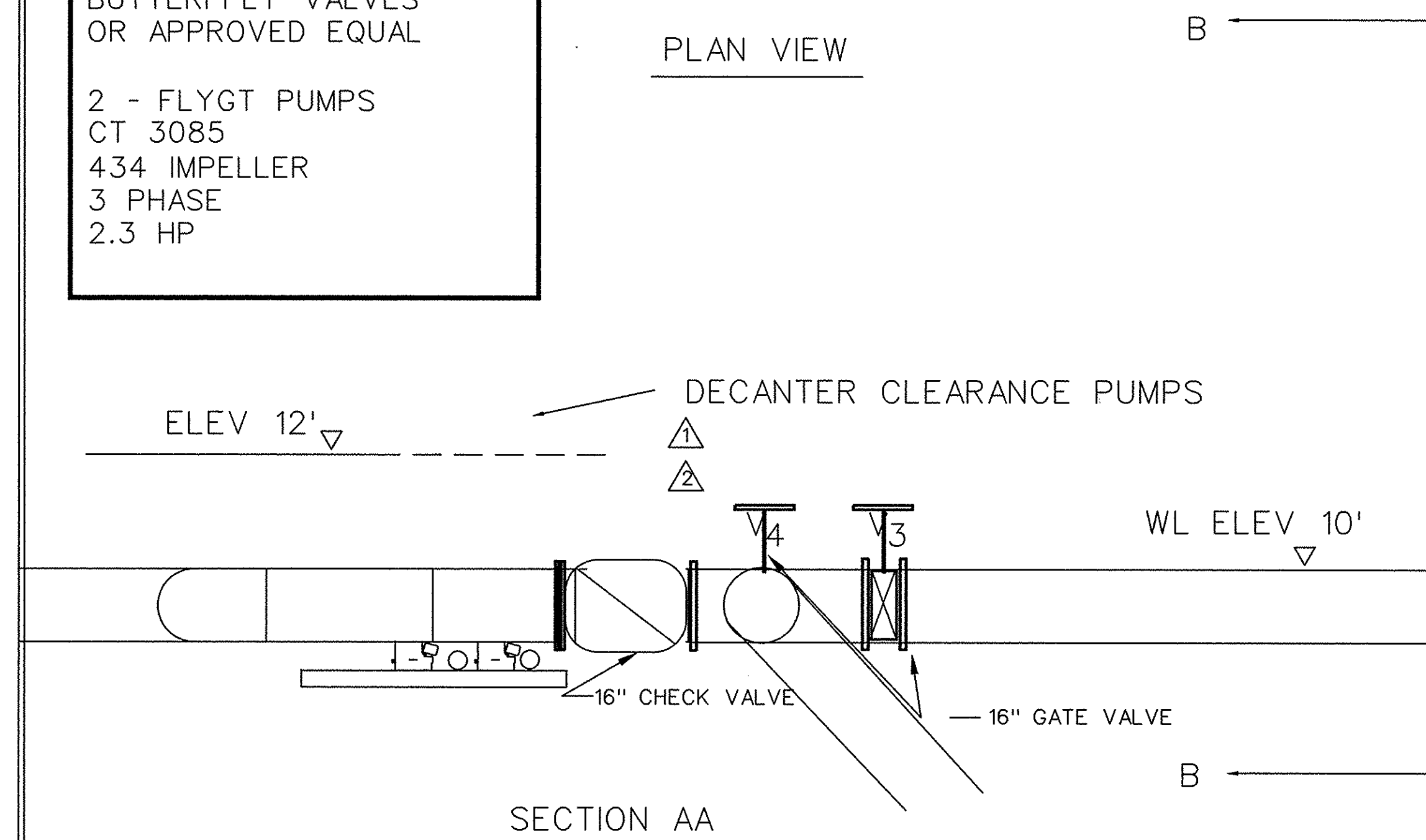
DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT		
02/20/97	ASBULTS		JOHN C. HAWKINS, PE		
			MOORING DETAILS		
			DATE: 10/10/95	SCALE: N.T.S.	SHEET 15 OF 20



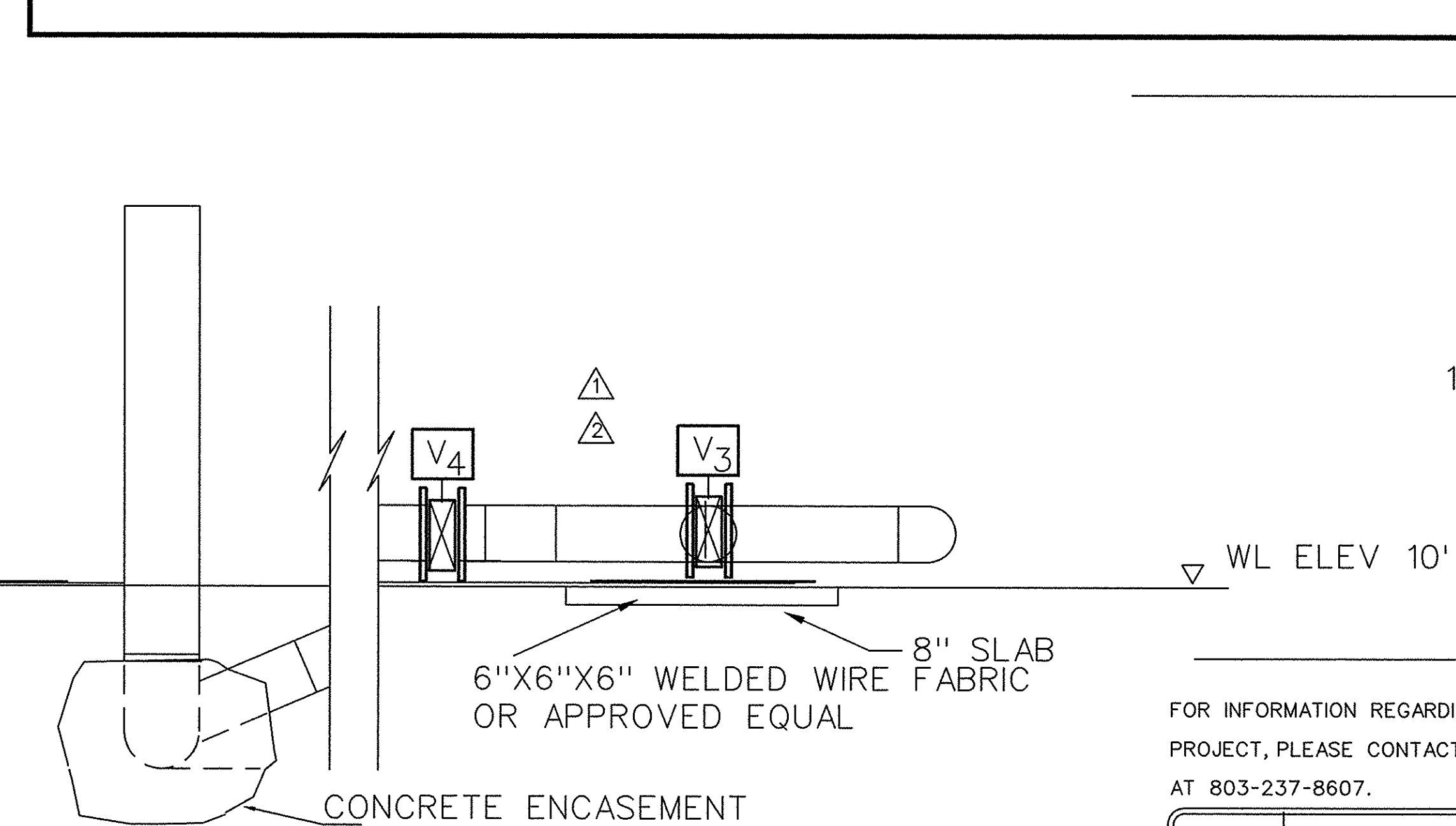
2 - DEZURRIK
RESILIENT SEATED
BUTTERFLY VALVES
OR APPROVED EQUAL

2 - FLYGT PUMPS
CT 3085
434 IMPELLER
3 PHASE
2.3 HP

PLAN VIEW



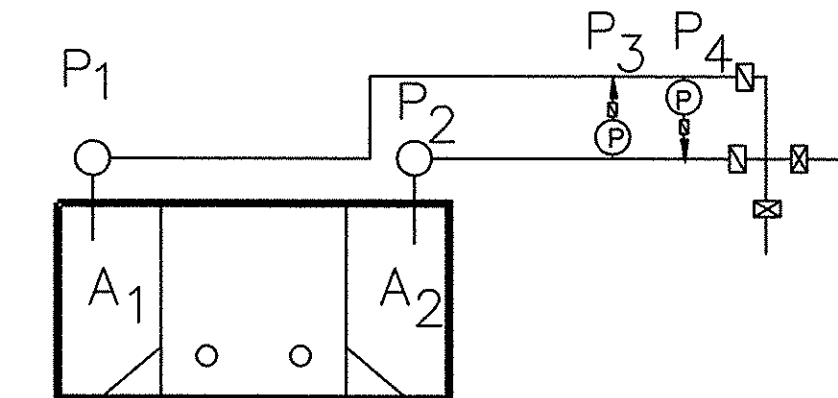
SECTION AA



SECTION BB

DES. BY JCH
DRN. BY EGH

CONTROL SHEET

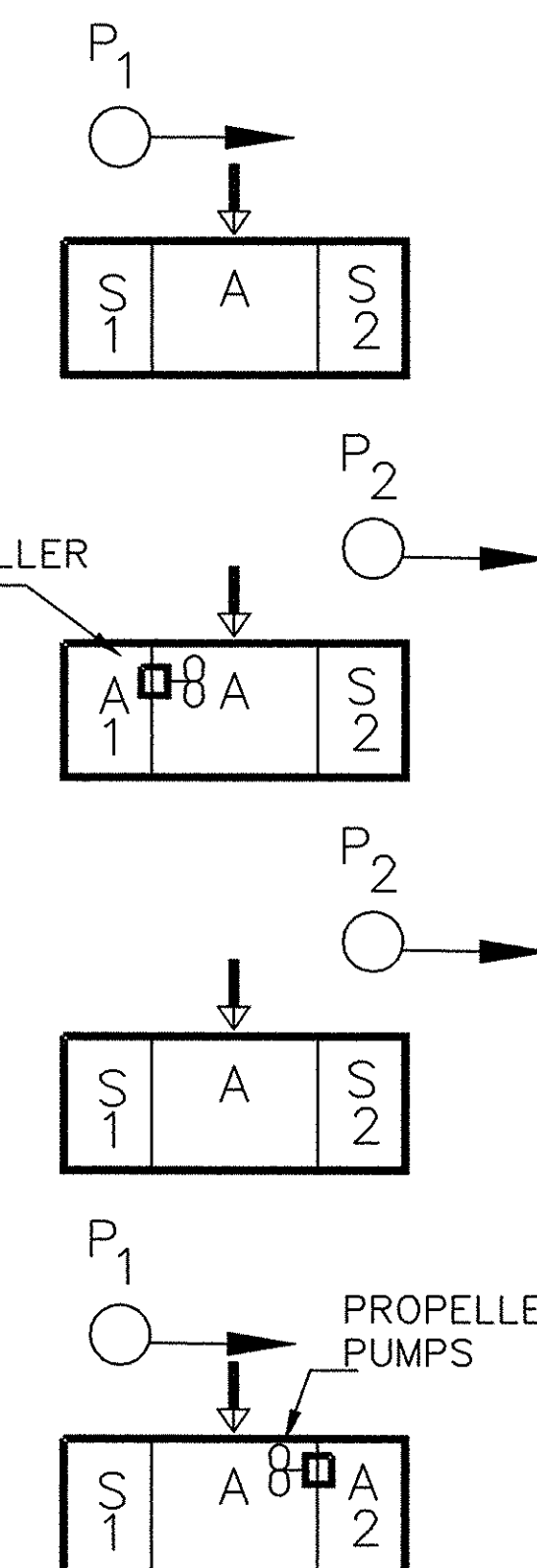


$P_1 \& P_2 > 10' \text{ ON}$
 $\approx 10' \text{ OFF}$

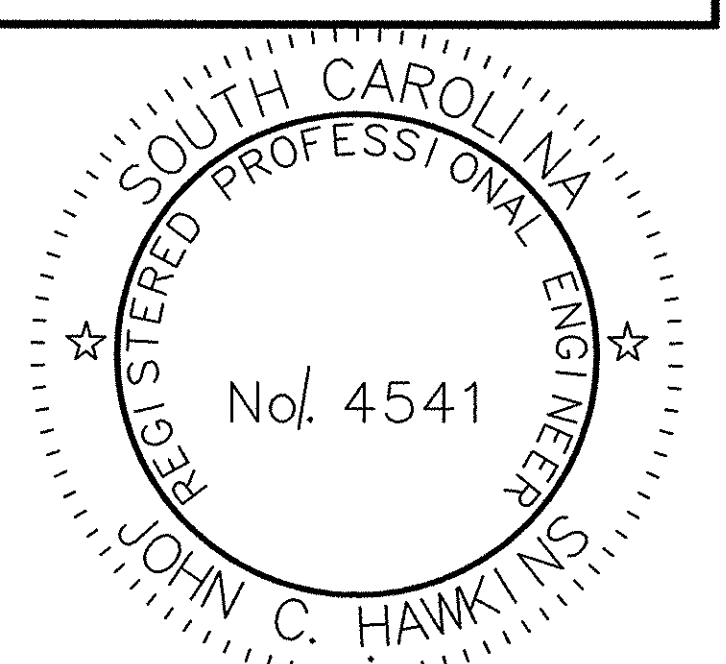
PUT 10 MIN. TIME
DELAY ON LEVEL CONTROL
TO PREVENT OVER CYCLING
OF PUMPS P_1 & P_2



- 1) STORMWATER RETURN PUMP TO HAVE LEVEL CONTROL WHEN LEVEL HITS OVERFLOW OF 10.9 THE PUMP IS TO SHUT OFF. PUT TIME DELAY ON THIS LEVEL CONTROL TO PREVENT OVER CYCLING OF THE PUMP.
- 2) TO OPERATE FILTER, CLOSE V_4 AND OPEN V_3 .
- 3) TO OPERATE POLISHING POND, CLOSE V_3 AND OPEN V_4 .



AERATORS AND PROPELLER PUMPS SC1	AERATORS AND PROPELLER PUMPS SC2	P_1	P_2	B_3	B_4	TIME
OFF	OFF	ON	OFF	OFF	ON 15 MIN.	1 HR
ON	OFF	OFF	ON	OFF	OFF	4 HR
OFF	OFF	OFF	ON	ON 15 MIN.	OFF	1 HR
OFF	ON	ON	OFF	OFF	OFF	4 HR



THESE DRAWINGS REFLECT
AS-BUILT
CONDITIONS

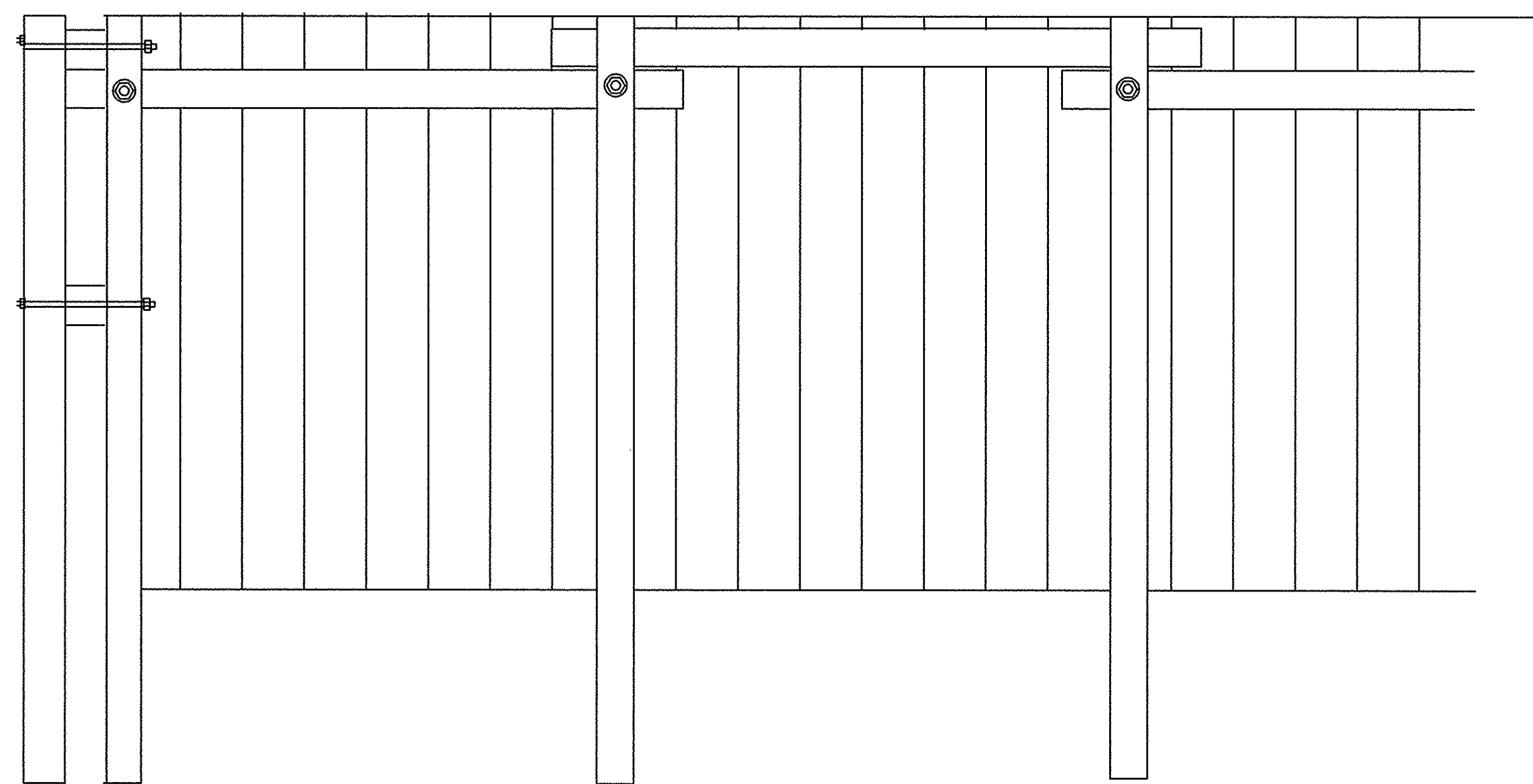
REVIEWED BY: OPERATIONS & MAINTENANCE DEPT. DATE

REVIEWED BY: DATE

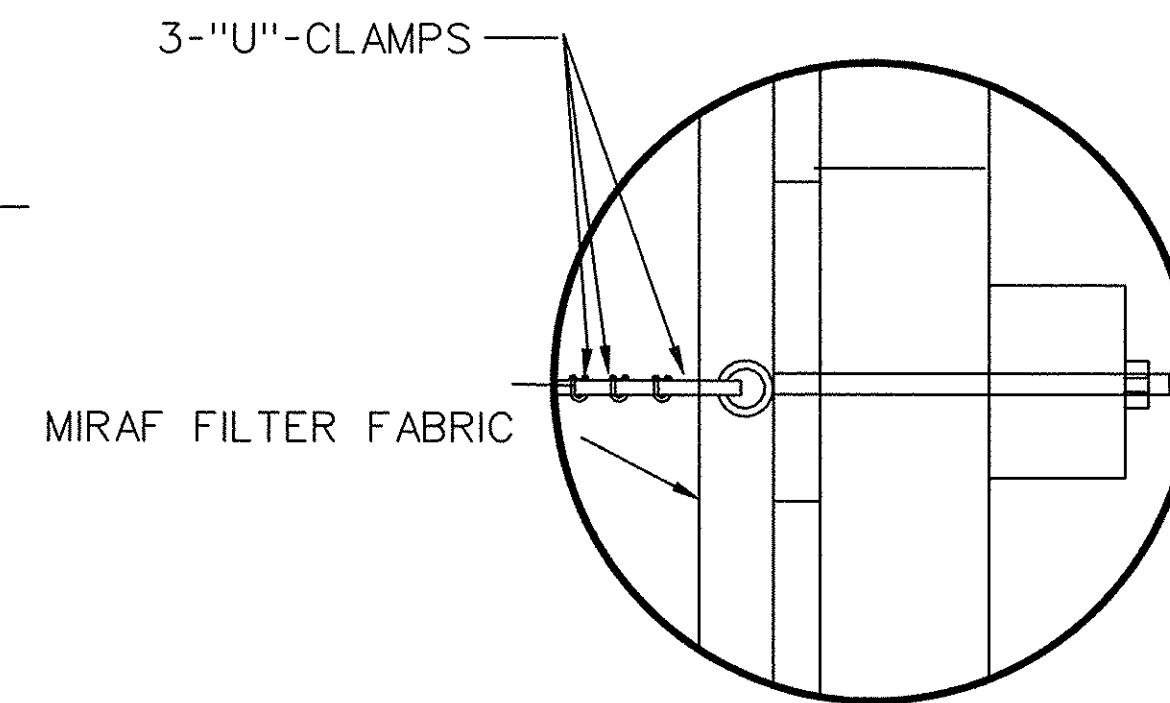
GRAND STRAND WATER AND SEWER AUTHORITY

FOR INFORMATION REGARDING THIS
PROJECT, PLEASE CONTACT CLIF HAWKINS
AT 803-237-8607.

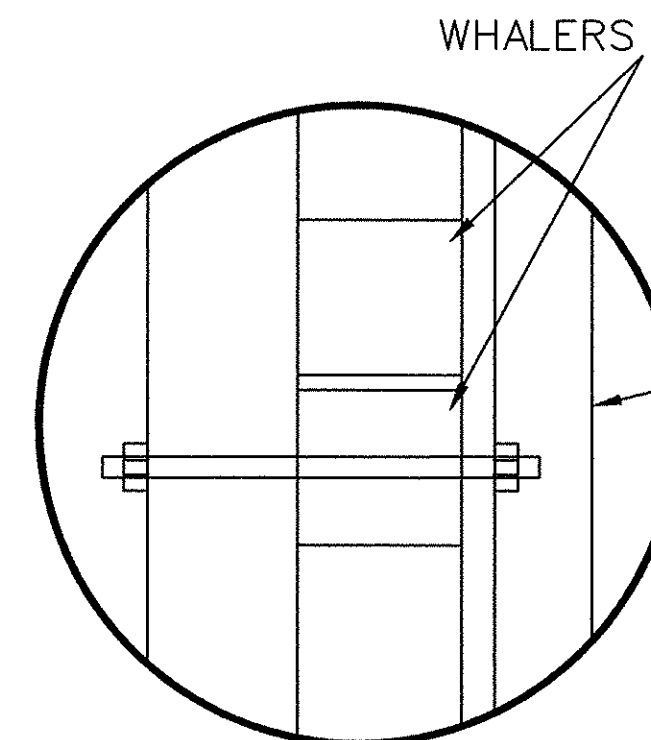
DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT		
01/04/96	REVISD PIPING	JCH	JOHN C. HAWKINS, PE		
05/21/96	REVISD PIPING	JCH	CONTROL SHEET - MECH. AIR		
05/21/96	ADDED PUMPS	JCH			
02/20/97	ASBUILTS		DATE: 10/10/95	SCALE: N.T.S.	SHEET 16 OF 20



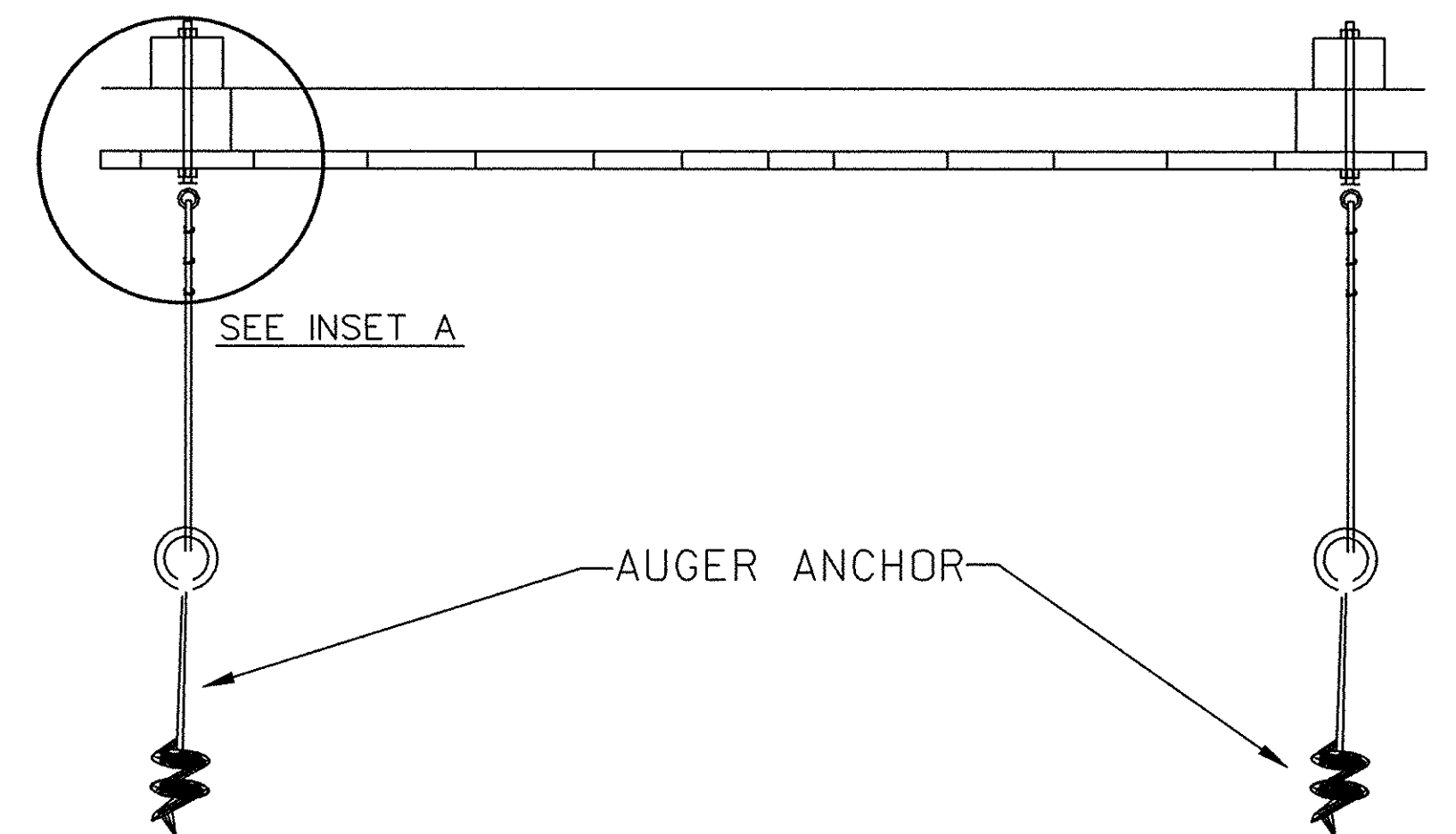
SIDE - HEADWORKS SINGLE BULKHEAD



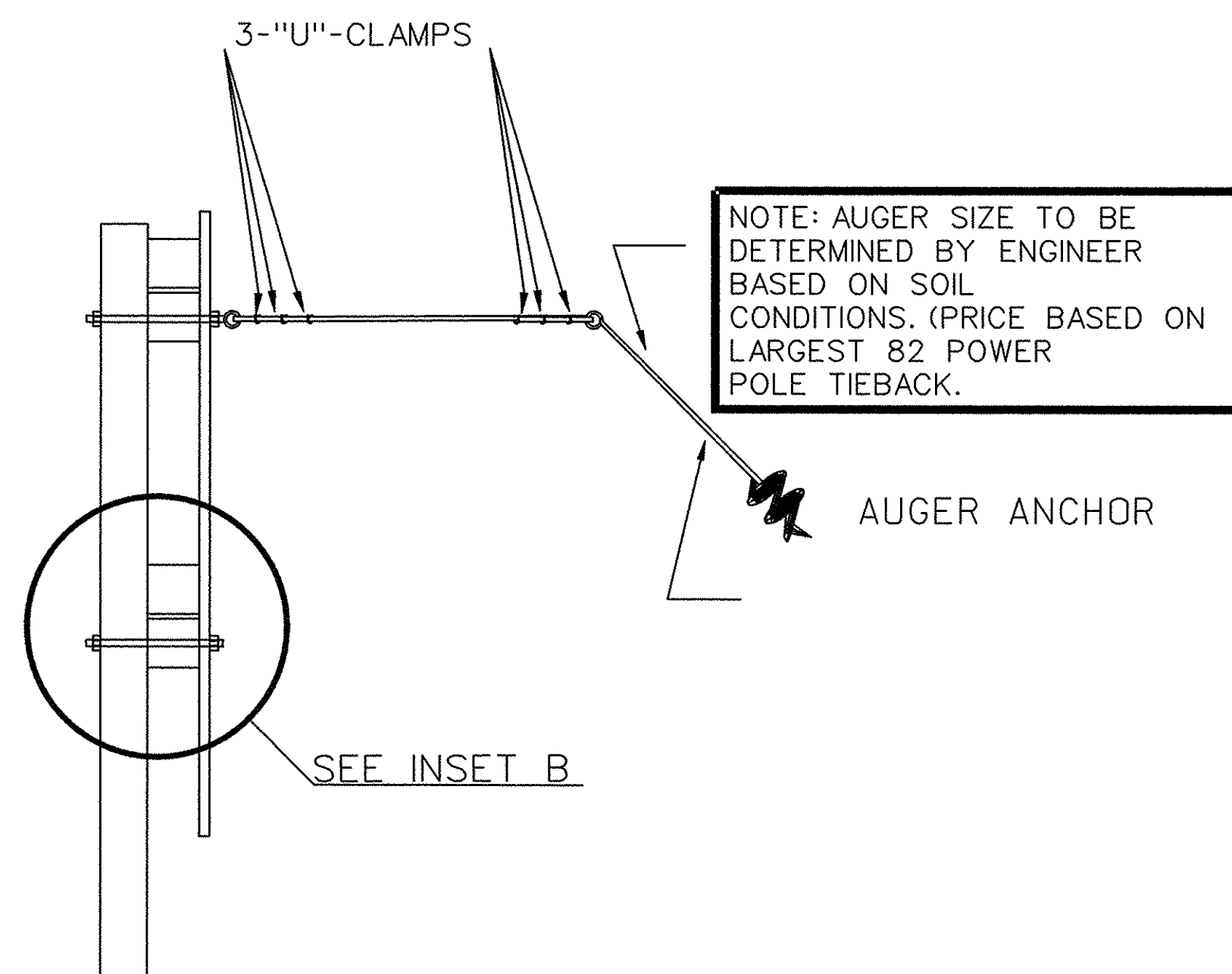
INSET A
N.T.S.



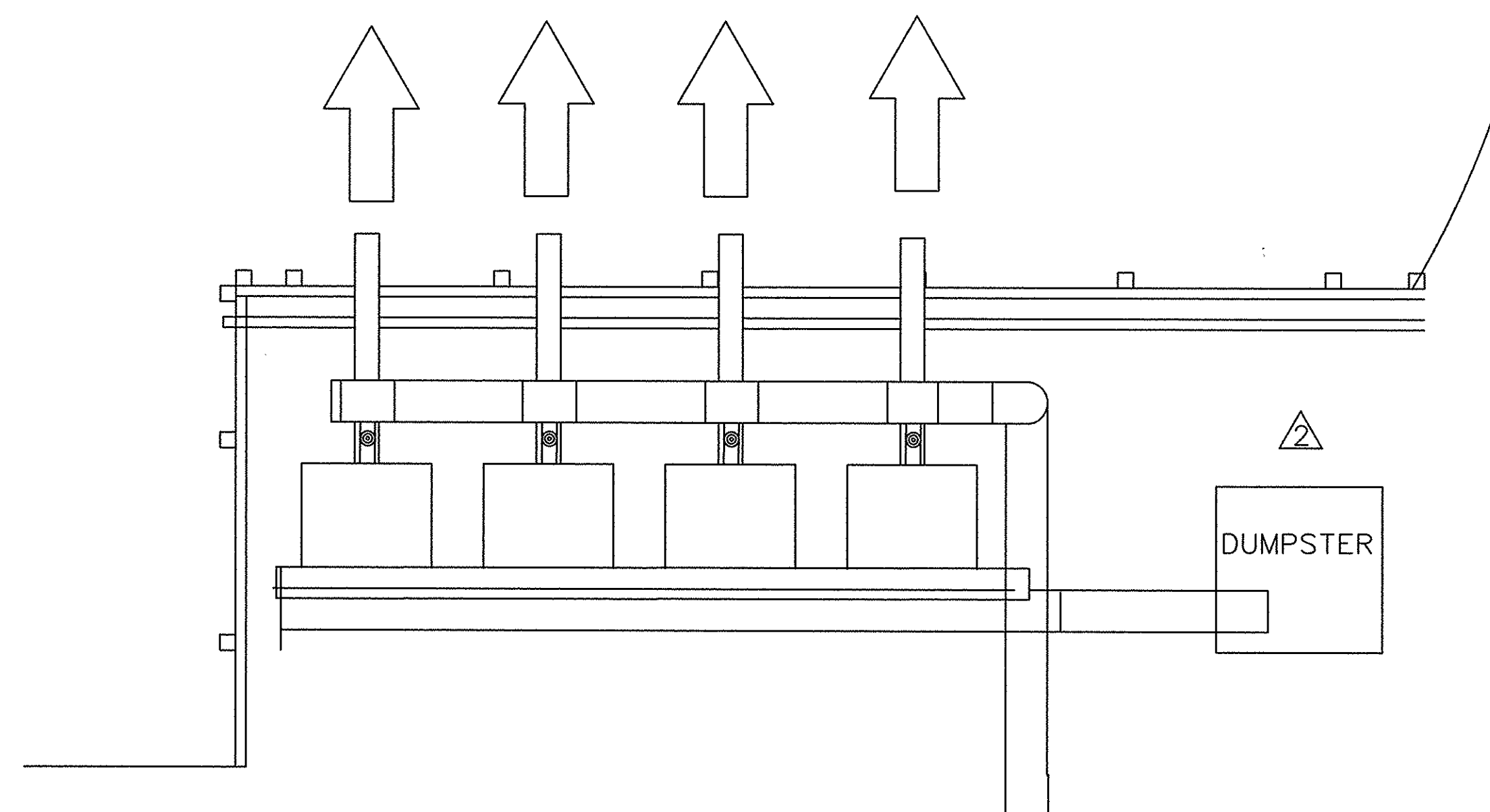
INSET B
N.T.S.



PLAN - HEADWORKS SINGLE BULKHEAD



CROSS SECT. - HEADWORKS SINGLE BULKHEAD



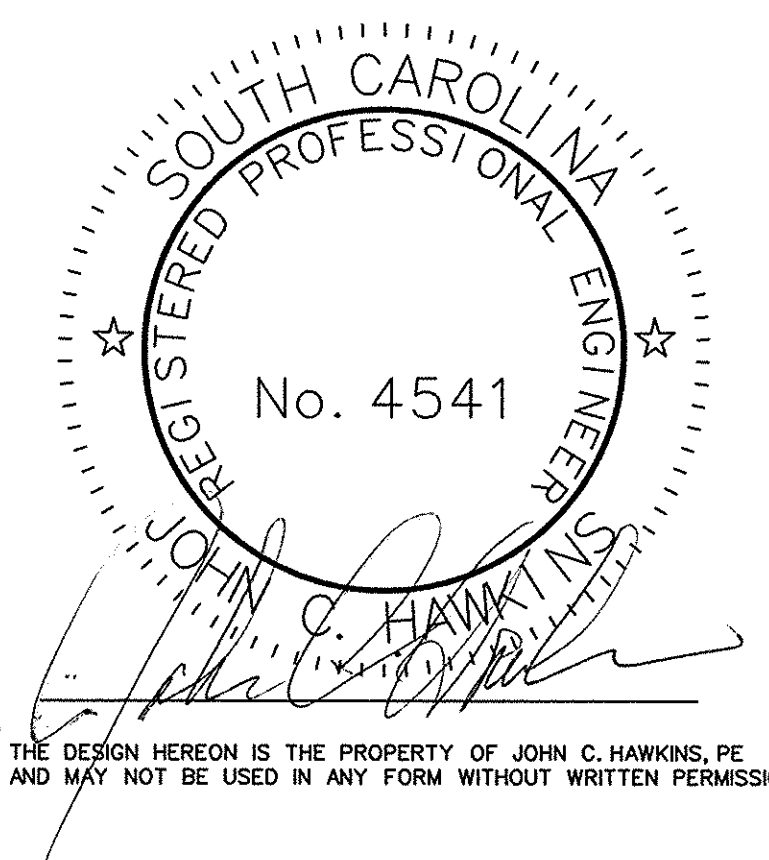
MATERIAL SCHEDULE

BOLTS SIZE: $\frac{3}{4}$ " GALV.
 WALER SIZE: 6"X6"X12' SALT TREATED
 SOLDIER SIZE: 8"X8"X14' SALT TREATED
 SHEETING SIZE: 2"X10"X(AS NEEDED)' SALT TREATED
 FILTER FABRIC TO
 LINE BULKHEAD: MIRAF - 140 N FABRIC
 PROPERTY
 $\frac{1}{2}$ " STEEL CABLES - GALV.
 $\frac{1}{2}$ " STEEL CABLE CLAMPS - GALV.

THESE DRAWINGS REFLECT
AS-BUILT
 CONDITIONS

REVIEWED BY: _____ DATE: _____
 OPERATIONS & MAINTENANCE DEPT.

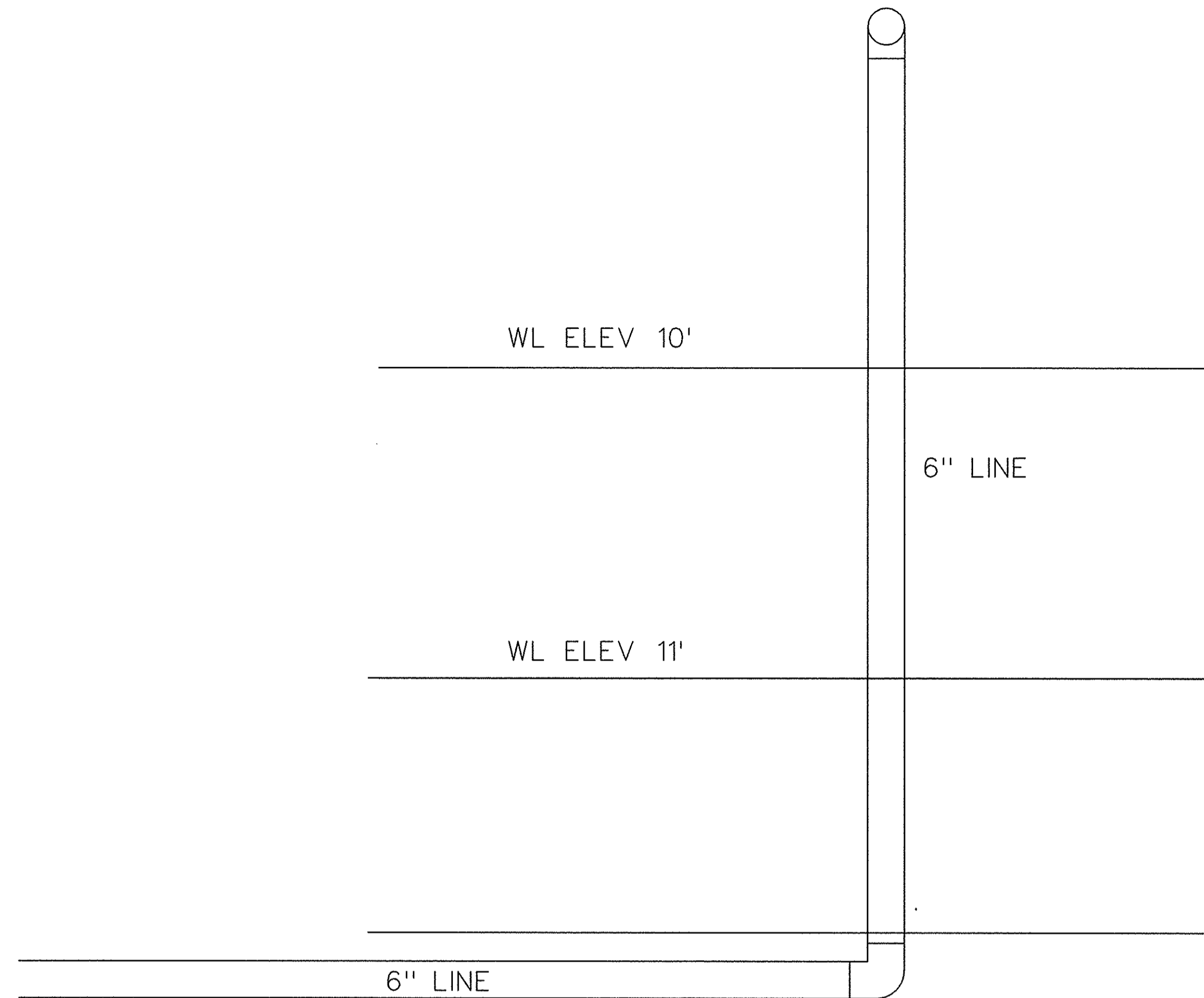
REVIEWED BY: _____ DATE: _____
 GRAND STRAND WATER AND SEWER AUTHORITY



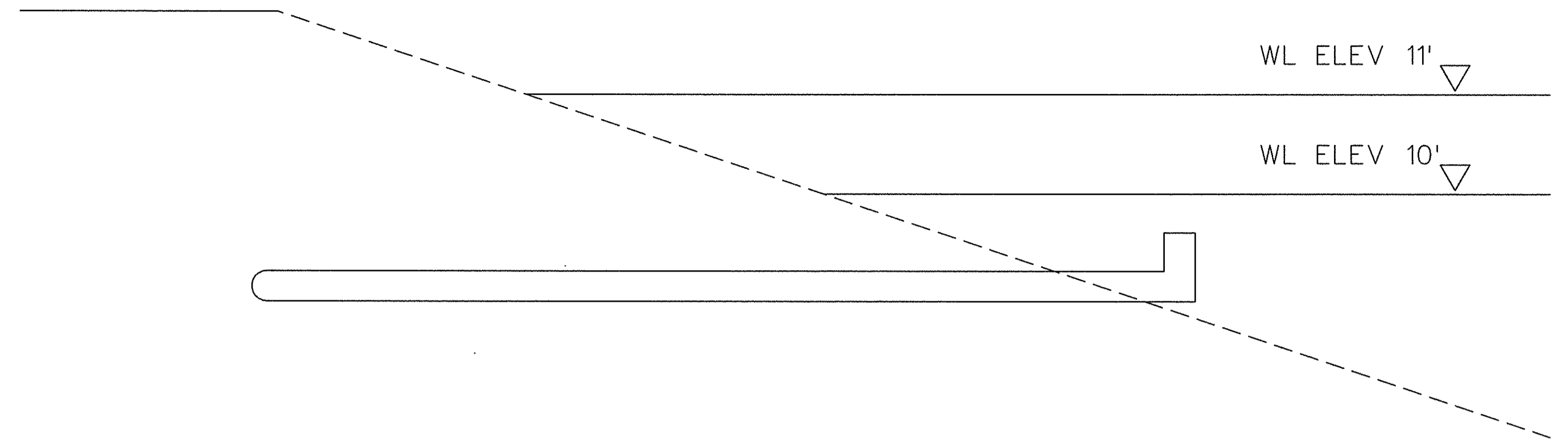
FOR INFORMATION REGARDING THIS
 PROJECT, PLEASE CONTACT CLIF HAWKINS
 AT 803-237-8607.

DES. BY JCH
 DRN. BY EGH

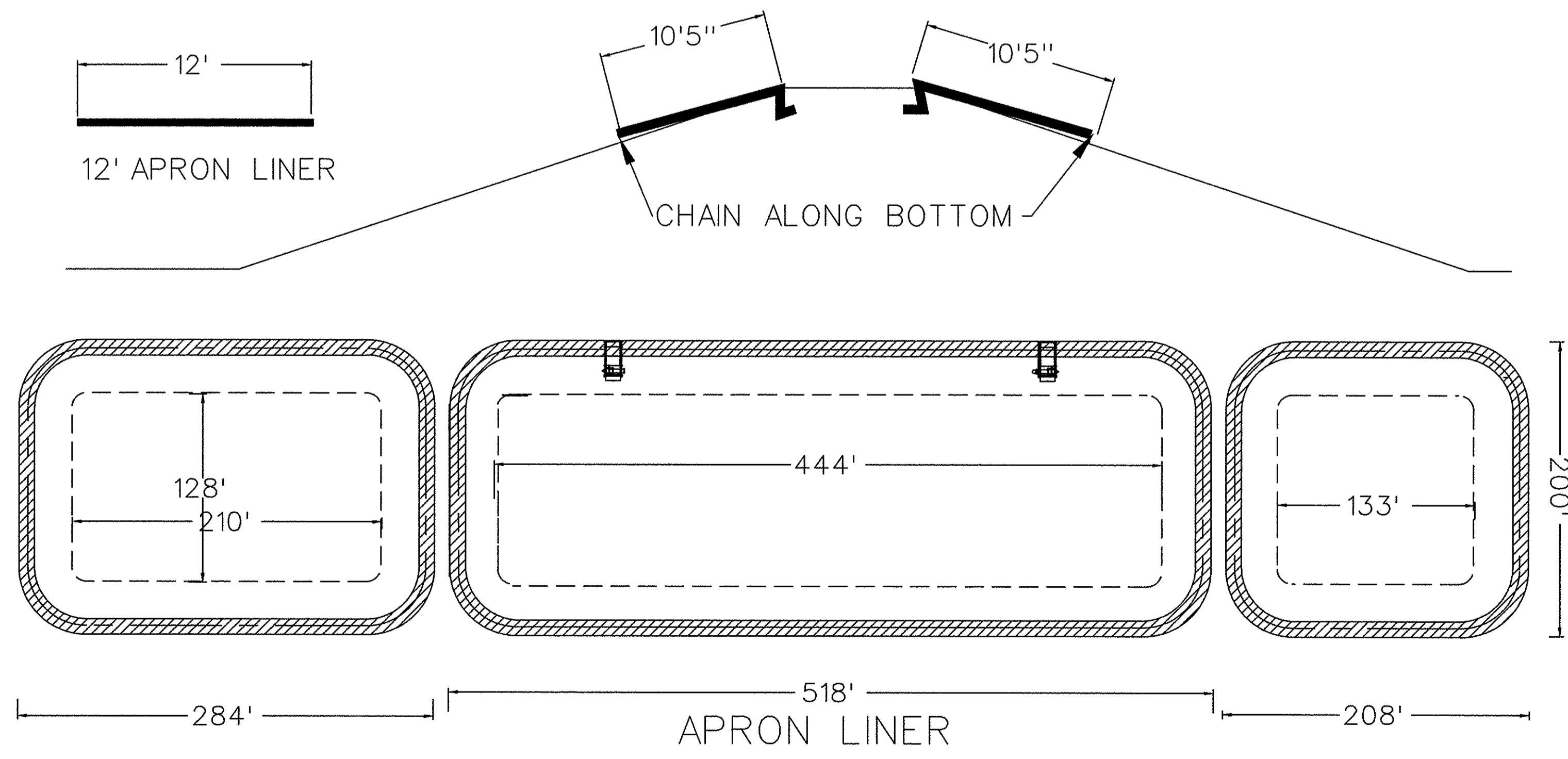
DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT		
01/04/96	1 ADDED SLAB DRAIN	JCH	JOHN C. HAWKINS, PE		
05/21/96	2 REVISED BULKHEAD	JCH	BULKHEAD - HEADWORKS		
02/20/97	ASBUILTS				
			DATE: 10/10/95	SCALE: N.T.S.	SHEET 17 OF 20



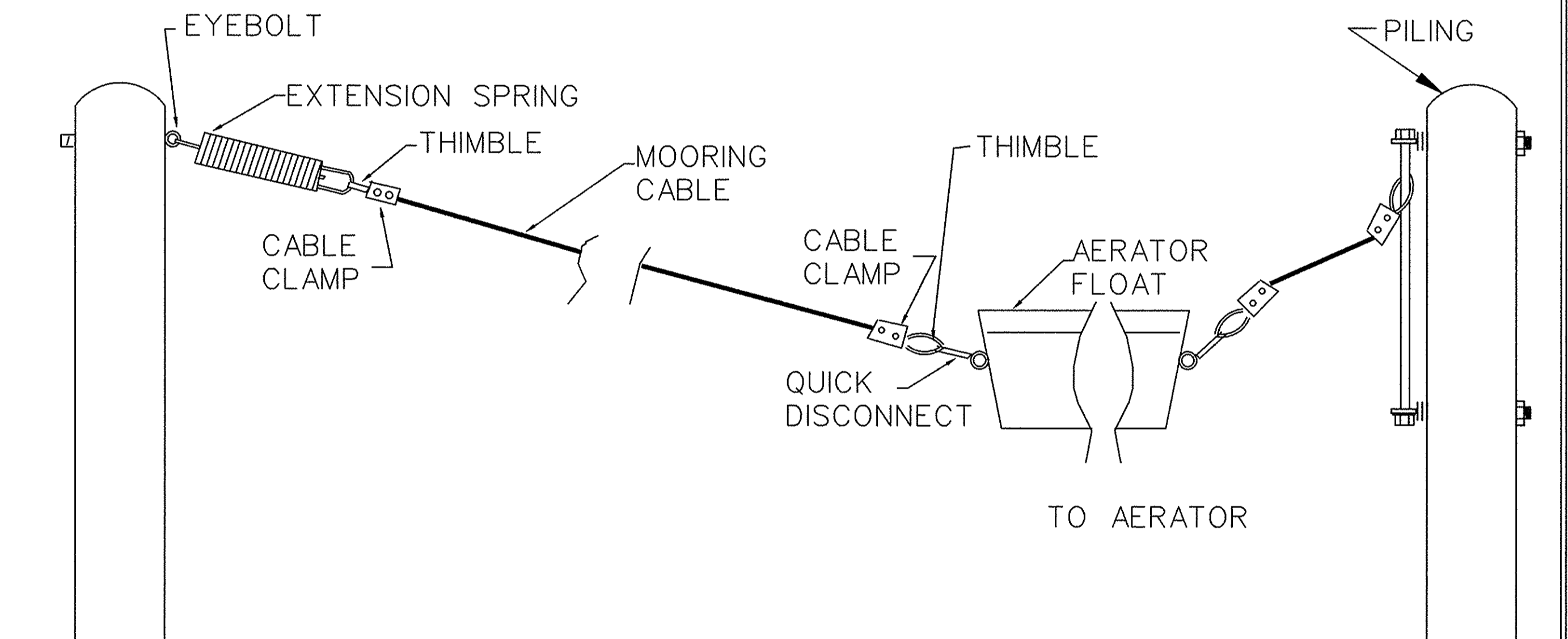
GRAVITY SLUDGE PIPING - PLAN VIEW



GRAVITY SLUDGE PIPING - ELEVATION VIEW



APRON LINER



MOORING DETAIL

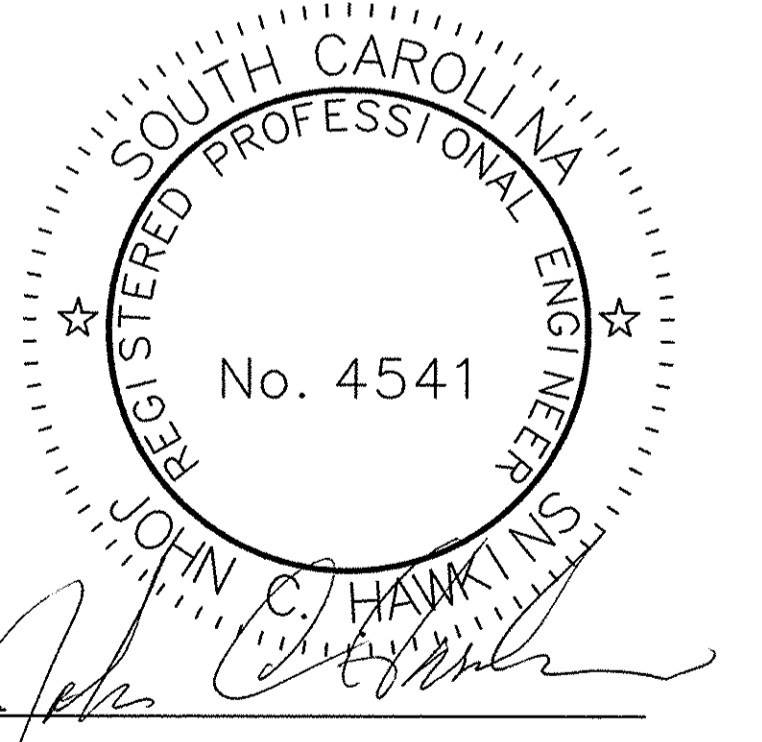
ELEVATION VIEW

THESE DRAWINGS REFLECT
AS-BUILT
CONDITIONS

REVIEWED BY: OPERATIONS & MAINTENANCE DEPT. DATE

REVIEWED BY: DATE

GRAND STRAND WATER AND SEWER AUTHORITY



FOR INFORMATION REGARDING THIS
PROJECT, PLEASE CONTACT CLIF HAWKINS
AT 803-651-5163.

DES. BY JCH
DRN. BY EGH

DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT	
01/04/96	ADDED ANCHOR DETAIL	JCH	JOHN C. HAWKINS, PE	
02/20/97	ASBUILTS		GRAVITY SLUDGE PIPING & MOORING DETAILS	
			DATE: 10/10/95	SCALE: N.T.S.
			SHEET 18	OF 20

GENERAL DESIGN CONSIDERATIONS

Liquid caustic soda is received in bulk shipments, transferred to storage and diluted necessary for feeding to the points of application. Caustic soda is poisonous and is dangerous to handle. U.S. Department of Transportation Regulations for "White Label" materials must be observed. However, if handled properly caustic soda poses no particular industrialhazzard. To avoid accidental spills, all pumps, valves and lines should be checked regularly for leaks. Workmen should be thoroughly instructed in the precautions related to the handling of caustic soda. The eyes should be protected by goggles at alltimes when exposure to mist or splashing is possible. Other parts of the body should be protected as necessary to prevent alkali burns. Areas exposed to caustic soda should be washed with copious amounts of water for 15 min. to 2 hr. A physician should be called when exposure is severe. Caustic soda taken internally should be diluted with water or milk and then neutralized with dilute vinegar or fruit juice. Vomiting may occur spontaneously but should not be induced except on the advice of a physician.

STORAGE

Liquid caustic soda may be stored at the 50 percent concentration. However, at this solu- tion strength, it crystallizes at 53 F. Therefore, storage tanks must be located indoors or provided with heating and suitable insulation if outdoors. Because of its relatively high crys- talization temperature, liquid caustic soda is often diluted to a concentration of about 20 percent NaOH for storage. A 20 percent solution of NaOH has a crystallization tempera- ture of about -20 F. Recommendations for dilution of both 73 percent and 50 percent solu- tion should be obtained from the manufacturer, because special considerations are neces- sary.

Storage tanks for liquid caustic soda should be provided with an air vent for gravity flow. The storage capacity should be equal to 1 1/2 times the largest expected delivery, with an allowance for dilution water, if used, or 2-weeks supply at the anticipated feed rate. whichever is greater. Tanks for storing 50% solution at a temperature 75 F and or above need to be provided. Lesser concentration can be stored at lower temperatures.

FEEDING EQUIPMENT

Metering pumps, currently available, allow a wide range of capacity compared with the rotodip and rotameter systems. Hydraulic diaphragm type pumps are preferable to other type pumps and should be protected with an internal or external relief valve. A back pressure valve is usually required in the pump discharge to provide efficient check valve action. Materials of construction for feeding equipment should be as recommended by the manufacturer for the service, but depending on the type of system, will generally include type 316 stainless steel, FRP, plastics, and rubber.

PACING AND CONTROL

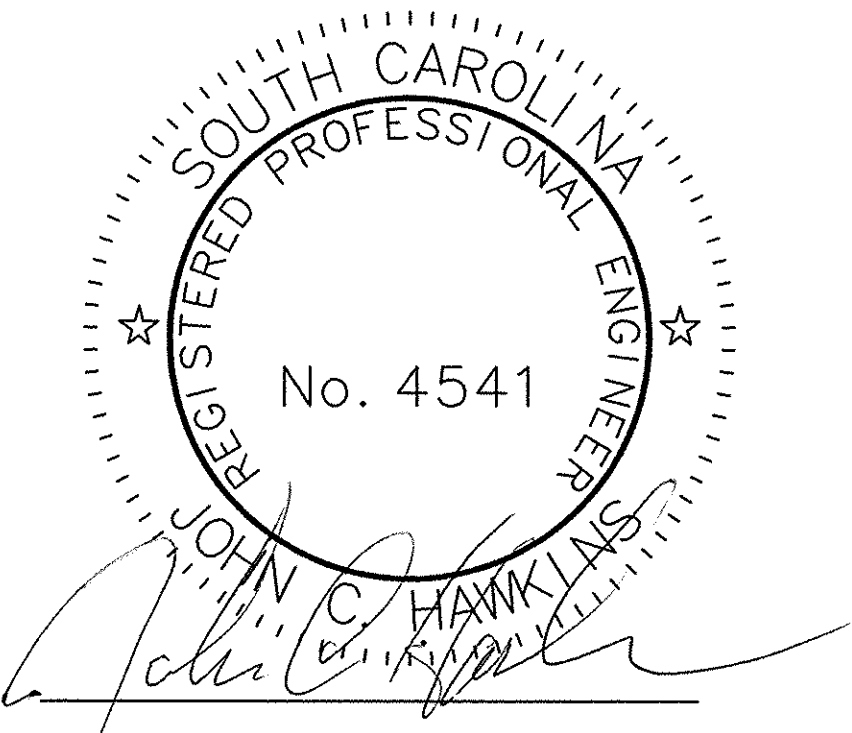
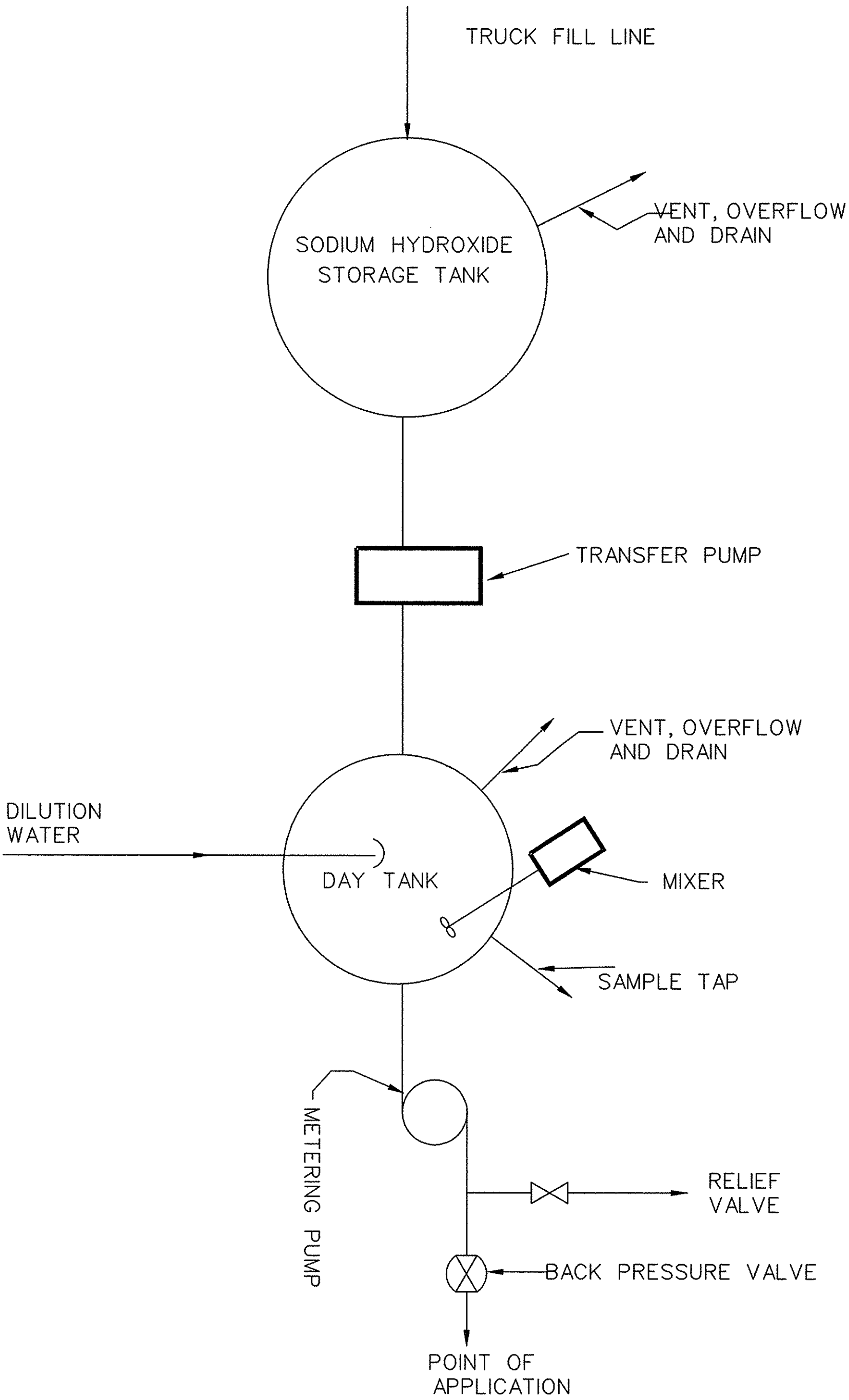
The feeding systems described above are volumetric, and the feeders generally available can be adapted to receive standard instrument pacing signals. The signals can be used to vary motor speed, variable-speed transmission setting, stroke speed and stroke length where applicable. A totalizer is usually furnished with a rotodip-type feeder, and remote instruments are available. Instrumentation is rarely used with rotameters and metering pumps.

PIPING AND ACCESSORIES

Transfer lines from the shipping unit to the storage tank should be spiral-wire-bound neoprene or rubber hose, solid steel pipe with swivel joints, or steel hose. Because caustic soda attacks glass, use of glass material should be avoided. Other miscellaneous materials for use with liquid caustic soda feeding and handling equipment are listed below:

COMPONENTS	Recommended Materials For Use With 50% NaOH UP to 140 F
Rigid pipe	Standard Weight Black Iron
Flexible Connections	Rigid Pipe with Ells or Swing Joints, Stainless Steel or Rubber Hose
Diluting Tees	Type 304 Stainless Steel
Fittings	Steel
Permanent Joints	Welded or Screwed Fittings
Unions	Screwed Steel
Valves-Non-leaking (Plug)	
Body	Steel
Plug	Type 304 Stainless Steel
Pumps (Centrifugal)	
Body	Steel
Impeller	Ni-Resist
Packing	Blue Asbestos
Storage	Steel

SHOULD NaOH BE NEEDED - THE CHEMICAL SUPPLIER SHALL PROVIDE THE PROPER CHEMICAL FEED SYSTEM SIMILAR TO THAT DESCRIBED.



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FOR INFORMATION REGARDING THIS PROJECT, PLEASE CONTACT CLIF HAWKINS AT 803-651-5163.

THESE DRAWINGS REFLECT
AS-BUILT
CONDITIONS

REVIEWED BY: OPERATIONS & MAINTENANCE DEPT. DATE

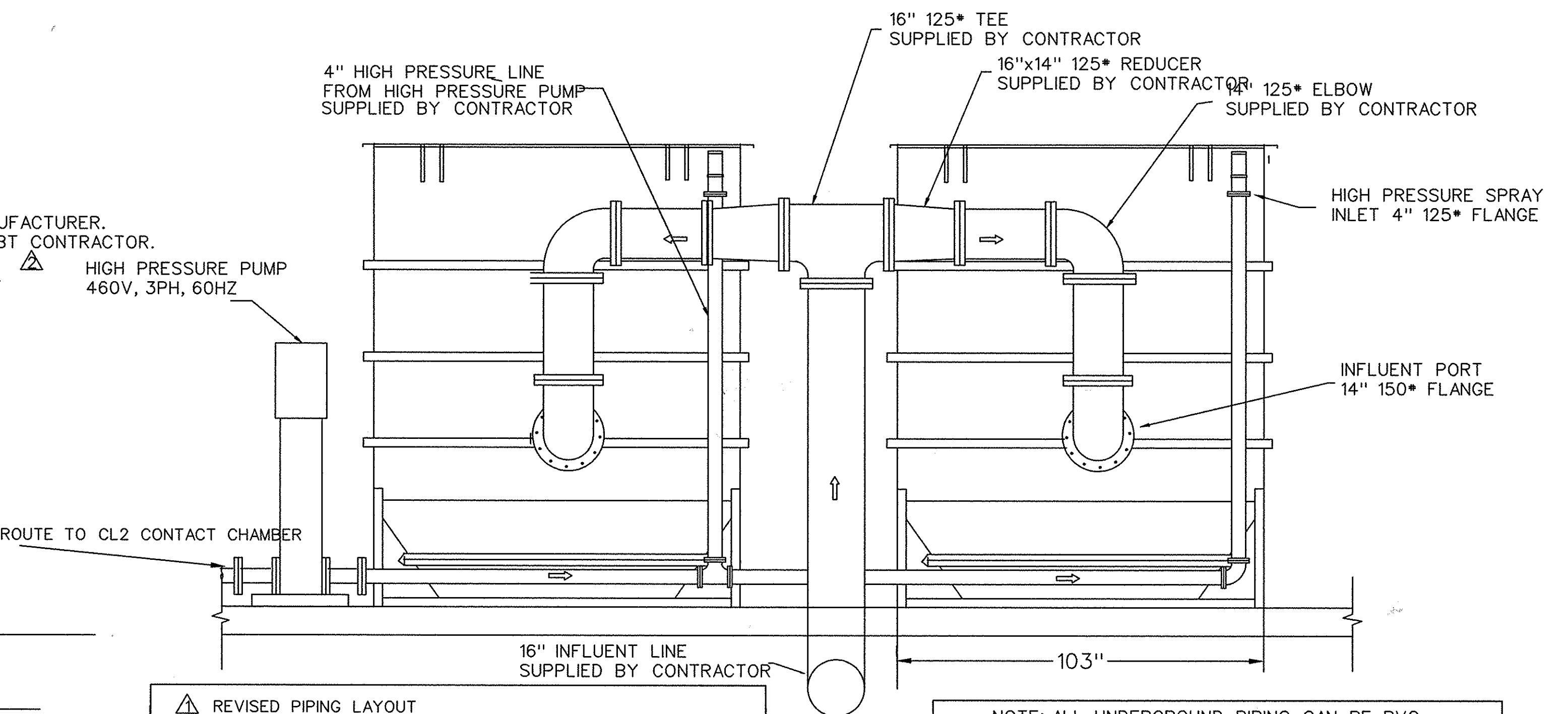
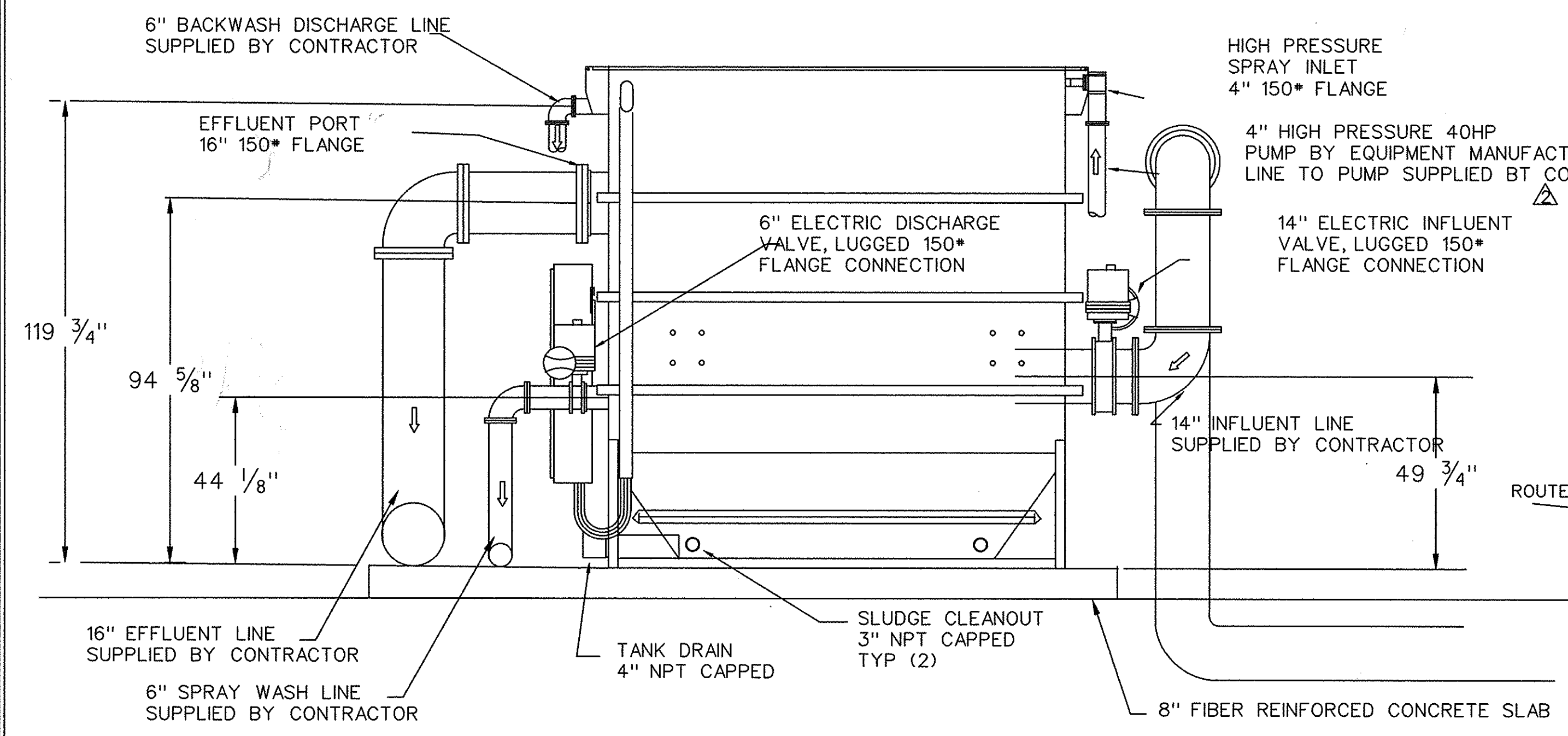
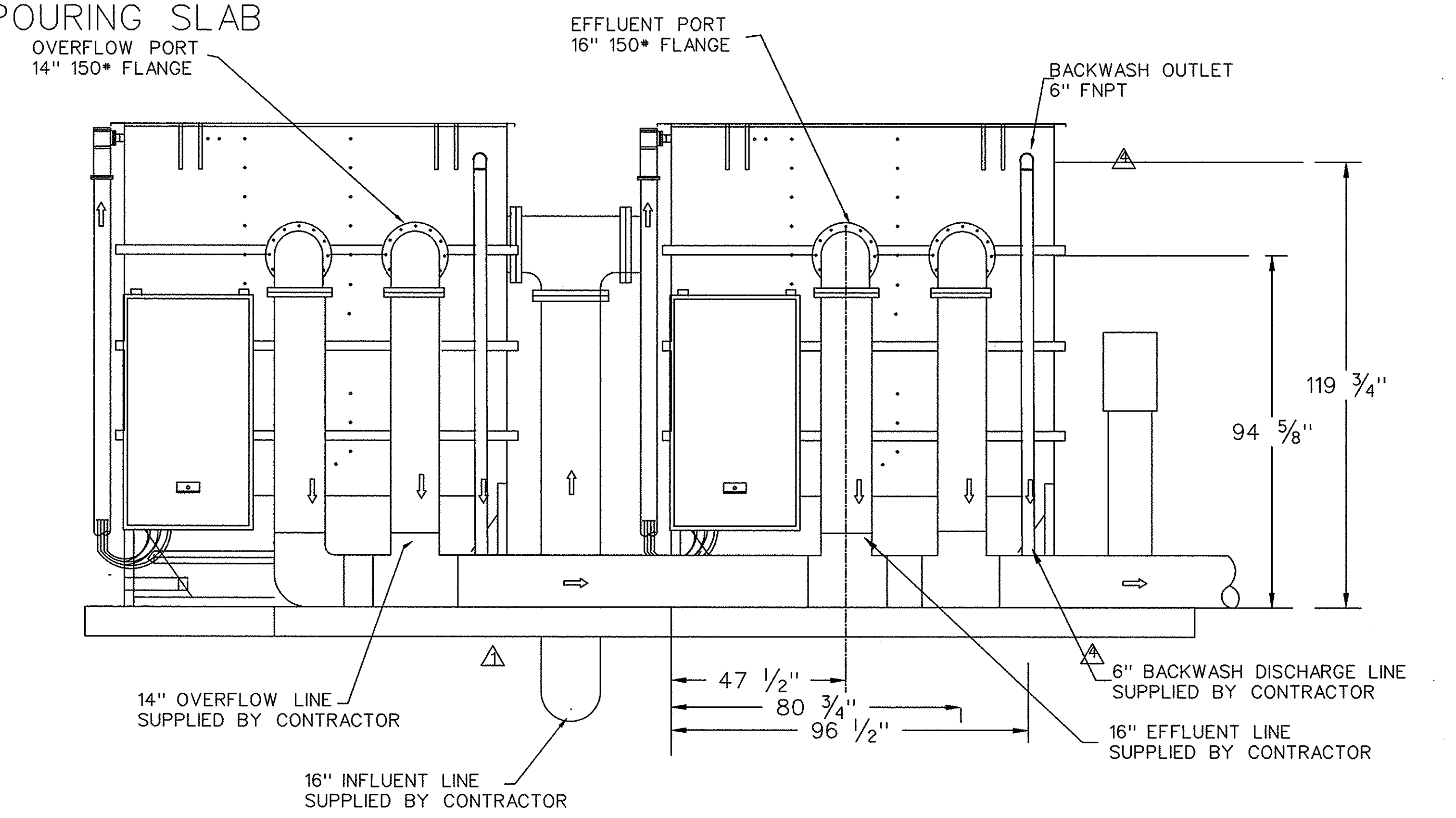
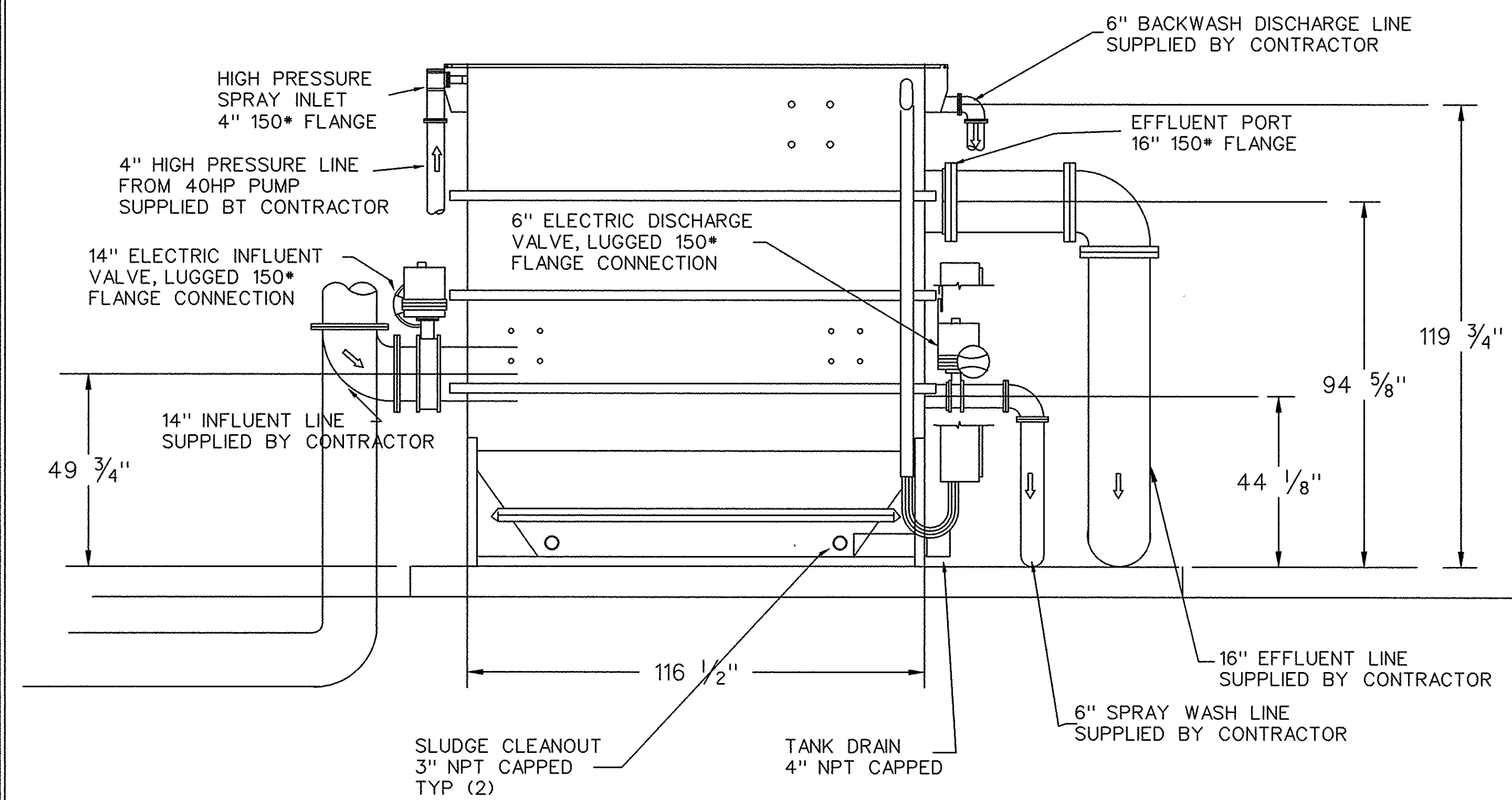
REVIEWED BY: DATE

GRAND STRAND WATER AND SEWER AUTHORITY

DES. BY JCH
DRN. BY EGH

DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT		
02/20/97	ASBUILTS		JOHN C. HAWKINS, PE		
			CHEMICAL FEED SHEET		
			DATE: 10/10/95	SCALE: N.T.S.	SHEET 19 OF 20

NOTE: ELEVATIONS TO BE FURNISHED TO CONTRACTOR BY ENGINEER PRIOR TO POURING SLAB



GENERAL NOTE:
ENTIRE TANK ASSEMBLY WILL BE FACTORY ASSEMBLED WITH CENTER TUBE ASS'Y, INTERNAL PIPING, & ELECTRICAL COMPONENTS AS SHOWN.

THE TANK FABRICATION WILL BE FACTORY PREPARED AND COATED: BLAST CLEAN INTERIOR TO SP-10, EXTERIOR TO SP-6, INTERIOR: TNE MEC 66 EPOSILINE. (TWO COATS, 4-6 MILS DFT PER COAT) TOTAL OF 8-12 MILS DFT. EXTERIOR: TNE MEC SERIES 66 (2 COATS 3-4 MILS DFT/COAT) TOTAL OF 6-8 MILS DFT, THEN ONE COAT OF TNE MEC SERIES 175 ENDURASHIELD AT 2-3 MILS DFT TOTAL.

AN ELECTRIC CONTROL PANEL WILL BE SUPPLIED BY EQUIPMENT MANUFACTURER AND SHALL BE SQUARE D.

ELECTRIC ACTUATED VALVES FOR THE SPRAY WASH DISCHARGE AND THE INFLUENT FLANGE WILL BE SUPPLIED.

ALL WETTED COMPONENTS WILL BE HOT-DIPPED GALVANIZED AFTER FABRICATION.

ALL INFLUENT, EFFLUENT, OVERFLOW, & DRAIN PIPING WILL BE SUPPLIED BY THE CONTRACTOR.

POWER AND ELECTRICAL CONNECTIONS TO THE CONTROL PANEL WILL BE SUPPLIED BY THE CONTRACTOR.

- △ REVISED PIPING LAYOUT
- △ REVISED NOTE FROM SUPPLIED BY OTHERS TO CONTRACTOR
- △ ADDED GENERAL NOTE
- △ REVISED BACKWASH, 4" TO 6"

NOTE: ALL UNDERGROUND PIPING CAN BE PVC. TRANSITION TO D.I. FOR ABOVE GROUND PIPING.

FILTERS HAVE FLANGE FITTINGS. PIPE FROM THE FLANGE OUTWARD TO BE SUPPLIED BY CONTRACTOR.



THESE DRAWINGS REFLECT
AS-BUILT
CONDITIONS

REVIEWED BY: OPERATIONS & MAINTENANCE DEPT. DATE: _____

REVIEWED BY: _____ DATE: _____

GRAND STRAND WATER AND SEWER AUTHORITY

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FOR INFORMATION REGARDING THIS PROJECT, PLEASE CONTACT CLIF HAWKINS AT 803-237-8607.

DATE	REVISION	INITIAL	CONWAY TREATMENT PLANT		
01/04/96	△ PIPING	JCH	JOHN C. HAWKINS, PE		
01/04/96	△ NOTES	JCH	FILTER BY AQUA-AEROBIC		
01/04/96	△ GENERAL NOTES	JCH			
05/22/96	△ BACKWASH	JCH	DATE: 11/20/95	SCALE: N.T.S.	SHEET 20 OF 20